

Date:

25/05/2021

## Qty. | Description

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#### CRN 185-5-3 A-F-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99143743

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor.

The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

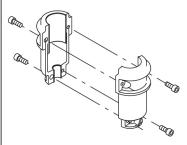
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

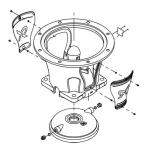


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

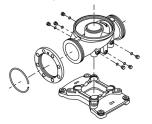
The pump has a stainless-steel base mounted on a separate cast-iron base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

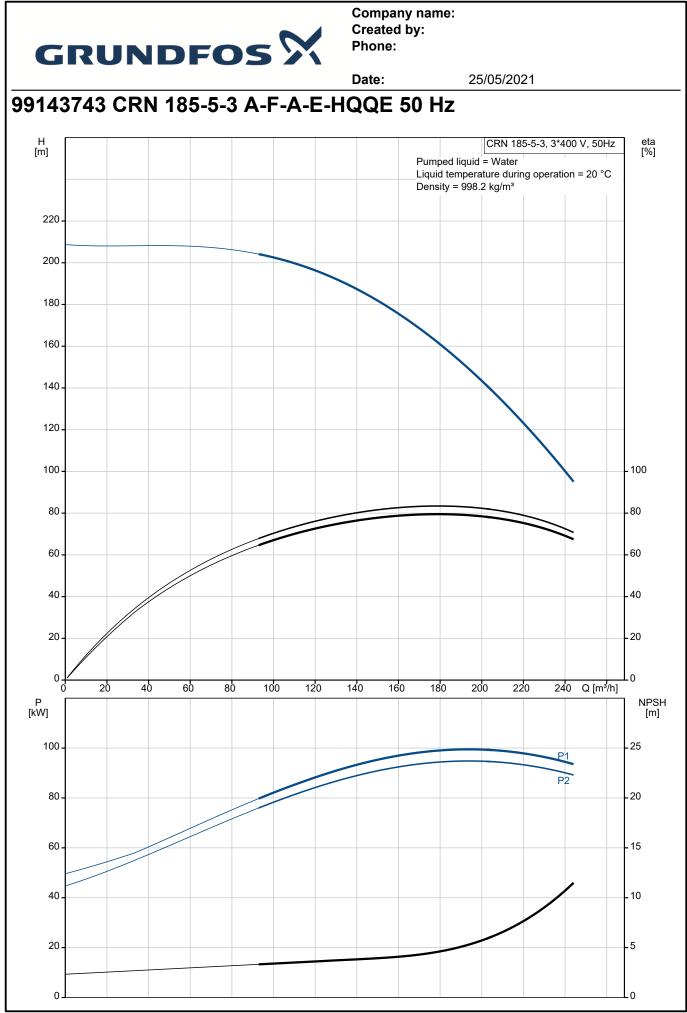
The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.



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	Thermal switches must be connected to an external control circuit in a way which ensures that the automa cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to regulations.						
	A variable speed drive makes ad connected to a variable speed dr	justment of pump performance to any duty point possible. If the motor is to be ive, the pump must be ordered with an electrically insulated motor bearing.					
	Technical data						
	Liquid:						
	Pumped liquid:	Water					
	Liquid temperature range:	-40 120 °C					
	Selected liquid temperature: Density:	20 °C 998.2 kg/m³					
	Density.	330.2 kg/m					
	Technical: Pump speed on which pump data	a are based: 2985 rpm					
	Rated flow:	185 m <sup>3</sup> /h					
1	Rated head:	156.4 m					
	Pump orientation:	Vertical					
1	Shaft seal arrangement:	Single					
	Code for shaft seal:	HQQE					
1	Approvals:	CE,EAC,UKCA,ACS,WRAS					
	Curve tolerance:	ISO9906:2012 3B					
	Materials:						
	Base:	Stainless steel					
		EN 1.4408					
	Impeller:	Stainless steel					
		EN 1.4401					
	Bearing:	WC/WC					
	Support bearing:	Graflon					
	Thrust handling device:	SiC/WC					
	Material certified according to:	European standards					
	Installation:						
	Maximum ambient temperature:	55 °C					
	Maximum operating pressure:	25 bar					
	Max pressure at stated temp:	25 bar / 120 °C					
	Type of connection:	DIN					
	Size of inlet connection:	DN 200					
	Size of outlet connection:	DN 200					
	Pressure rating for connection:	PN 25					
	Flange size for motor:	FF600					
	Electrical data:						
1	Motor standard:	IEC					
	Motor type:	SIEMENS					
	IE Efficiency class:	IE3					
1	Rated power - P2:	110 kW					
1	Power (P2) required by pump:	110 kW					
	Mains frequency:	50 Hz					
	Rated voltage:	3 x 380-420D/660-725Y V					
	Rated current:	191-176/110-102 A					
1	Starting current:	710-710 %					
1	Cos phi - power factor:	0.91					
1	Rated speed:	2982 rpm					
	Efficiency:	IE3 95,2%					
1	Motor efficiency at full load:	95.2-95.2 %					
	Motor efficiency at 3/4 load:	95.4-95.4 %					



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ty.	Description				
	Motor efficiency at 1/2 load:	94.9-94.9 %			
	Number of poles:	2			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	83U15244			
	Controls:				
	Frequency converter:	NONE			
	Others:				
	Net weight:	1140 kg			
	Gross weight:	1350 kg			
	Shipping volume:	3.91 m <sup>3</sup>			
	Thrust handling device:	Y			





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Description	Value	H [m]	CRN 185-5-3, 3*400 V, 50Hz	eta [%]
General information:	value	[11]	Pumped liquid = Water	[70]
	CRN 185-5-3	220 -	Liquid temperature during operation = 20 °C Density = 998.2 kg/m <sup>3</sup>	
Product name:	A-F-A-E-HQQE			
Product No:	99143743	200 -		
EAN number:	5712607562144	180 -		
Price:	GBP 39024			
Technical:		160 -		
Pump speed on which pump data are based:	2985 rpm	140 -		
Rated flow:	185 m³/h	120		
Rated head:	156.4 m	100 -		100
Maximum head:	208.6 m			
Stages:	5	80 -		80
Impellers:	5	60 -		60
Number of reduced-diameter impellers:	3	10		40
Low NPSH:	N	40 -		40
Pump orientation:	Vertical	20 -		20
Shaft seal arrangement:	Single	0		0
Code for shaft seal:	HQQE	0	50 100 150 200 Q [m <sup>3</sup> /h]	U
Approvals:	CE,EAC,UKCA,ACS,WRA	P [kW]		NPSH [m]
	S	100 -	P1	25
Curve tolerance:	ISO9906:2012 3B		P2	
Pump version:	Α	80 -	PZ	20
Model:	Α	60 -		15
Cooling:	IC 411	00-		15
Materials:		40 -		10
Base:	Stainless steel			
Base:	EN 1.4408	20 -		5
Impeller:	Stainless steel	<b>n</b> 0		0
Impeller	EN 1.4401		_	<u> </u>
Material code:	Α	515		
Code for rubber:	E			
Bearing:	WC/WC			
Support bearing:	Graflon			
Thrust handling device:	SiC/WC	¶ ≖		
Material certified according to:	European standards		_	
Installation:	•	G 1/2 G 1/2	2	
Maximum ambient temperature:	55 °C			
Maximum operating pressure:	25 bar	1420		
Max pressure at stated temp:	25 bar / 120 °C		12:25	
Type of connection:	DIN	2 X G 1/2	4 × 26.5	
Size of inlet connection:	DN 200			
Size of outlet connection:	DN 200	350		
Pressure rating for connection:	PN 25	615	599	
Flange size for motor:	FF600			
Connect code:	F		~	
Liquid:			Y	
Pumped liquid:	Water			
Liquid temperature range:	-40 120 °C	\$ <sup>+</sup> <sup>™</sup> <b> </b> \$ <sup>+</sup> <sup>™</sup>	<b>■</b> № <sup></sup> <b>■</b>	
Selected liquid temperature:	20 °C			
Density:	998.2 kg/m <sup>3</sup>			
Electrical data:	-	TO AMPLIFIER RELAY		
Motor standard:	IEC		5 2	
Motor type:	SIEMENS			
IE Efficiency class:	IE3	10 <sup>+т</sup> 10 <sup>+т</sup>		
Rated power - P2:	110 kW			
Power (P2) required by pump:	110 kW			
Mains frequency:	50 Hz		Le la	
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Description	Value		
Rated voltage:	3 x 380-420D/660-725Y V	-	
Rated current:	191-176/110-102 A		
Starting current:	710-710 %		
Cos phi - power factor:	0.91		
Rated speed:	2982 rpm		
Efficiency:	IE3 95,2%		
Motor efficiency at full load:	95.2-95.2 %		
Motor efficiency at 3/4 load:	95.4-95.4 %		
Motor efficiency at 1/2 load:	94.9-94.9 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	PTC		
Motor No:	83U15244		
Controls:			
Frequency converter:	NONE		
Others:			
Net weight:	1140 kg		
Gross weight:	1350 kg		
Shipping volume:	3.91 m³		
Thrust handling device:	Y		

