

25/05/2021

Qty. | Description

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### CRN 185-4 A-F-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99143742

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor.

The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

## Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

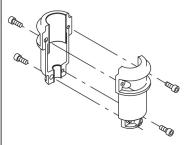
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

## Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

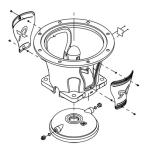


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

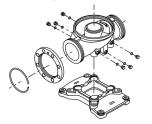
The pump has a stainless-steel base mounted on a separate cast-iron base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

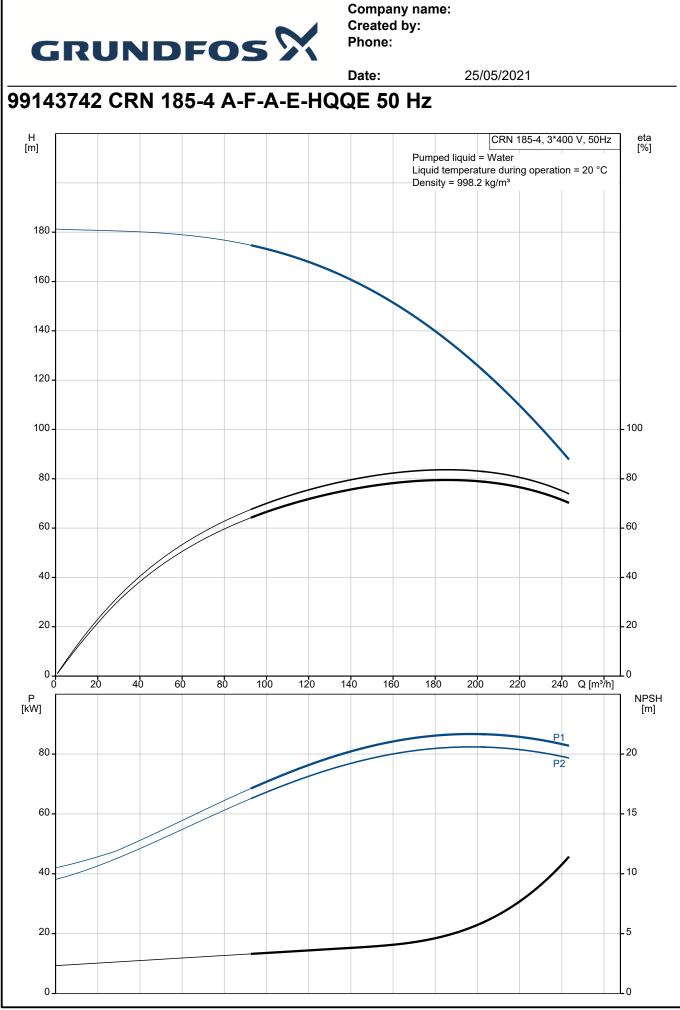
The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.



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Description					
Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.					
A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.					
Technical data					
1 instals					
Liquid:	Water				
Pumped liquid: Liquid temperature range:	-40 120 °C				
Selected liquid temperature:	20 °C				
Density:	998.2 kg/m <sup>3</sup>				
Technical:					
Pump speed on which pump data	a are based: 2977 rpm				
Rated flow:	185 m <sup>3</sup> /h				
Rated head:	136.4 m				
Pump orientation:	Vertical				
Shaft seal arrangement:	Single				
Code for shaft seal:	HQQE				
Approvals:	CE,EAC,UKCA,ACS,WRAS				
Curve tolerance:	ISO9906:2012 3B				
Materials:					
Base:	Stainless steel				
	EN 1.4408				
Impeller:	Stainless steel				
	EN 1.4401				
Bearing:	WC/WC				
Support bearing:	Graflon				
Thrust handling device:	SiC/WC				
Material certified according to:	European standards				
Installation:					
Maximum ambient temperature:	55 °C				
Maximum operating pressure:	25 bar				
Max pressure at stated temp:	25 bar / 120 °C				
Type of connection:	DIN				
Size of inlet connection:	DN 200				
Size of outlet connection:	DN 200				
Pressure rating for connection:	PN 25				
Flange size for motor:	FF500				
Electrical data:					
Motor standard:	IEC				
Motor type:	SIEMENS				
IE Efficiency class:	IE3				
Rated power - P2:	90 kW				
Power (P2) required by pump:	90 kW				
Mains frequency:	50 Hz				
Rated voltage:	3 x 380-420D/660-725Y V				
Rated current:	159-147/92,0-85,0 A				
Starting current:	720-720 %				
Cos phi - power factor:	0.90				
Rated speed:	2975 rpm				
Efficiency:	IE3 95,0%				
Motor efficiency at full load:	95.0-95.0 %				
Motor efficiency at 3/4 load:	95.1-95.1 %				



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y.	Description				
	Motor efficiency at 1/2 load:	94.6-94.6 %			
	Number of poles:	2			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	83U15242			
	Controls:				
	Frequency converter:	NONE			
	Others:				
	Net weight:	935 kg			
	Gross weight:	1120 kg			
	Shipping volume:	2.91 m <sup>3</sup>			
	Thrust handling device:	Y			





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Description	Value	H [m]	CRN 185-4, 3*40	00 V, 50Hz eta [%]
General information:	Value	[···]	Pumped liquid = Water	
Product name:	CRN 185-4 A-F-A-E-HQQE	180 -	Liquid temperature during operatio Density = 998.2 kg/m <sup>3</sup>	n = 20 °C
Product No:	99143742			
EAN number:	5712607562120	160 -		
Price:	GBP 36171	140 -		
Technical:		140		
Pump speed on which pump data are based:	2977 rpm	120 -		
Rated flow:	185 m³/h	100 -		100
Rated head:	136.4 m			
Maximum head:	181.1 m	80 -		
Stages:	4	60 -		- 60
Impellers:	4			
Low NPSH:	Ν	40 -		- 40
Pump orientation:	Vertical			
Shaft seal arrangement:	Single	20 -		20
Code for shaft seal:	HQQE	۰/		0
Approvals:	CE,EAC,UKCA,ACS,WR AS	0 P	50 100 150 200	Q [m <sup>3</sup> /h] NPSH
Curve tolerance:	ISO9906:2012 3B	[KW]		[m]
Pump version:	A	80 -		P2 20
Model:	A			
Cooling:	IC 411	60 -		- 15
Materials:				
Base:	Stainless steel	40 -		10
Base:	EN 1.4408	00		
Impeller:	Stainless steel	20 -		5
Impeller:	EN 1.4401	0		0
Material code:	A	1		<b>L</b> 0
Code for rubber:	E	433		
Bearing:	WC/WC			
Support bearing:	Graflon	Generation		
Thrust handling device:	SiC/WC			
Material certified according to:	European standards			
Installation:	•		0	
Maximum ambient temperature:	55 °C	G 1/2 G	1/2	
Maximum operating pressure:	25 bar			
Max pressure at stated temp:	25 bar / 120 °C	588		
Type of connection:	DIN		12:25	
Size of inlet connection:	DN 200	2 X G 1/2 4 X G	4 × 26.5	
Size of outlet connection:	DN 200			
Pressure rating for connection:	PN 25	350		
Flange size for motor:	FF500	415 615	510	
Connect code:	F			
Liquid:				
Pumped liquid:	Water		Y	
Liquid temperature range:	-40 120 °C			
Selected liquid temperature:	20 °C	\$ <sup>+</sup> , ∎ \$ <sup>+</sup> ,	<b>₽</b> <sup>1</sup> <b>8</b> <sup>++</sup> <b>₽</b>	
Density:	998.2 kg/m <sup>3</sup>			
Electrical data:	U.			
Motor standard:	IEC	TO AMPLIFIER NELAY		
Motor type:	SIEMENS		<u></u>	
IE Efficiency class:	IE3			
Rated power - P2:	90 kW	Ŋ+⊤ <b>I</b> Ŋ +⊤		
Power (P2) required by pump:	90 kW			
Mains frequency:	50 Hz			
	3 x 380-420D/660-725Y			
Rated voltage:				



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