	GRUNDFOS 🕅	Company name: Created by: Phone:
		Date:
Qty.	Description	
1	TPED 32-230/2-S A-F-A-BQQE	
	Product No.: 99133609	
	Single-stage, close-coupled, volute pump with in-line is of the top-pull-out design, i.e. the power head (mot	tor, pump head and imp

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

29/08/2019

TPED 32-230/2-S A-F-A-BQQEThe pump is fitted with an unbalanced rubber bellows seal. TPED 32-230/2-S A-F-A-BQQETPED 32-230/2-S A-F-A-BQQETPED 32-230/2-S A-F-A-BQQETPED 32-230/2-S A-F-A-BQQEThe shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2).

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The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The pump is fitted with a differential-pressure sensor.

## Further product details

The pump is suitable for applications requiring pressure control. The pump is fitted with a differential-pressure transmitter registering the differential pressure across the pump and enabling constant pressure or proportional-pressure control of the pump.

A control panel enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The control panel has indicator lights for "Operation" and "Fault".

Communication with the pump is possible by means of the Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

## Pump

Pump housing and pump head are electrocoated to improve the corrosion resistance.

Electrocoating includes:

1) Alkaline-based cleaning.



Company name: Created by:

<ul> <li>Description</li> <li>Pretreatment with zinc phosphate coating.</li> <li>2) Pretreatment with zinc phosphate coating.</li> <li>3) Cathodic electrocoating (epoxy).</li> <li>4) Curing of paint film at 200-250 °C.</li> <li>Implement and the second s</li></ul>	1	Description		
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pump shaft are connected via a shell coupling.         Motor         The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electric tolerances comply with IEC 60034.         The motor is flange-mounted with tapped-hole flange (FT).         Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (C II).         The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.         The motor requires no external motor protection. The motor control unit incorporates protection against slow- a quick-rising temperatures, e.g. constant overload and stalled conditions.	•		de for proto	tection against the shaft and counling. Motor
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<ul> <li>II).</li> <li>The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.</li> <li>The motor requires no external motor protection. The motor control unit incorporates protection against slow- a quick-rising temperatures, e.g. constant overload and stalled conditions.</li> </ul>				
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The motor requires no external motor protection. The motor control unit incorporates protection against slow- a quick-rising temperatures, e.g. constant overload and stalled conditions.	-	The motor efficiency is classified as IE5 in accordance	with IEC 60	0034-30-2.
quick-rising temperatures, e.g. constant overload and stalled conditions.		•		
TPED 32-230/2-S A-F-A-BQQEThe terminal box holds terminals for these connections:				
TPED 32-230/2-S A-F-A-BQQEThe terminal box holds terminals for these connections:				
	-	TPED 32-230/2-S A-F-A-BQQEThe terminal box holds	terminals fo	for these connections:



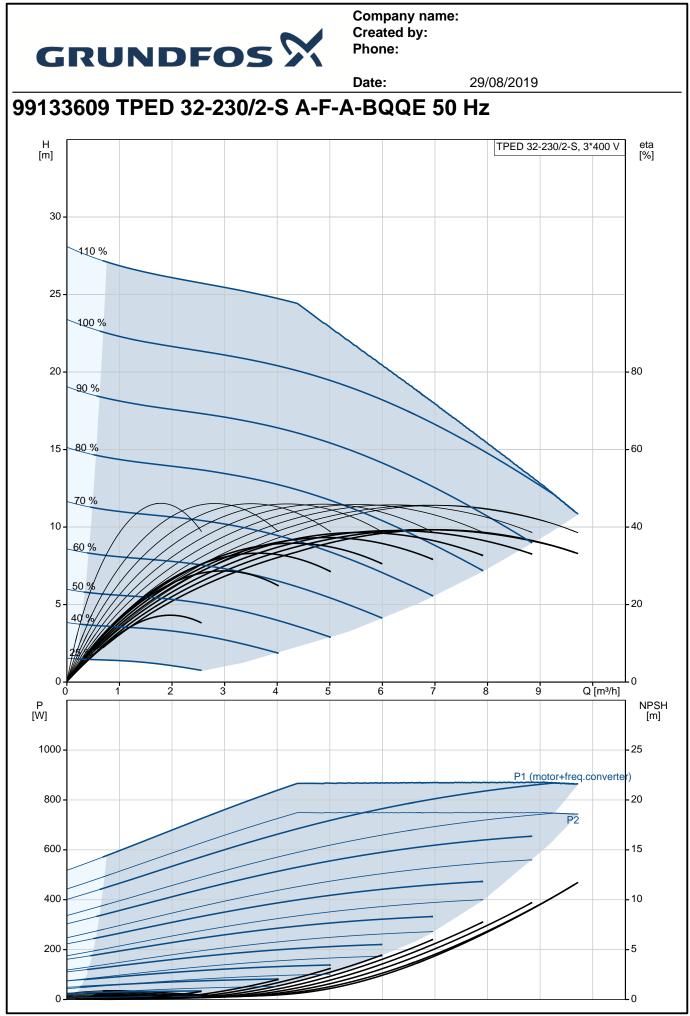
Qty.	Description
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Description	
two analog inputs, 0 one of these inputs	(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V; the factory-fitted pressure sensor is connected
	o potentiometer and sensor
	ital input or open-collector output
<ul> <li>Grundfos Digital Se</li> <li>24 V voltage supply</li> </ul>	nsor input and output
	buts (potential-free contacts)
- GENIbus connection	
<ul> <li>interface for Grundfer</li> </ul>	os CIM fieldbus module.
	QQEThe terminal box holds terminals for these connections:
<ul> <li>one dedicated digita</li> </ul>	
<ul> <li>two analog inputs, to one of these inputs</li> </ul>	(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V; the factory-fitted pressure sensor is connected
	o potentiometer and sensor
	jital input or open-collector output nsor input and output
- 24 V voltage supply	
	outs (potential-free contacts)
	s communicate via wireless GENIair or wired GENI connection
- interface for Grundf	os CIM fieldbus module.
Technical data	
Controls:	
Frequency converter:	Built-in
Liquid:	
Pumped liquid:	Water
Liquid temperature range: Selected liquid temperature	-25 120 °C e: 20 °C
Density at selected liquid temperature	
Technical:	
	ip data are based: 2855 rpm
Rated flow:	7.1 m³/h
Rated head:	15 m
Actual impeller diameter:	136 mm BQQE
Primary shaft seal: Curve tolerance:	ISO9906:2012 3B
Materials: Pump housing:	Cast iron
i amp nedenigi	EN-JL1040
	ASTM A48-40 B
Impeller:	Stainless steel
	DIN WNr. 1.4301 AISI 304
Installation:	
Range of ambient tempera	ture: -20 50 °C
Maximum operating pressu	ire: 10 bar
Max pressure at stated ten	•
Flange standard:	DIN
Pipe connection: Pressure rating:	DN 32 PN 6/10
Port-to-port length:	280 mm
Flange size for motor:	FT100
from Grundfos Product Centre [	2010 04 0021

3/8



Date: 29/08/2019 Qty. Description **Electrical data:** 80A Motor type: IE Efficiency class: IE5 Rated power - P2: 0.75 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-500 V Rated current: 1.70-1.60 A Cos phi - power factor: 0.83-0.67 Rated speed: 360-4000 rpm 85.9% Efficiency: Motor efficiency at full load: 85.9 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 99167596 Others: Minimum efficiency index, MEI : 0.64 ErP status: EuP Standalone/Prod. Net weight: 62.8 kg Gross weight: 72.3 kg Shipping volume: 0.22 m<sup>3</sup>



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		<b>Date:</b> 29/08/2019
Description	Value	H [m] TPED 32-230/2-S, 3*400 V [%]
General information:	Value	
Product name:	TPED 32-230/2-S A-F-A-BQQE	30 - 110 %
Product No:	99133609	
EAN number:	5712607367060	25-
LAN Humber.	5712607367060	100 %
Price:		
	5.567,00 GBP	20 - 90 %
Technical:		
Pump speed on which pump data are based:	2855 rpm	15 80 % 60
Rated flow:	7.1 m³/h	
Rated head:	15 m	70 %
Head max:	230 dm	10-60 %
Actual impeller diameter:	136 mm	
Primary shaft seal:	BQQE	50 %
Curve tolerance:	ISO9906:2012 3B	5-40-20
Pump version:	A	
Model:	A	
Materials:		0 1 2 3 4 5 6 7 8 Q [m³/h]
Pump housing:	Cast iron	P [W] [m]
r amp nouoing.	EN-JL1040	[W] 1000
	ASTM A48-40 B	P1 (motor+freq.corverter)
Impoller:	Stainless steel	800 - 20
Impeller:		P2
	DIN WNr. 1.4301 AISI 304	600 15
Material code:	A	400 - 10
Installation:		200 - 5
Range of ambient temperature:	-20 50 °C	200
Maximum operating pressure:	10 bar	0
Max pressure at stated temp:	10 bar / 120 °C	1 327 327 I
Flange standard:	DIN	
Pipe connection:	DN 32	
Pressure rating:	PN 6/10	
Port-to-port length:	280 mm	
Flange size for motor:	FT100	
Connect code:	F	
Liquid:	•	
Pumped liquid:	Water	222 222 280
Liquid temperature range:	-25 120 °C	
Selected liquid temperature:	-23 120 °C	
Density at selected liquid temperature:		
Electrical data:	550.2 Ng/111	
Motor type:	80A	
IE Efficiency class:	IE5	
Rated power - P2:	0.75 kW	MTZ/ · · · · · · · · · · · · · · · · · · ·
Mains frequency:	50 Hz	
Rated voltage:	3 x 380-500 V	
Rated current:	1.70-1.60 A	
Cos phi - power factor:	0.83-0.67	
Rated speed:	360-4000 rpm	
Efficiency:	85.9%	
Motor efficiency at full load:	85.9 %	
Enclosure class (IEC 34-5):	IP55	
Insulation class (IEC 85):	F	A         GONbas A           Y         GONbas Y
Motor protec:	YES	B GENton B 3 Orc
Motor No:	99167596	15 - 24V 8 - 24V 9 - 24V
Controls:		
Control panel:	HMI300 - Graphical	
Function Module:	FM300 - Advanced	

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		Date:	29/08/2019	
Description	Value			
Frequency converter:	Built-in			
Others:				
Minimum efficiency index, MEI :	0.64			
ErP status:	EuP Standalone/Prod.			
Net weight:	62.8 kg			
Gross weight:	72.3 kg			
Shipping volume:	0.22 m <sup>3</sup>			
Config. file no:	99140386			
<b>3</b>				

