	GRUNDFOS 🕅	Company na Created by: Phone:	me:
	GRUNDFUS /	Date:	26/11/2019
Qty.	Description		
1	CRNE 5-22 A-FGJ-A-E-HQQE		
	Product No.: 99072239 Vertical, multistage centrifugal pump with inlet and ou contact with the liquid are in high-grade stainless stee handling, and easy access and service. Power transm combined DIN-ANSI-JIS flanges.	el. A cartridge sha	ft seal ensures high reliability, safe
	<ul> <li>The pump is fitted with a 3-phase, fan-cooled, permar The motor efficiency is classified as IE5 in accordance. The motor includes a frequency converter and PI convariable control of the motor speed, which again enables "Min." or "Max." operation or to "Stop". The Grundfos indication of pump status:</li> <li>"Power on": Motor is running (rotating green in lights)</li> <li>"Warning": Motor is still running (rotating yellow indicator lights)</li> <li>"Alarm": Motor has stopped (flashing red indicator</li> </ul>	e with IEC 60034 troller in the moto les adaptation of s setting of require Eye indicator on dicator lights) or i v indicator lights)	-30-2. If terminal box. This enables continuously the performance to a given requirement. ed setpoint as well as setting of pump to the operating panel provides visual not running (permanently green indicator
	Communication with the pump is possible by means of enables further settings as well as reading out of a nu input" and total "Power consumption".	of Grundfos GO R Imber of paramet	Remote (accessory). The remote control ers such as "Actual value", "Speed", "Power
	<ul> <li>The terminal box has a number of inputs and outputs where many inputs and outputs are required:</li> <li>two dedicated digital inputs</li> <li>three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V</li> <li>5 V voltage supply to potentiometer and senso</li> <li>one analog output, 0-10 V, 0(4)-20 mA</li> <li>two configurable digital inputs or open-collecto</li> <li>two Pt100/Pt1000 inputs</li> <li>LiqTec, dry-running protection sensor input</li> <li>Grundfos Digital Sensor input and output</li> <li>24 V voltage supply for sensors</li> <li>two signal-relay outputs (potential-free contact</li> <li>GENIbus connection</li> <li>interface for Grundfos CIM fieldbus module.</li> </ul>	r outputs	or to be used in advanced applications
	Further product details An external sensor can be connected if controlled pur or temperature is required. An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos indication of pump status:	s setting of require Eye indicator on	ed setpoint as well as setting of pump to the operating panel provides visual
	<ul> <li>"Power on": Motor is running (rotating green in lights)</li> <li>"Warning": Motor is still running (rotating yellow indicator lights)</li> </ul>	<b>c</b> <i>i</i>	



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• "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

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Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

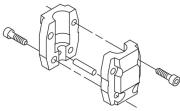
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

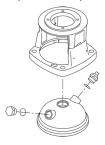
The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





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The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

Date:

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

## **Technical data**

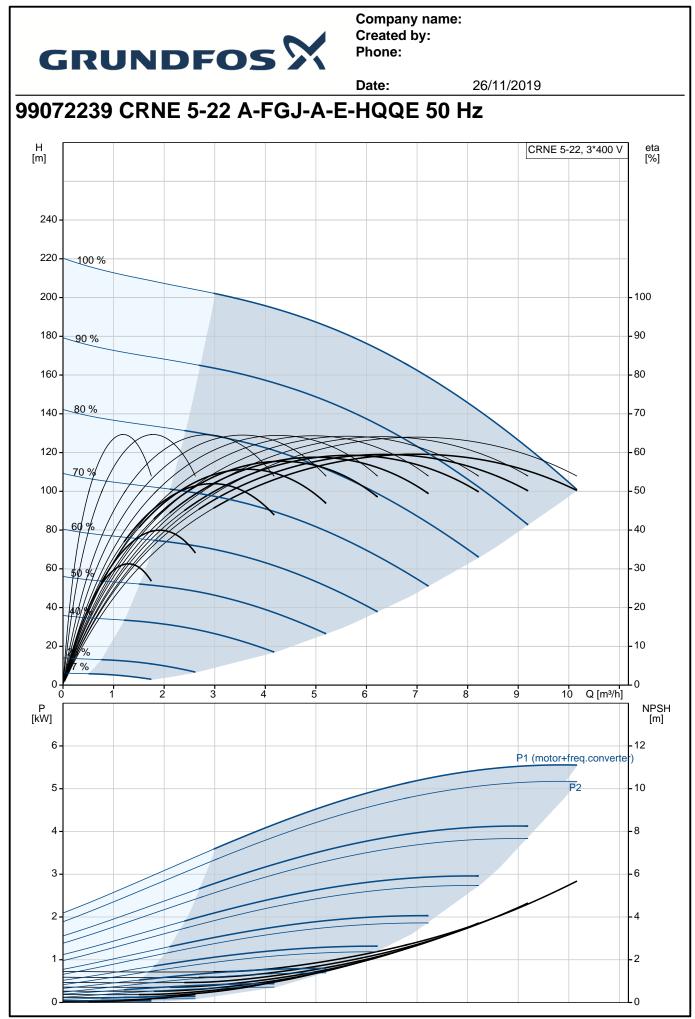
#### Controls:

Fraguanay convertor	Built-in						
Frequency converter:	Duiit-in						
Pressure sensor:	No						
Liquid:							
Pumped liquid:	Water						
Liquid temperature range:	-20 120 °C						
Selected liquid temperature:	20 °C						
Density at selected liquid temperature: 998.2 kg/m <sup>3</sup>							
	-						
Technical:							
Pump speed on which pump da	ta are based: 3526 rpm						
Rated flow:	6.9 m³/h						

Rated flow:	6.9 m³/h
Rated head:	166.6 m
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B



			Date:	26/11/2019	
.	Description				
	Materials:				
	Base: Impeller:	Stainless steel EN 1.4408 AISI 316 Stainless steel			
		EN 1.4401 AISI 316			
	Bearing:	SIC			
	Installation:				
	Maximum ambient temperature:	50 °C			
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C 25 bar / -20 °C			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
	Size of outlet connection: Pressure rating for pipe connect	DN 25/32			
	Flange rating inlet:	300 lb			
	Flange size for motor:	FF265			
		11200			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	132SE			
	IE Efficiency class:	IE5 5.5 kW			
	Rated power - P2: Power (P2) required by pump:	5.5 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-500 V			
	Rated current:	10.3-8.20 A			
	Cos phi - power factor:	0.92-0.88			
	Rated speed:	360-4000 rpm			
	Efficiency: Motor efficiency at full load:	92.7% 92.7 %			
	Enclosure class (IEC 34-5):	92.7 % IP55			
	Insulation class (IEC 85):	F			
	Motor No:	98971051			
	Others:				
	Minimum efficiency index, MEI				
	Net weight:	69.3 kg			
	Gross weight:	96.4 kg			
	Shipping volume:	0.488 m³ GB			
	Country of origin: Custom tariff no.:	84137075			
		0410/0/0			
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		Date:		20/11	/2019		
Description	Value	H [m]				CRNE 5-22, 3*400 V	e [%
General information:							
Product name:	CRNE 5-22	240 -					
	A-FGJ-A-E-HQQE	220 -	100 %				
Product No:	99072239						100
EAN number:	5712606207404	200 -					- 100
	5712606207404	180 -	90 %				- 90
Price:	4.547,00 GBP	160 -		_			- 80
Technical:		100-					<b>–</b> 80
Pump speed on which pump data are based:	3526 rpm	140 <b>-</b> 120 <b>-</b>	80 %				- 70 - 60
Rated flow:	6.9 m³/h	120-	70/% X			1 AM	<b>F</b> 00
Rated head:	166.6 m	100 -					- 50
Head max:	216.8 m	80 -	60 %				40
Stages:	22			-			
		60 -					- 30
Impellers:	22	40 -	40%		$\searrow$		- 20
Number of reduced-diameter impellers:	0	20 -	0%				10
Low NPSH:	No	0 -	1 70				$\Box_0$
Pump orientation:	Vertical	0	0 1 2	3 4 5	6	7 8 9 Q [m³/h]	_
Shaft seal arrangement:	Single	P [kW]					N
Code for shaft seal:	HQQE					P1 (motor+freq.co	
Approvals on nameplate:	CE, EAC,ACS	5-				P2	- 10
Curve tolerance:	ISO9906:2012 3B	0 -				- P2	- 10
Pump version:	A	4 -					-8
Model:	A	3-					-6
Materials:							Ŭ
Base:	Stainless steel	2-			_		-4
Dase.		1_					-2
	EN 1.4408						-
	AISI 316	0-					Lo
Impeller:	Stainless steel						
	EN 1.4401		201	-			
	AISI 316						
Material code:	A						
Code for rubber:	E		365	3			
Bearing:	SIC						
Installation:			300				
Maximum ambient temperature:	50 °C		<u>G 1/2</u>	G 1/2			
Maximum operating pressure:	25 bar		 		× 27		
Max pressure at stated temp:	25 bar / 120 °C		8 1 X G 1/2		t l		
······································	25 bar / -20 °C				A		
Type of connection:	DIN / ANSI / JIS					a a a a a a a a a a a a a a a a a a a	
Size of inlet connection:	DN 25/32			100	33		
Size of outlet connection:	DN 25/32			150 250	18		
	PN 25				21	0	
Pressure rating for pipe connection:							
Flange rating inlet:	300 lb						
Flange size for motor:	FF265		a	_			
Connect code:	FGJ	14					
Liquid:		PE		 Ø⊕			
Pumped liquid:	Water			20			
Liquid temperature range:	-20 120 °C						
Selected liquid temperature:	20 °C			18 GND 11 DHAOC2 19 DHAOC3			
Density at selected liquid temperature:	998.2 kg/m³						
Electrical data:	-						
Motor standard:	IEC		 	21 Liefee 28 GND 22 Liefee			
Motor type:	132SE	2	·····> <u>·····</u> •··••••••••••	4 4 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3			
IE Efficiency class:	IE5			6 GND A GENEWA A			
Rated power - P2:	5.5 kW			Y GENIbus Y B GENIbus B 3 GND			
			r <del>.</del>	15 +24 V 8 +24 V 26 +5 V 27 +5 V			
Power (P2) required by pump:	5.5 kW			25 GDS TX 28 GDS TX 29 GDS RX			
Mains frequency:	50 Hz		<u> </u>				

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NPSH [m]



		Date:	
Description	Value		
Rated voltage:	3 x 380-500 V		
Rated current:	10.3-8.20 A		
Cos phi - power factor:	0.92-0.88		
Rated speed:	360-4000 rpm		
Efficiency:	92.7%		
Motor efficiency at full load:	92.7 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	98971051		
Controls:			
Control panel:	Standard		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Minimum efficiency index, MEI :	0.57		
Net weight:	69.3 kg		
Gross weight:	96.4 kg		
Shipping volume:	0.488 m <sup>3</sup>		
Country of origin:	GB		
Custom tariff no .:	84137075		

