

Company name:

	GRUNDFOS		Created by: Phone:		
		Date:	26/11/2019		
Qty.	Description				
1	CRNE 45-1-1 N-F-A-E-HQQE				
	0.				
	Note! Product picture	may differ fror	n actual product		
	Product No.: 99072049				
	Vertical, multistage centrifugal pump with inlet and out contact with the liquid are in high-grade stainless stee handling, and easy access and service. Power transm flanges.	 A cartridge 	shaft seal ensures high reliability, safe		
	The pump is fitted with a 3-phase, fan-cooled, perman The motor efficiency is classified as IE5 in accordance The motor includes a frequency converter and PI cont variable control of the motor speed, which again enab	e with IEC 60 roller in the r	034-30-2. notor terminal box. This enables continuously		
	An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos indication of pump status:	setting of re Eye indicator	quired setpoint as well as setting of pump to r on the operating panel provides visual		
	 "Power on": Motor is running (rotating green ind lights) 				
	"Warning": Motor is still running (rotating yellow indicator lights)	·	hts) or has stopped (permanently yellow		
	"Alarm": Motor has stopped (flashing red indica	itor lights).			
	Communication with the pump is possible by means o enables further settings as well as reading out of a nu input" and total "Power consumption".	f Grundfos (mber of para	SO Remote (accessory). The remote control meters such as "Actual value", "Speed", "Power		
	The terminal box has a number of inputs and outputs where many inputs and outputs are required:	enabling the	motor to be used in advanced applications		
	 two dedicated digital inputs three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, to one of these inputs 	0.5 - 3.5 V;	the factory-fitted pressure sensor is connected		
	5 V voltage supply to potentiometer and sensor	r			
	 one analog output, 0-10 V, 0(4)-20 mA two configurable digital inputs or open-collector 	outouts			
	 two econingurable digital inputs of open-conector two Pt100/Pt1000 inputs 	oulpuis			
	 LiqTec, dry-running protection sensor input Grundfos Digital Sensor input and output 				
	 24 V voltage supply for sensors 				
	 two signal-relay outputs (potential-free contacts GENIbus connection 	3)			
	 GENIBUS connection interface for Grundfos CIM fieldbus module. 				



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Qty. Description

Further product details

The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure.

An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

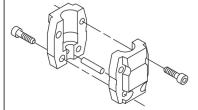
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

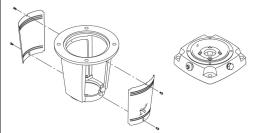
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

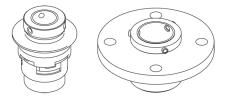
Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



Date:

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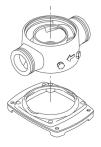


The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

HQQE

CE, EAC, ACS

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Technical data

Controls:	
Frequency converter:	Built-in
Pressure sensor:	Yes
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-40 120 °C
Selected liquid temperature:	20 °C
Density at selected liquid temp	erature: 998.2 kg/m ³
Technical:	
Pump speed on which pump da	ata are based: 3526 rpm
Rated flow:	54 m³/h
Rated head:	22.1 m
Pump orientation:	Vertical
Shaft seal arrangement:	Single

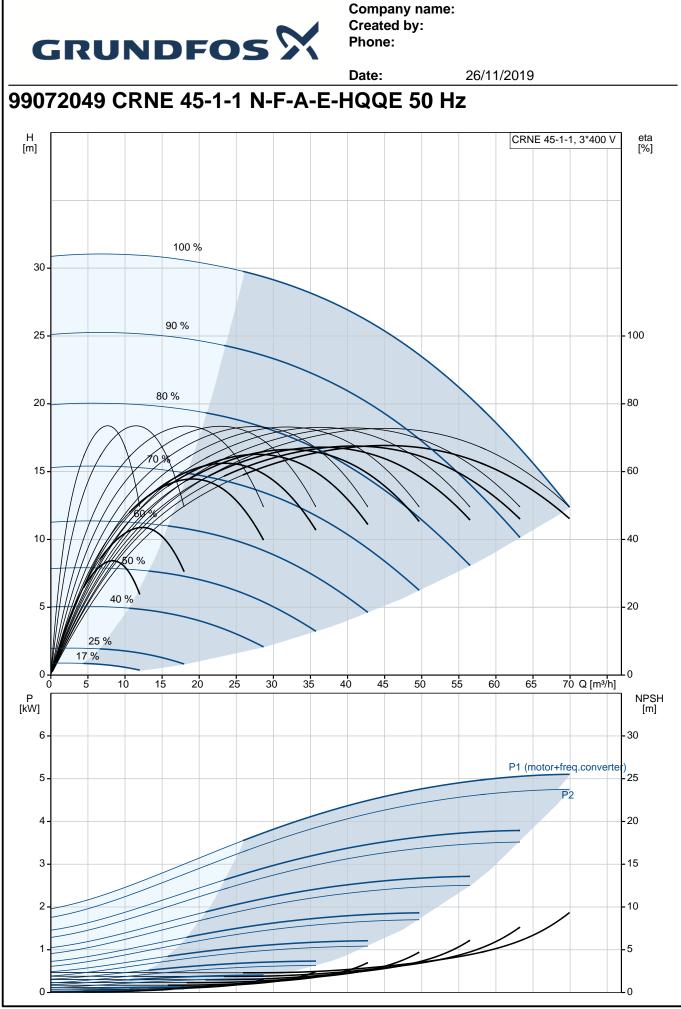
Code for shaft seal:

Approvals on nameplate:



Company name:

De Cu Ba In Ba Su In Mi Mi Si Si Fli EI	EXAMPLE A Connection: ze of outlet connecti	ISO9906:2012 3B Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316 SIC Graflon 50 °C 16 bar 16 bar / 120 °C 16 bar / -40 °C DIN DN 80 DN 80 DN 80	Date:	26/11/2019
Cu Ba In Ba Su In Ba Su In Ma Si Fi E	urve tolerance: aterials: ase: ase: peller: earing: upport bearing: stallation: aximum ambient temperature: aximum operating pressure: ax pressure at stated temp: /pe of connection: ze of outlet connection: ze of outlet connection: ressure rating for pipe connectio	Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316 SIC Graflon 50 °C 16 bar 16 bar / 120 °C 16 bar / -40 °C DIN DN 80 DN 80		
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Si Si Pr Fl	ze of inlet connection: ze of outlet connection: ressure rating for pipe connecti	DN 80		
Pr Fla El	ressure rating for pipe connecti			
FI:		ion: PN 40		
		FF265		
	ectrical data:			
	otor standard:	IEC		
M	otor type:	132SE		
	Efficiency class:	IE5		
	ated power - P2: ower (P2) required by pump:	5.5 kW 5.5 kW		
	ains frequency:	50 Hz		
	ated voltage:	3 x 380-500 V		
	ated current:	10.3-8.20 A		
	os phi - power factor:	0.92-0.88		
	ated speed: ficiency:	360-4000 rpm 92.7%		
	otor efficiency at full load:	92.7 %		
Er	nclosure class (IEC 34-5):	IP55		
	sulation class (IEC 85):	F		
	otor No:	98971051		
	thers:			
	,	: 0.70		
	et weight: ross weight:	96.2 kg 119 kg		
	nipping volume:	0.309 m ³		
	anish VVS No.:	386021161		
	ountry of origin:	GB		
C	ustom tariff no .:	84137075		



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		Date:	26/11/2	019	
				CRNE 45-1-1, 3*400 V	/ eta
Description	Value	H [m]			/ eta [%]
General information:					_
Product name:	CRNE 45-1-1 N-F-A-E-HQQE				
Product No:	99072049	30 -	100 %		
EAN number:	5712606203581	30 -			_
EAN humber:	5712606203581		90 %		
Price:	5.606,00 GBP	25 -	30 %		- 100
Technical:	5.000,00 GBF				
Pump speed on which pump data are		20	80 %		- 80
based:	3526 rpm				
Rated flow:	54 m³/h	15 - //		1 AM	- 60
Rated head:	22.1 m	— ' ³]/////			
Head max:	31 m			1 1 1 11 1	
Stages:	1	10 -			- 40
Impellers:	1		/0 1		
Number of reduced-diameter impellers:	1	5-40%			- 20
Low NPSH:	No	25 %			
Pump orientation:	Vertical	0 17 %			\int_{0}
Shaft seal arrangement:	Single	0 10	20 30 40	50 60 Q [m³/h]]
Code for shaft seal:	HQQE	P [kW]			NPSH [m]
Approvals on nameplate:	CE, EAC,ACS	e			+
Curve tolerance:	ISO9906:2012 3B	5 -		P1 (motor+freq.co	onverter) 25
Pump version:	Ν			P2	
Model:	В	4 -			- 20
Materials:		3 -			- 15
Base:	Stainless steel	2-			10
	EN 1.4408				
	AISI 316	1-			- 5
Impeller:	Stainless steel	0			
	EN 1.4401	1			
	AISI 316	201	2		
Material code:	Α				
Code for rubber:	E				
Bearing:	SIC	×			
Support bearing:	Graflon				
Installation:					
Maximum ambient temperature:	50 °C				
Maximum operating pressure:	16 bar				
Max pressure at stated temp:	16 bar / 120 °C	<u>G 1/2</u>	G 1/2		
	16 bar / -40 °C		<u>8 × 18</u>		
Type of connection:	DIN	4 X G 1/2		— 1	
Size of inlet connection:	DN 80			200	
Size of outlet connection:	DN 80				
Pressure rating for pipe connection:	PN 40	251		<u>4 × 14</u>	
Flange size for motor:	FF265				
Connect code:	F		-		
Liquid:					
Pumped liquid:	Water		<u></u> Ø€		
Liquid temperature range:	-40 120 °C				
Selected liquid temperature:	20 °C				
Density at selected liquid temperature:	998.2 kg/m³		11 GND 11 DNOC2 11 Protorozo		
Electrical data:	-				
Motor standard:	IEC				
Motor type:	132SE	<u></u>			
IE Efficiency class:	IE5				
Rated power - P2:	5.5 kW		4 GND A GDRba A Y GDRba V 6 GDRba B		
Power (P2) required by pump:	5.5 kW	Г	3 GND 11 444 V		
Mains frequency:	50 Hz				
Rated voltage:	3 x 380-500 V		34 GDG RX 7 A2		

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Date: 26/11/2019 Description Value 10.3-8.20 A Rated current: Cos phi - power factor: 0.92-0.88 Rated speed: 360-4000 rpm Efficiency: 92.7% Motor efficiency at full load: 92.7 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor protec: YES Motor No: 98971051 Controls: Control panel: Standard Function Module: FM300 - Advanced Frequency converter: Built-in Pressure sensor: Yes Others: Minimum efficiency index, MEI : 0.70 Net weight: 96.2 kg Gross weight: 119 kg Shipping volume: 0.309 m³ Danish VVS No.: 386021161 Country of origin: GB Custom tariff no .: 84137075

