		Company n	
		Created by: Phone:	
	GRUNDFOS 🕅	Flione.	
		Date:	26/11/2019
Qty.	Description		
1	CRNE 20-2 A-FGJ-A-E-HQQE		
	2		
	Product No.: 99071718		
	Vertical, multistage centrifugal pump with inlet and contact with the liquid are in high-grade stainless	steel. A cartridge sh	haft seal ensures high reliability, safe
	handling, and easy access and service. Power tra combined DIN-ANSI-JIS flanges.	ansmission is via a r	rigid split coupling. Pipe connection is via
	The pump is fitted with a 3-phase, fan-cooled, per		
	The motor efficiency is classified as IE5 in accord The motor includes a frequency converter and PI		
	variable control of the motor speed, which again e	enables adaptation	of the performance to a given requirement.
	An operating panel on the motor terminal box ena "Min." or "Max." operation or to "Stop". The Grund indication of pump status:	ables setting of requed for the setting of requed by a setting of the setting of	ired setpoint as well as setting of pump to n the operating panel provides visual
	 "Power on": Motor is running (rotating gree lights) 	en indicator lights) o	r not running (permanently green indicator
	 "Warning": Motor is still running (rotating yo indicator lights) 	ellow indicator lights	s) or has stopped (permanently yellow
	 "Alarm": Motor has stopped (flashing red in 	ndicator lights).	
	Communication with the pump is possible by mea	ans of Grundfos GO	Remote (accessory) The remote control
	enables further settings as well as reading out of input" and total "Power consumption".	a number of parame	eters such as "Actual value", "Speed", "Power
	The terminal box has a number of inputs and outputs where many inputs and outputs are required:	outs enabling the me	otor to be used in advanced applications
	 two dedicated digital inputs 		
	• three analog inputs, 0(4)-20 mA, 0-5 V, 0-1		
	 5 V voltage supply to potentiometer and see one analog output, 0-10 V, 0(4)-20 mA 	ensor	
	two configurable digital inputs or open-colle	ector outputs	
	 two Pt100/Pt1000 inputs LiqTec, dry-running protection sensor input 	t	
	Grundfos Digital Sensor input and output		
	• 24 V voltage supply for sensors	to etc)	
	 two signal-relay outputs (potential-free con GENIbus connection 	nacis)	
	interface for Grundfos CIM fieldbus module	е.	
	Further product details		
	An external sensor can be connected if controlled or temperature is required.	pump operation ba	ased on for example flow, differential pressure
	An operating panel on the motor terminal box ena "Min." or "Max." operation or to "Stop". The Grund indication of pump status:	ables setting of requ dfos Eye indicator of	ired setpoint as well as setting of pump to n the operating panel provides visual
	"Power on": Motor is running (rotating gree lights)	en indicator lights) o	r not running (permanently green indicator
	 "Warning": Motor is still running (rotating yeindicator lights) 	ellow indicator lights	s) or has stopped (permanently yellow



26/11/2019

Qty. | Description

• "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Date:

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

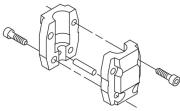
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

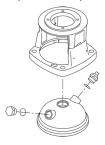
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





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Qty. | Description

The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

Date:

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

Technical data

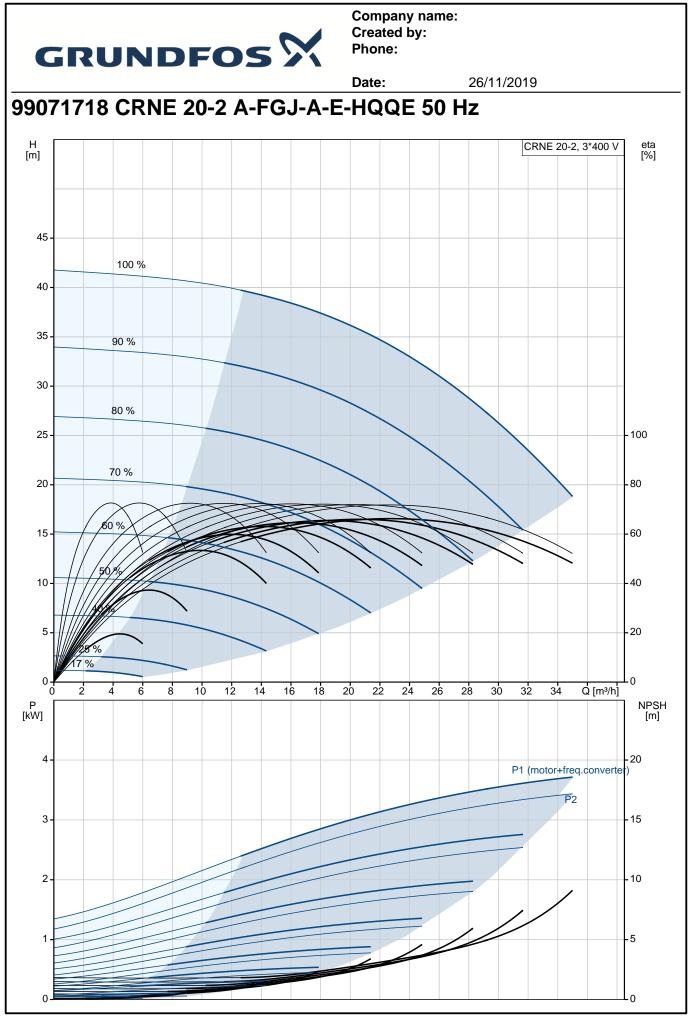
Controls:

Frequency converter:	Built-in
Pressure sensor:	No
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Selected liquid temperature:	20 °C
Density at selected liquid temp	erature: 998.2 kg/m ³
	6
Technical:	
Pump speed on which pump da	ata are based: 3520 rpm
Rated flow:	25.3 m ³ /h
Rated head:	32.5 m

Rated head:	32.5 m
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B



			Date:	26/11/2019	
.	Description				
	Materials:				
	Base:	Stainless steel EN 1.4408 AISI 316			
	Impeller:	Stainless steel EN 1.4401 AISI 316			
	Bearing:	SIC			
	Installation:				
	Maximum ambient temperature:	50 °C			
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C 25 bar / -20 °C			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 50			
	Size of outlet connection:	DN 50			
	Pressure rating for pipe connect Flange rating inlet:	300 lb			
	Flange size for motor:	FT130			
	hange eize for motor.	11100			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	112MC			
	IE Efficiency class:	IE5			
	Rated power - P2: Power (P2) required by pump:	4 kW 4 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-500 V			
	Rated current:	7.60-6.20 A			
	Cos phi - power factor:	0.92-0.87			
	Rated speed:	360-4000 rpm			
	Efficiency:	92.2%			
	Motor efficiency at full load: Enclosure class (IEC 34-5):	92.2 % IP55			
	Insulation class (IEC 85):	F			
	Motor No:	98971050			
	Others: Minimum efficiency index, MEI	· 070			
	Net weight:	58 kg			
	Gross weight:	86 kg			
	Shipping volume:	0.37 m ³			
	Country of origin:	GB			
	Custom tariff no .:	84137075			



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Value CRNE 20-2 A-FGJ-A-E-HQQE 99071718 5712606196982 5712606196982 3.896,00 GBP	H [m] 45 -			CRNE 20-	2, 3*400 V	et [%
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5712606196982	40 -	100 %				
						1
3.896,00 GBP	35 -	90 %				
	30 -					
3520 rpm	25 -	80 %				- 100
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41.9 m	15 -	60 %				- 60
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2	10 - //					- 40
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25 bar / -20 °C						
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NPSH [m]



		Date:	
Description	Value		
Rated voltage:	3 x 380-500 V		
Rated current:	7.60-6.20 A		
Cos phi - power factor:	0.92-0.87		
Rated speed:	360-4000 rpm		
Efficiency:	92.2%		
Motor efficiency at full load:	92.2 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	98971050		
Controls:			
Control panel:	Standard		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Minimum efficiency index, MEI :	0.70		
Net weight:	58 kg		
Gross weight:	86 kg		
Shipping volume:	0.37 m ³		
Country of origin:	GB		
Custom tariff no.:	84137075		

