


Qty.	Description
1	<p data-bbox="204 338 507 365"><b>CRE 32-1-1 N-F-A-E-HQQE</b></p> <div data-bbox="336 371 443 712" style="text-align: center;">  </div> <p data-bbox="595 685 1062 707" style="text-align: center;"><b>Note! Product picture may differ from actual product</b></p> <p data-bbox="204 719 464 741">Product No.: <a href="#">98390933</a></p> <p data-bbox="204 779 1430 875">Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.</p> <p data-bbox="204 920 1126 943">The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.</p> <p data-bbox="204 949 1015 972">The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.</p> <p data-bbox="204 978 1398 1030">The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.</p> <p data-bbox="204 1037 1449 1111">An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:</p> <ul data-bbox="240 1122 1461 1263" style="list-style-type: none"> <li>• "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)</li> <li>• "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)</li> <li>• "Alarm": Motor has stopped (flashing red indicator lights).</li> </ul> <p data-bbox="204 1270 1422 1341">Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p data-bbox="204 1352 1437 1404">The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:</p> <ul data-bbox="240 1413 1437 1794" style="list-style-type: none"> <li>• two dedicated digital inputs</li> <li>• three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs</li> <li>• 5 V voltage supply to potentiometer and sensor</li> <li>• one analog output, 0-10 V, 0(4)-20 mA</li> <li>• two configurable digital inputs or open-collector outputs</li> <li>• two Pt100/Pt1000 inputs</li> <li>• LiqTec, dry-running protection sensor input</li> <li>• Grundfos Digital Sensor input and output</li> <li>• 24 V voltage supply for sensors</li> <li>• two signal-relay outputs (potential-free contacts)</li> <li>• GENIbus connection</li> <li>• interface for Grundfos CIM fieldbus module.</li> </ul> <p data-bbox="204 1823 512 1854"><b>Further product details</b></p> <p data-bbox="204 1861 1366 1912">The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure.</p> <p data-bbox="204 1919 1449 1993">An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:</p> <ul data-bbox="240 2002 1461 2085" style="list-style-type: none"> <li>• "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)</li> <li>• </li> </ul>

**Qty. Description**

"Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)

- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

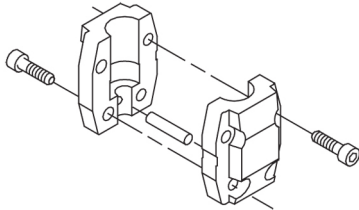
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

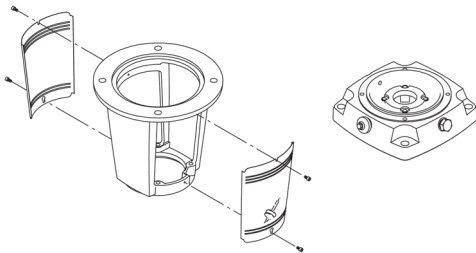
The colour code for the finished product is NCS 9000/RAL 9005.

**Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

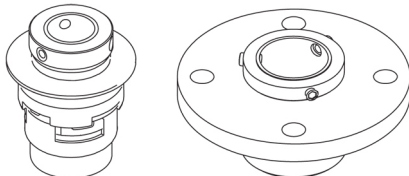
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

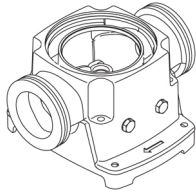


**Qty. Description**

The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



**Motor**

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

**Technical data**

Liquid:

Pumped liquid: Water  
 Liquid temperature range: -30 .. 120 °C  
 Selected liquid temperature: 20 °C  
 Density: 998.2 kg/m<sup>3</sup>

Technical:

Pump speed on which pump data are based: 3501 rpm  
 Rated flow: 36 m<sup>3</sup>/h  
 Rated head: 15.6 m  
 Pump orientation: Vertical  
 Shaft seal arrangement: Single  
 Code for shaft seal: HQQE  
 Approvals: CE,EAC,UKCA  
 Approvals for drinking water: WRAS,ACS  
 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron  
 EN 1563 EN-GJS-500-7  
 ASTM A536 80-55-06

Impeller: Stainless steel  
 EN 1.4301  
 AISI 304

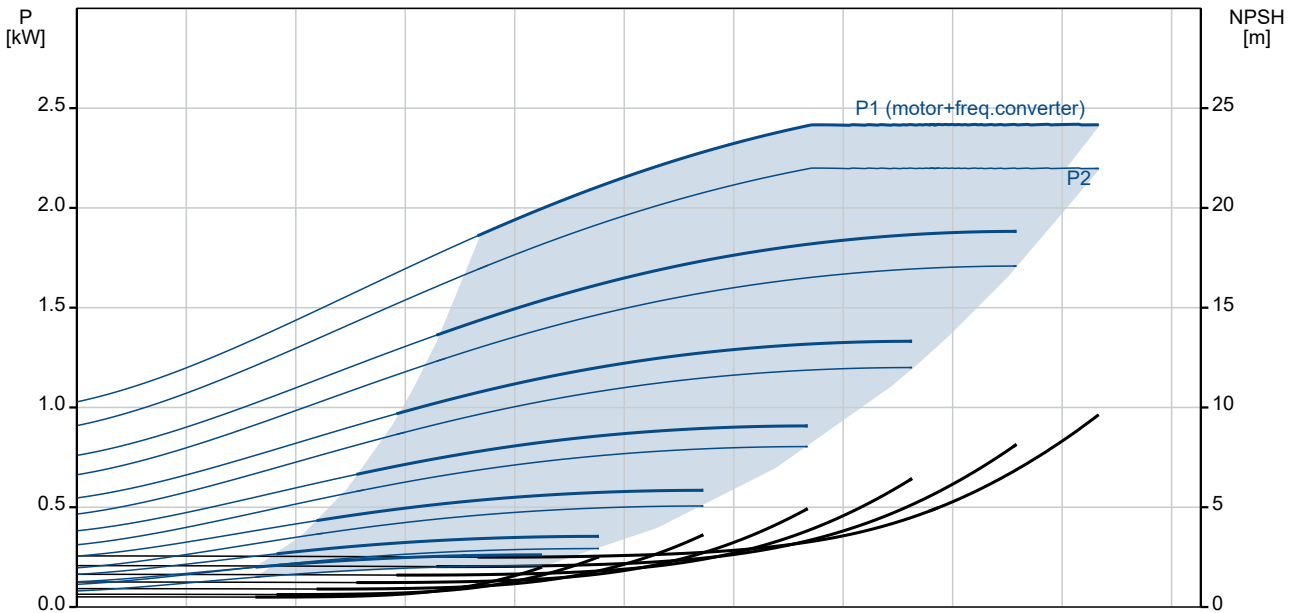
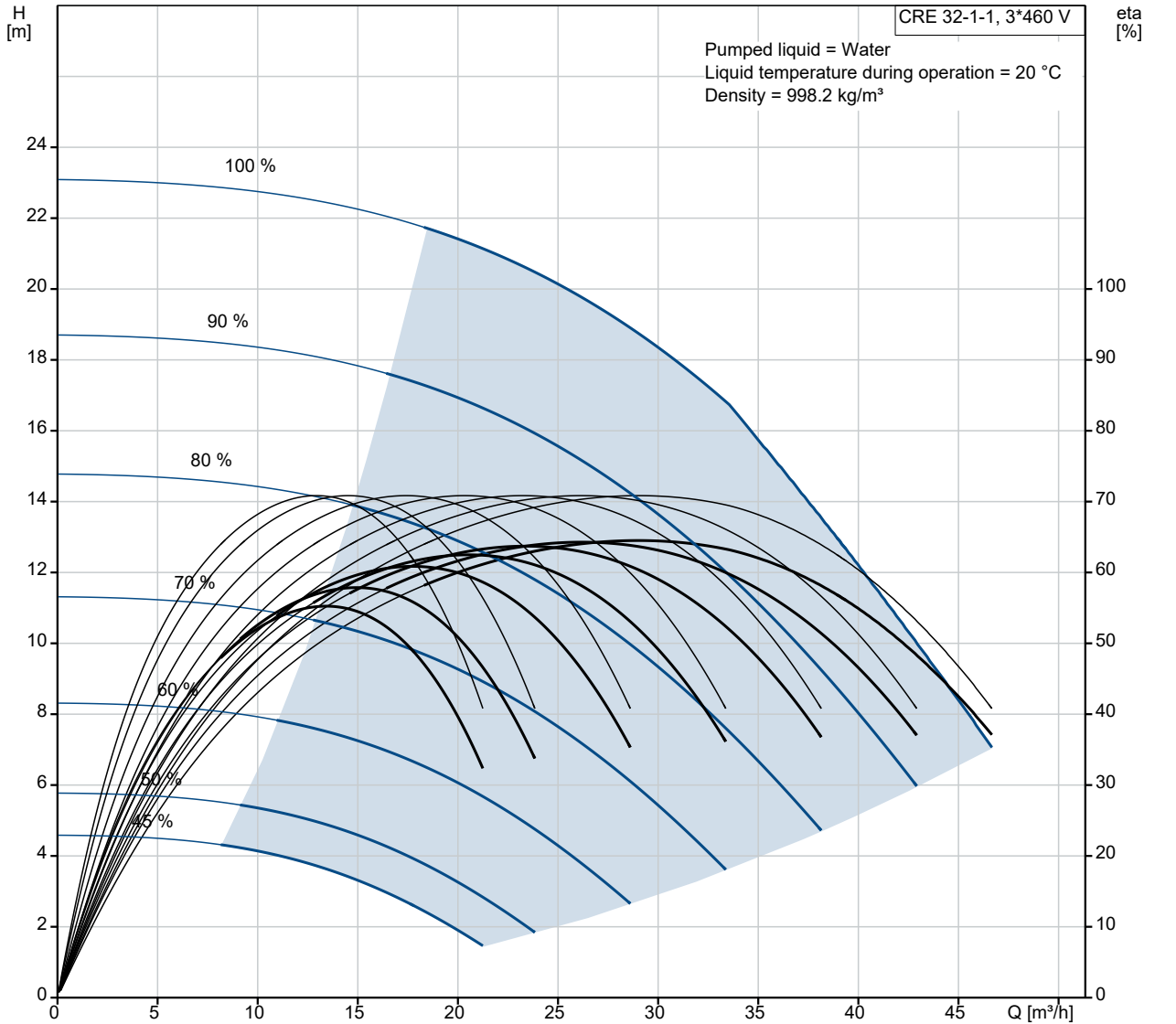
Bearing: SIC  
 Support bearing: Graflon

Installation:

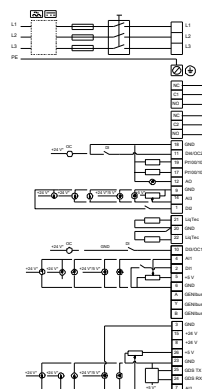
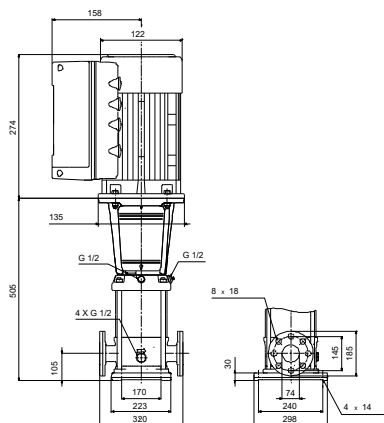
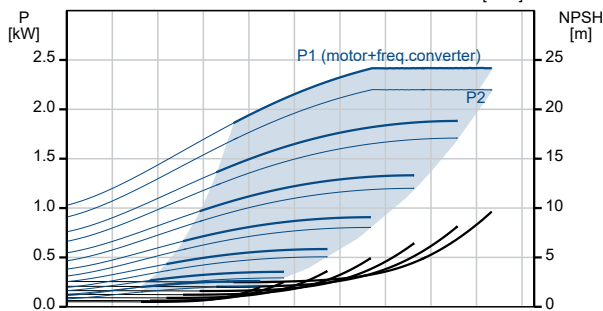
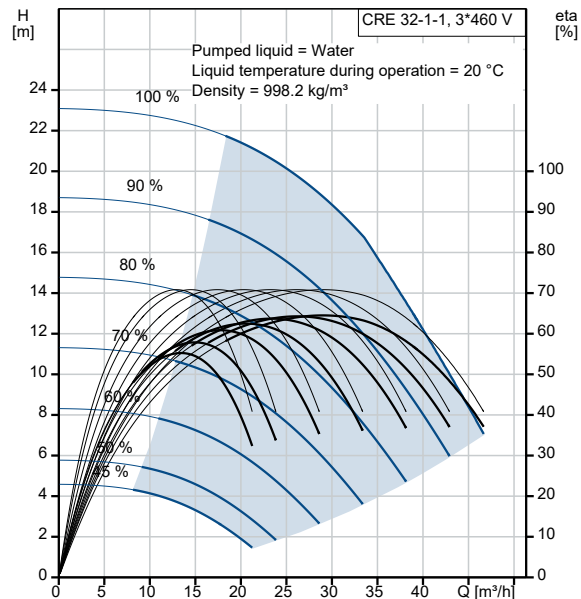
t max amb: 50 °C  
 Maximum operating pressure: 16 bar  
 Max pressure at stated temp: 16 bar / 120 °C

Qty.	Description
	<p>16 bar / -30 °C</p> <p>Type of connection: DIN            Size of inlet connection: DN 65            Size of outlet connection: DN 65            Pressure rating for connection: PN 40            Flange size for motor: FT115</p> <p>Electrical data:            Motor standard: IEC            Motor type: 90LD            IE Efficiency class: IE5            Rated power - P2: 2.2 kW            Power (P2) required by pump: 2.2 kW            Mains frequency: 50 / 60 Hz            Rated voltage: 3 x 380-500 V            Rated current: 4.15-3.40 A            Cos phi - power factor: 0.93-0.87            Rated speed: 360-4000 rpm            Efficiency: 90.1%            Motor efficiency at full load: 90.1 %            Enclosure class (IEC 34-5): IP55            Insulation class (IEC 85): F            Motor No: 98190193</p> <p>Controls:            Frequency converter: Built-in            Pressure sensor: Y</p> <p>Others:            Minimum efficiency index, MEI ≥: 0.70            Net weight: 62.5 kg            Gross weight: 85.4 kg            Shipping volume: 0.309 m<sup>3</sup>            Danish VVS No.: 385946611</p>

## 98390933 CRE 32-1-1 N-F-A-E-HQQE



Description	Value
<b>General information:</b>	
Product name:	CRE 32-1-1 N-F-A-E-HQQE
Product No:	98390933
EAN number:	5711494205974
Price:	
<b>Technical:</b>	
Pump speed on which pump data are based:	3501 rpm
Rated flow:	36 m <sup>3</sup> /h
Rated head:	15.6 m
Maximum head:	21.5 m
Stages:	1
Impellers:	1
Number of reduced-diameter impellers:	1
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals:	CE,EAC,UKCA
Approvals for drinking water:	WRAS,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	N
Model:	B
<b>Materials:</b>	
Base:	Cast iron
Base:	EN 1563 EN-GJS-500-7
Base:	ASTM A536 80-55-06
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Support bearing:	Graflon
<b>Installation:</b>	
t max amb:	50 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Max pressure at stated temp:	16 bar / -30 °C
Type of connection:	DIN
Size of inlet connection:	DN 65
Size of outlet connection:	DN 65
Pressure rating for connection:	PN 40
Flange size for motor:	FT115
Connect code:	F
<b>Liquid:</b>	
Pumped liquid:	Water
Liquid temperature range:	-30 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m <sup>3</sup>
<b>Electrical data:</b>	
Motor standard:	IEC
Motor type:	90LD
IE Efficiency class:	IE5
Rated power - P2:	2.2 kW
Power (P2) required by pump:	2.2 kW
Mains frequency:	50 / 60 Hz
Rated voltage:	3 x 380-500 V





Company name:

Created by:

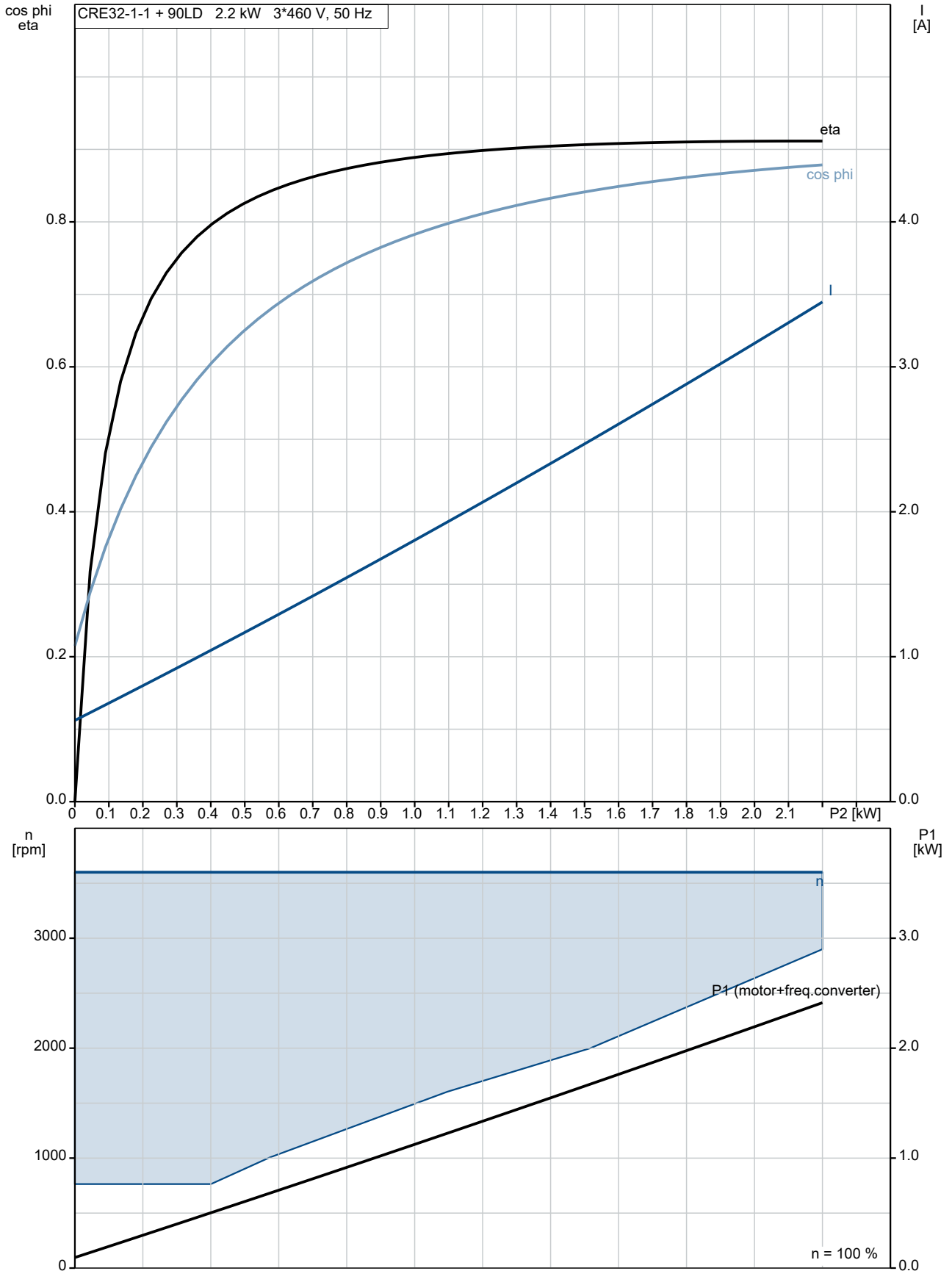
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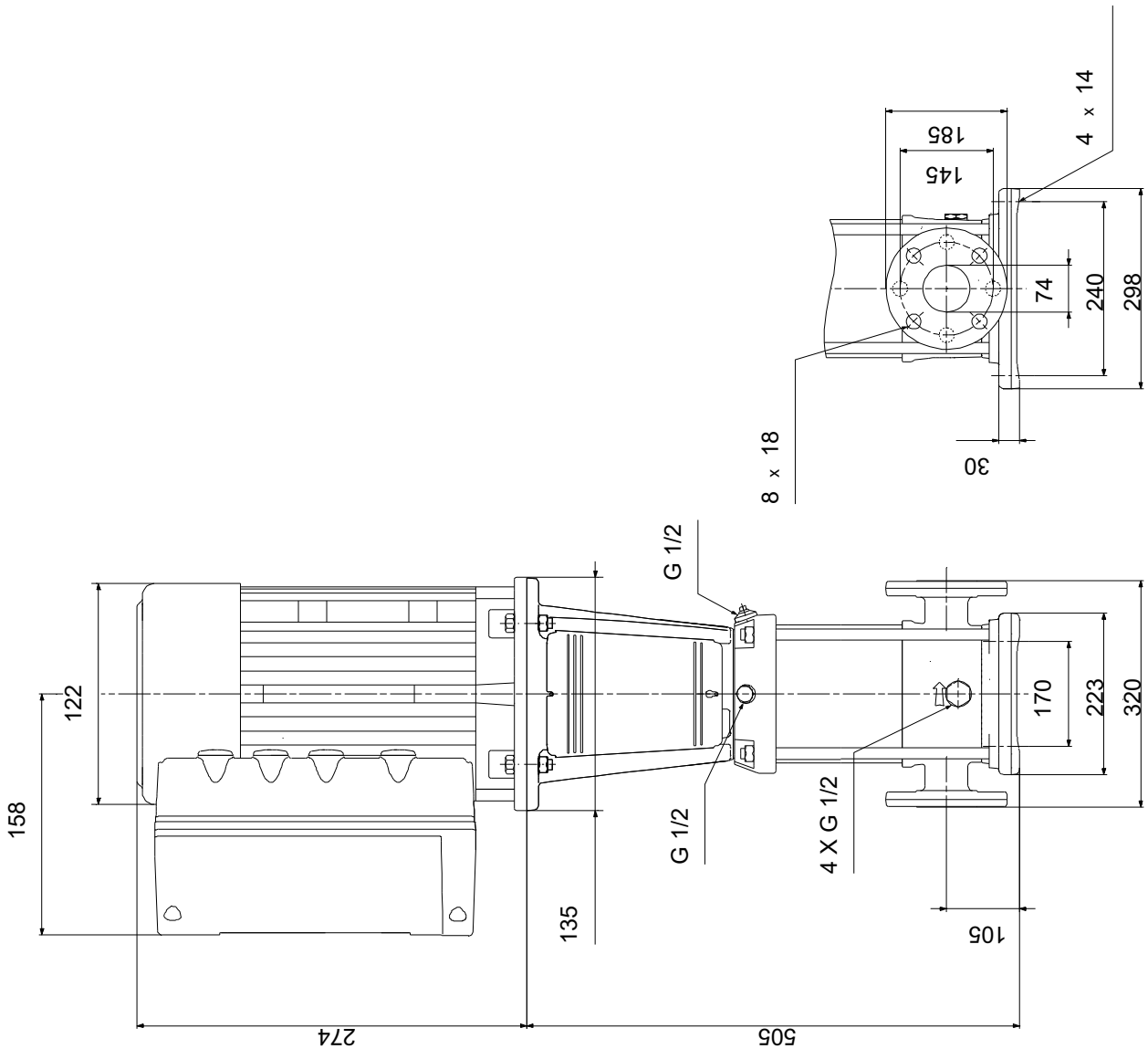
Description	Value
Rated current:	4.15-3.40 A
Cos phi - power factor:	0.93-0.87
Rated speed:	360-4000 rpm
Efficiency:	90.1%
Motor efficiency at full load:	90.1 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	ELEC
Motor No:	98190193
<b>Controls:</b>	
Control panel:	Standard
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Pressure sensor:	Y
<b>Others:</b>	
Minimum efficiency index, MEI $\geq$ :	0.70
Net weight:	62.5 kg
Gross weight:	85.4 kg
Shipping volume:	0.309 m <sup>3</sup>
Config. file no:	98501009
Danish VVS No.:	385946611

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Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

## 98390933 CRE 32-1-1 N-F-A-E-HQQE



Note! All units are in [mm] unless others are stated.