		Company I					
		Created by Phone:	/:				
	GRUNDFOS 🕅						
		Date:	26/11/2019				
Qty.	Description						
1	CRNE 15-1 A-FGJ-A-E-HQQE						
	Product No.: 98390746						
	Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.						
	The pump is fitted with a 3-phase, fan-cooled, perma The motor efficiency is classified as IE5 in accordanc The motor includes a frequency converter and PI con variable control of the motor speed, which again enab	e with IEC 600	34-30-2.				
	An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos indication of pump status:	s setting of req	uired setpoint as well as setting of pump to				
	 "Power on": Motor is running (rotating green in lights) 	C <i>i</i>					
	 "Warning": Motor is still running (rotating yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator) 	-	ts) or has stopped (permanently yellow				
		ator lights).					
	Communication with the pump is possible by means of enables further settings as well as reading out of a nu input" and total "Power consumption".	of Grundfos GC umber of param	D Remote (accessory). The remote control neters such as "Actual value", "Speed", "Power				
	The terminal box has a number of inputs and outputs where many inputs and outputs are required:	enabling the m	notor to be used in advanced applications				
	 two dedicated digital inputs three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V 	/. 0.5 - 3.5 V					
	5 V voltage supply to potentiometer and sense						
	 one analog output, 0-10 V, 0(4)-20 mA two configurable digital inputs or open-collector 	or outputs					
	two Pt100/Pt1000 inputs						
	 LiqTec, dry-running protection sensor input Grundfos Digital Sensor input and output 						
	 24 V voltage supply for sensors 						
	 two signal-relay outputs (potential-free contact GENIbus connection 	ts)					
	interface for Grundfos CIM fieldbus module.						
	Further product details						
	An external sensor can be connected if controlled put or temperature is required.	mp operation b	ased on for example flow, differential pressure				
	An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos indication of pump status:	s setting of req Eye indicator o	uired setpoint as well as setting of pump to on the operating panel provides visual				
	 "Power on": Motor is running (rotating green in lights) 	C ,					
	 "Warning": Motor is still running (rotating yellow indicator lights) 	w indicator ligh	ts) or has stopped (permanently yellow				



26/11/2019

Qty. | Description

• "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Date:

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

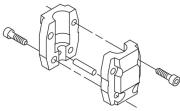
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

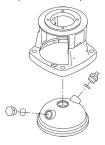
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





26/11/2019

Qty. Description

The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

Date:

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

Technical data

Controls:

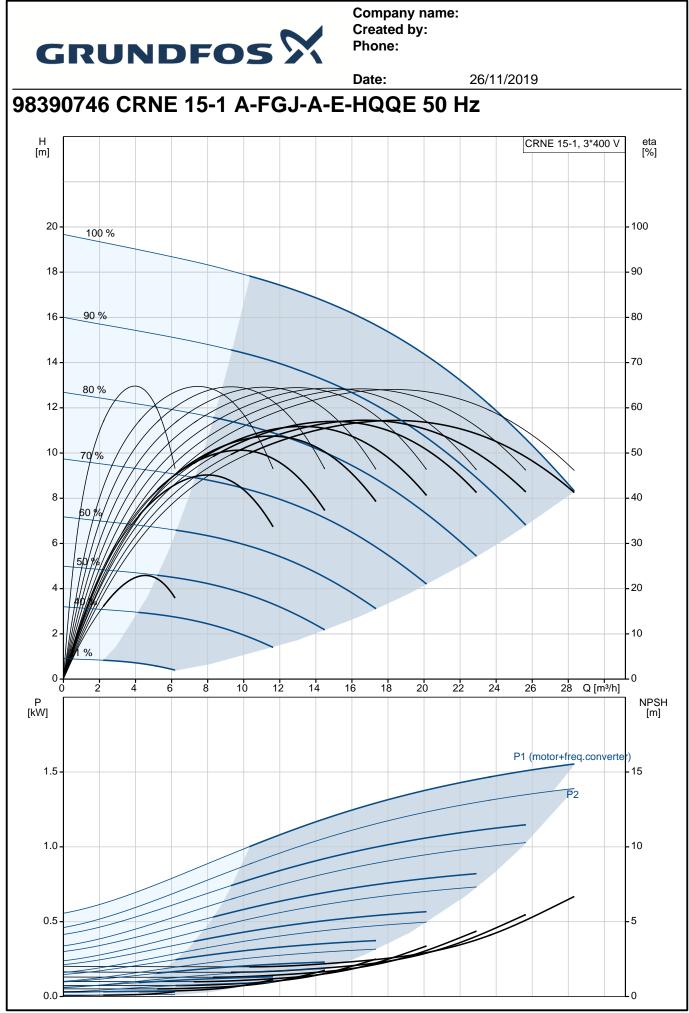
Frequency converter: Pressure sensor:	Built-in No					
Liquid: Pumped liquid:	Water					
Liquid temperature range: Selected liquid temperature:	-20 120 °C 20 °C					
Density at selected liquid temperature: 998.2 kg/m ³						
Technical:						
Pump speed on which pump da	ata are based: 3501 rpm					
Rated flow:	20.5 m³/h					
Rated head:	14.5 m					
Pump orientation:	Vertical					

Single

Shaft seal arrangement:



			Date:	26/11/2019	
<i>ı</i> .	Description				
	Materials:				
	Base:	Stainless steel			
		EN 1.4408			
		AISI 316			
	Impeller:	Stainless steel			
		EN 1.4401			
		AISI 316			
	Bearing:	SIC			
	Installation:				
	Maximum ambient temperature:	50 °C			
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C			
	Max pressure at stated temp.	25 bar / -20 °C			
	Type of connection:	DIN / ANSI / JIS			
	Type of connection:				
	Size of inlet connection: Size of outlet connection:	DN 50			
	Pressure rating for pipe connect	DN 50			
	Flange rating inlet:	300 lb FT115			
	Flange size for motor:	FIIIS			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	90SC			
	IE Efficiency class:	IE5			
	Rated power - P2:	1.5 kW			
	Power (P2) required by pump:	1.5 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-500 V			
	Rated current:	2.90-2.40 A			
	Cos phi - power factor:	0.92-0.85			
	Rated speed:	360-4000 rpm			
	Efficiency:	88.9%			
	Motor efficiency at full load:	88.9 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	98190189			
	Others: Minimum efficiency index, MEI	. 0.70			
	Net weight:				
		44 kg			
	Gross weight:	47 kg			
	Shipping volume:	0.143 m ³			
	Country of origin:	GB			
	Custom tariff no.:	84137075			



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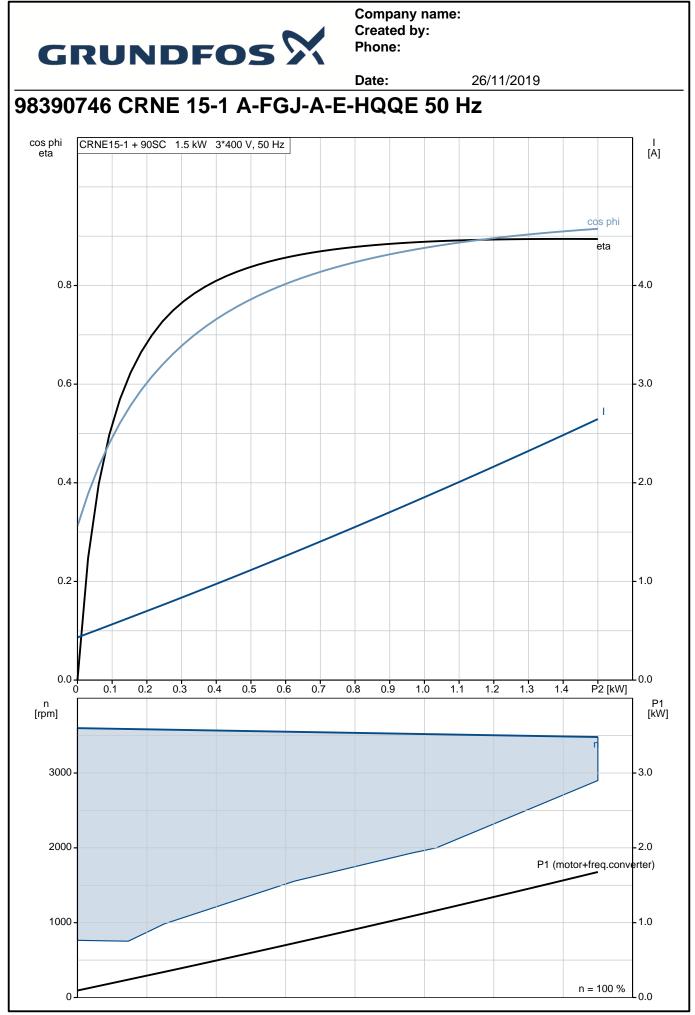


		Date:	26/11/2		
Description	Value	H [m]		CRNE 15	-1, 3*400 V
General information:					
Product name:	CRNE 15-1 A-FGJ-A-E-HQQE	20 - 100 %			
Product No:	98390746	18 -			
EAN number:	5711494202492				
	5711494202492	16 - 90 %			
Price:	2.341,00 GBP	14 -			
Technical:	,	80 %			
Pump speed on which pump data are based:	3501 rpm	12-		AR)	- (
Rated flow:	20.5 m³/h	10 - 70%/			
Rated head:	14.5 m	8-////		1/1/1	
Head max:	19.6 m	60/%		$\langle \rangle$	
Stages:	2	6-			++:
Impellers:	1				
Number of reduced-diameter impellers:		4-			
	0	2 - 1 %			·
Low NPSH:	No	0			
Pump orientation:	Vertical	-	5 10 15	20 25	5 Q [m³/h]
Shaft seal arrangement:	Single	P [kW]			
Code for shaft seal:	HQQE			P1 (mc	tor+freq.conve
Approvals on nameplate:	CE, EAC,ACS	1.5 -			
Curve tolerance:	ISO9906:2012 3B				P2
Pump version:	Α	1.0 -			-
Model:	Α				
Materials:					
Base:	Stainless steel	0.5 -			·
	EN 1.4408				
	AISI 316	0.0			
Impeller:	Stainless steel	0.0			
1.5	EN 1.4401		158		
	AISI 316	—	122		
Material code:	A				
Code for rubber:	E]]			
Bearing:	SIC	274			
Installation:	00				
Maximum ambient temperature:	50 °C	135 G	1/2 G 1/2		
•			<u></u>		
Maximum operating pressure:	25 bar	413		21.8	
Max pressure at stated temp:	25 bar / 120 °C		G 1/2		
-	25 bar / -20 °C	_ 			
Type of connection:	DIN / ANSI / JIS	06			
Size of inlet connection:	DN 50		200	65 120.5 24 x 13	.5
Size of outlet connection:	DN 50		300	215	
Pressure rating for pipe connection:	PN 25				
Flange rating inlet:	300 lb				
Flange size for motor:	FT115	a			
Connect code:	FGJ				
Liquid:		»	<u></u> Ma		
Pumped liquid:	Water				
Liquid temperature range:	-20 120 °C				
Selected liquid temperature:	20 °C	<u></u>			
Density at selected liquid temperature:	998.2 kg/m ³		19 P110/1000 17 P110/1000 0 12 A0		
Electrical data:	5				
Motor standard:	IEC		21 Ligfec 22 GND 22 Ligfec		
Motor type:	90SC				
IE Efficiency class:	IE5				
Rated power - P2:	1.5 kW		Y GENIbus Y B GENibus B 3 GND		
Power (P2) required by pump:	1.5 kW		22 (0x0 25 (205 TX 24 (205 RX 24 (205 RX		
Mains frequency:	50 Hz				

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		Date:	
Description	Value		
Rated voltage:	3 x 380-500 V		
Rated current:	2.90-2.40 A		
Cos phi - power factor:	0.92-0.85		
Rated speed:	360-4000 rpm		
Efficiency:	88.9%		
Motor efficiency at full load:	88.9 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	98190189		
Controls:			
Control panel:	Standard		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Minimum efficiency index, MEI :	0.70		
Net weight:	44 kg		
Gross weight:	47 kg		
Shipping volume:	0.143 m ³		
Country of origin:	GB		
Custom tariff no.:	84137075		



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