

<b>Date:</b> 26/11/2019
Description
CRNE 10-1 A-FGJ-A-E-HQQE
Note! Product picture may differ from actual product Product No.: 98390311
Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in
contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via
combined DIN-ANSI-JIS flanges.
The pump is fitted with a 1-phase, fan-cooled, permanent-magnet, synchronous motor.
The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.
The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.
An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual
indication of pump status:
<ul> <li>"Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)</li> </ul>
<ul> <li>"Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow</li> </ul>
indicator lights)
<ul> <li>"Alarm": Motor has stopped (flashing red indicator lights).</li> </ul>
Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control
enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Powe
input" and total "Power consumption".
The terminal have been a number of inputs and outputs anothing the material he wood in advanced and inclusion
The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:
two dedicated digital inputs
<ul> <li>three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V</li> </ul>
5 V voltage supply to potentiometer and sensor
<ul> <li>one analog output, 0-10 V, 0(4)-20 mA</li> <li>two configurable digital inputs or open-collector outputs</li> </ul>
<ul> <li>two Pt100/Pt1000 inputs</li> </ul>
LiqTec, dry-running protection sensor input
Grundfos Digital Sensor input and output
24 V voltage supply for sensors
<ul> <li>two signal-relay outputs (potential-free contacts)</li> <li>GENIbus connection</li> </ul>
<ul> <li>GENIDUS connection</li> <li>interface for Grundfos CIM fieldbus module.</li> </ul>
Further product details



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An external sensor can be connected if controlled pump operation based on for example flow, differential pressure or temperature is required.

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Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

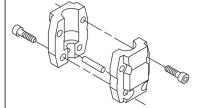
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

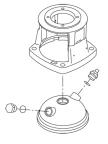
The colour code for the finished product is NCS 9000/RAL 9005.

## Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

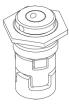
Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



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The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- · two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

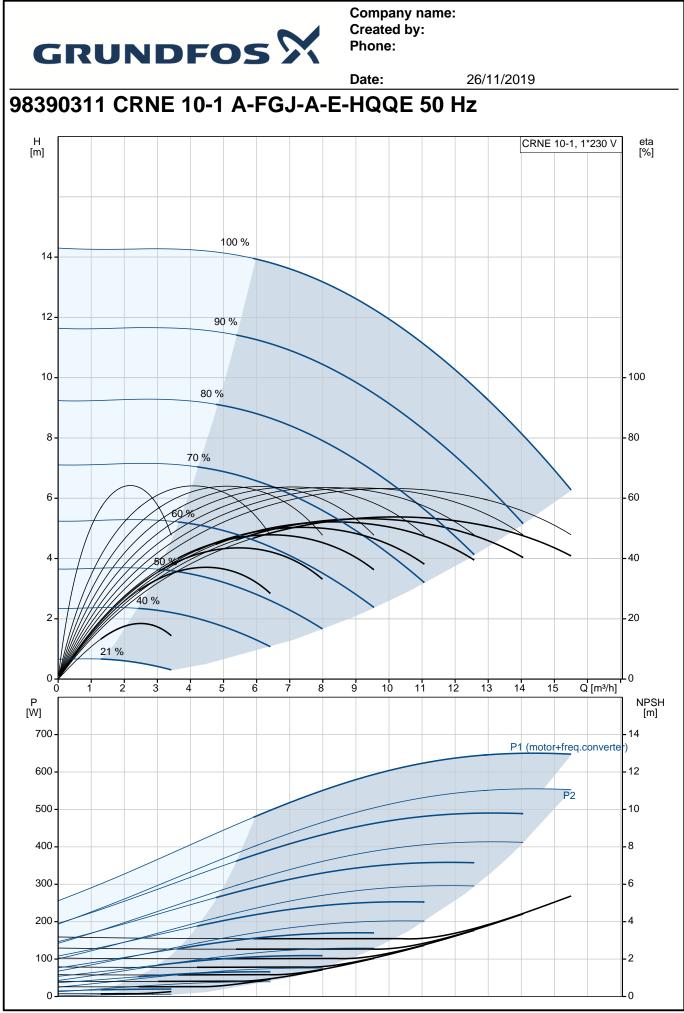
### **Technical data**

<b>Controls:</b> Frequency converter: Pressure sensor:	Built-in No
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density at selected liquid tempe	Water -20 120 °C 20 °C erature: 998.2 kg/m <sup>3</sup>
Technical:	

Pump speed on which pump data are based: 3400 rpm Rated flow: 12.1 m<sup>3</sup>/h



			Date:	26/11/2019	
	Description				
	Rated head:	10 m			
	Pump orientation:	Vertical			
	Shaft seal arrangement:	Single			
	Code for shaft seal:	HQQE			
	Approvals on nameplate:	CE, EAC, ACS			
	Curve tolerance:	ISO9906:2012 3B			
	Materials:				
	Base:	Stainless steel			
		EN 1.4408			
		AISI 316			
	Impeller:	Stainless steel			
		EN 1.4401			
		AISI 316			
	Bearing:	SIC			
	Installation:				
	Maximum ambient temperature:				
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C			
1	· ·	25 bar / -20 °C			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 40			
	Size of outlet connection:	DN 40			
	Pressure rating for pipe connect				
	Flange rating inlet:	300 lb			
	Flange size for motor:	FT100			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	80A			
	IE Efficiency class:	IE5			
	Rated power - P2:	0.75 kW			
		0.75 kW			
	Power (P2) required by pump:				
	Mains frequency:	50 Hz			
	Rated voltage:	1 x 200-240 V			
	Rated current:	4.70-3.90 A			
	Cos phi - power factor:	0.99			
	Rated speed:	360-4000 rpm			
	Efficiency:	85.2%			
	Motor efficiency at full load:	85.2 %			
	Enclosure class (IEC 34-5):	IP55			
		F			
	Insulation class (IEC 85):				
	Motor No:	98248266			
	Others:				
	Minimum efficiency index, MEI	: 0.70			
	Net weight:	36 kg			
	Gross weight:	39 kg			
	Shipping volume:	0.143 m <sup>3</sup>			
	Country of origin:	GB			
1	Custom tariff no.:	84137075			



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Description	Value	H [m]		CRNE 10-1, 1*230 V	eta [%
General information:					
Product name:	CRNE 10-1 A-FGJ-A-E-HQQE		100 %		
Product No:	98390311	14 -			
EAN number:	5711494195077				
	5711494195077	12 -	90 %		
Price:	1.700,00 GBP				
Technical:		10 -	80 %		100
Pump speed on which pump data are based:	3400 rpm	8-			- 80
Rated flow:	12.1 m³/h		70 %		
Rated head:	10 m	6-		$\langle D \rangle$	60
Head max:	14.3 m	— —	1 80 ° 0	1 Att	
Stages:	2	4-//		MIN.	40
Impellers:	1				
Number of reduced-diameter impellers:	0	2-	40 %		- 20
Low NPSH:	No	2	1 %		
Pump orientation:	Vertical	0 <mark>//</mark>	2 4 6 8	10 12 14 Q [m³/h]	T <sup>0</sup>
Shaft seal arrangement:	Single	P			NF
Code for shaft seal:	HQQE	[W]		P1 (motor+freq.co	[r
Approvals on nameplate:	CE, EAC,ACS	600 -		r r (motor meq.co	12
Curve tolerance:	ISO9906:2012 3B			P2	
Pump version:	A	500 -			- 10
Model:	A	400 -			-8
Materials:	~	300 -			- 6
Base:	Stainless steel	200			-4
Dase.	EN 1.4408	100			2
	AISI 316				
Impeller:	Stainless steel				L <sub>0</sub>
	EN 1.4401				
	AISI 316		158		
Material code:	A		•		
Code for rubber:	E				
Bearing:	SIC	214			
Installation:	510				
	50 °C		120 G 1/2 G 1/2		
Maximum ambient temperature: Maximum operating pressure:	25 bar				
		357	<u>4 x 18.5</u>	× 23.5	
Max pressure at stated temp:	25 bar / 120 °C		1 X G 1/2		
Type of connection:	25 bar / -20 °C DIN / ANSI / JIS				
Size of inlet connection:	DIN / ANSI / JIS DN 40				
			200	105 215	
Size of outlet connection:	DN 40		+ <u></u> +	248	
Pressure rating for pipe connection:	PN 25				
Flange rating inlet:	300 lb				
Flange size for motor:	FT100				
Connect code:	FGJ				
Liquid:	Matar	PE	j.		
Pumped liquid:	Water				
Liquid temperature range:	-20 120 °C				
Selected liquid temperature:	20 °C	Ö	11 Dia0002 11 Dia0002 11 Dia0002		
Density at selected liquid temperature:	998.2 kg/m <sup>3</sup>	31× A-31×			
Electrical data:	170				
Motor standard:	IEC				
Motor type:	80A				
IE Efficiency class:	IE5		GENBUS A		
Rated power - P2:	0.75 kW		B GENibus B     3 GND     15 434 V		
Power (P2) required by pump:	0.75 kW		8 +34 V 20 +5 V 20 GND		
Mains frequency:	50 Hz				

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Date: 26/11/2019 Description Value 1 x 200-240 V Rated voltage: Rated current: 4.70-3.90 A Cos phi - power factor: 0.99 Rated speed: 360-4000 rpm Efficiency: 85.2% Motor efficiency at full load: 85.2 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F YES Motor protec: Motor No: 98248266 Controls: Control panel: Standard Function Module: FM300 - Advanced Frequency converter: Built-in Pressure sensor: No Others: Minimum efficiency index, MEI : 0.70 Net weight: 36 kg Gross weight: 39 kg Shipping volume: 0.143 m<sup>3</sup> Country of origin: GB Custom tariff no .: 84137075

