		Company I Created by			
	GRUNDFOS X	Phone:			
		Date:	26/11/2019		
Qty.					
1	CRNE 5-4 A-FGJ-A-E-HQQE				
	02				
	Product No.: 98390151				
	Vertical, multistage centrifugal pump with inlet and	outlet ports on sa	ame the level (inline). Pump materials in		
	contact with the liquid are in high-grade stainless st handling, and easy access and service. Power tran	teel. A cartridge s	shaft seal ensures high reliability, safe		
	combined DIN-ANSI-JIS flanges.	ISTTISSION IS VIA A	ngiù spir couping. Fipe connection is via		
	The pump is fitted with a 3-phase, fan-cooled, perm	nanent-magnet s	vnchronous motor		
	The motor efficiency is classified as IE5 in accordant	nce with IEC 600	34-30-2.		
	The motor includes a frequency converter and PI converted	ontroller in the monables adaptation	otor terminal box. This enables continuously of the performance to a given requirement.		
	An operating panel on the motor terminal box enab "Min." or "Max." operation or to "Stop". The Grundfo indication of pump status:	les setting of reg	uired setpoint as well as setting of pump to		
	<ul> <li>"Power on": Motor is running (rotating green lights)</li> </ul>	indicator lights) o	or not running (permanently green indicator		
	<ul> <li>"Warning": Motor is still running (rotating yell indicator lights)</li> </ul>	low indicator light	s) or has stopped (permanently yellow		
	"Alarm": Motor has stopped (flashing red ind	licator lights).			
	Communication with the pump is possible by mean enables further settings as well as reading out of a input" and total "Power consumption".	s of Grundfos GC number of param	Remote (accessory). The remote control neters such as "Actual value", "Speed", "Power		
	The terminal box has a number of inputs and output where many inputs and outputs are required:	its enabling the m	notor to be used in advanced applications		
	<ul> <li>two dedicated digital inputs</li> <li>three analog inputs, 0(4)-20 mA, 0-5 V, 0-10</li> </ul>	VV 05 25V			
	<ul> <li>5 V voltage supply to potentiometer and sen</li> </ul>				
	<ul> <li>one analog output, 0-10 V, 0(4)-20 mA</li> <li>two configurable digital inputs or open-collect</li> </ul>	ctor outputs			
	<ul> <li>two Pt100/Pt1000 inputs</li> </ul>				
	<ul> <li>LiqTec, dry-running protection sensor input</li> <li>Grundfos Digital Sensor input and output</li> </ul>				
	24 V voltage supply for sensors				
	<ul> <li>two signal-relay outputs (potential-free conta</li> <li>GENIbus connection</li> </ul>	acts)			
	interface for Grundfos CIM fieldbus module.				
	Further product details				
	An external sensor can be connected if controlled p or temperature is required.	oump operation b	ased on for example flow, differential pressure		
	An operating panel on the motor terminal box enab "Min." or "Max." operation or to "Stop". The Grundfo indication of pump status:	les setting of requise setting of requises a setting of require the setting of th	uired setpoint as well as setting of pump to on the operating panel provides visual		
	<ul> <li>"Power on": Motor is running (rotating green lights)</li> </ul>	indicator lights) o	or not running (permanently green indicator		
	<ul> <li>"Warning": Motor is still running (rotating yell indicator lights)</li> </ul>	low indicator light	s) or has stopped (permanently yellow		



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#### Qty. | Description

• "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Date:

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

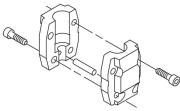
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

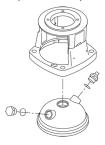
The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





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## Qty. Description

The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

Date:

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

# Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

## **Technical data**

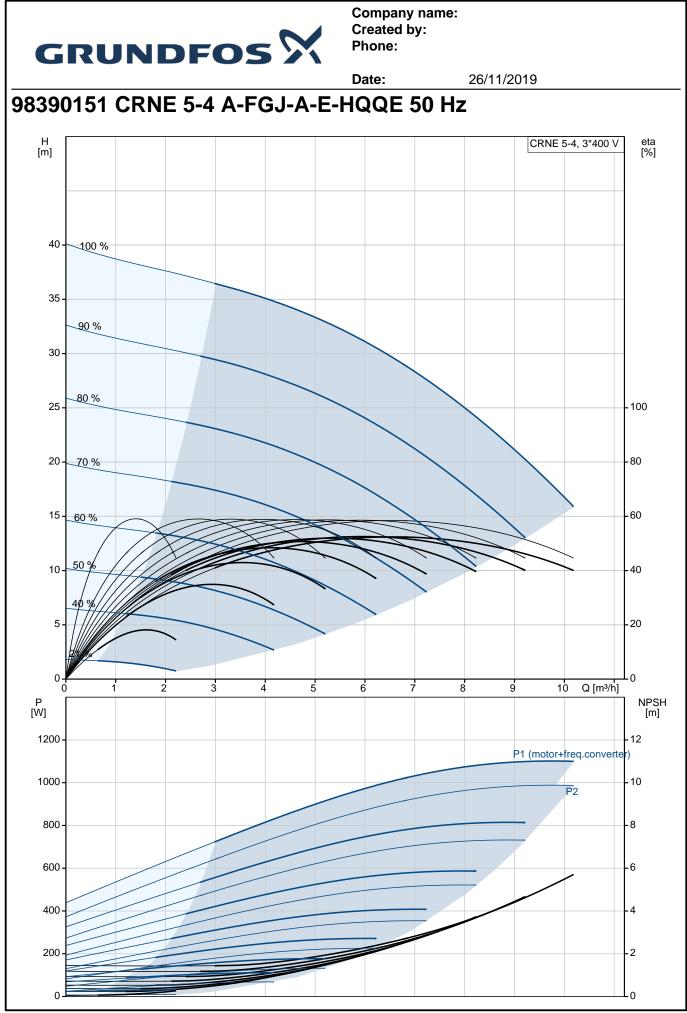
#### Controls:

Frequency converter:	Built-in
Pressure sensor:	No
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Selected liquid temperature:	20 °C
Density at selected liquid tempe	rature: 998.2 kg/m <sup>3</sup>
Technical:	
Pump speed on which pump da	ta are based: 3463 rpm
	0 0 0/

I wind sheer on which brind		05 ipin
Rated flow:	6.9 m³/h	
Rated head:	28.4 m	
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	
Code for shaft seal:	HQQE	
Approvals on nameplate:	CE, EAC,ACS	
Curve tolerance:	ISO9906:2012 3	В



			Date:	26/11/2019	)
	Description				
Ι	Materials:				
	Base:	Stainless steel EN 1.4408 AISI 316			
	Impeller:	Stainless steel EN 1.4401 AISI 316			
	Bearing:	SIC			
	Installation:				
	Maximum ambient temperature:	50 °C			
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C 25 bar / -20 °C			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
	Size of outlet connection: Pressure rating for pipe connect	DN 25/32			
	Flange rating inlet:	300 lb			
	Flange size for motor:	FT100			
		11100			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	80B			
	IE Efficiency class: Rated power - P2:	IE5 1.1 kW			
	Power (P2) required by pump:	1.1 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-500 V			
	Rated current:	2.20-1.90 A			
	Cos phi - power factor:	0.89-0.79			
	Rated speed:	360-4000 rpm			
	Efficiency: Motor efficiency at full load:	89.1% 89.1 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	98190219			
	Others: Minimum efficiency index, MEI	· 0.57			
	Net weight:	28.3 kg			
	Gross weight:	31.2 kg			
	Shipping volume:	0.143 m <sup>3</sup>			
	Country of origin:	GB			
	Custom tariff no.:	84137075			
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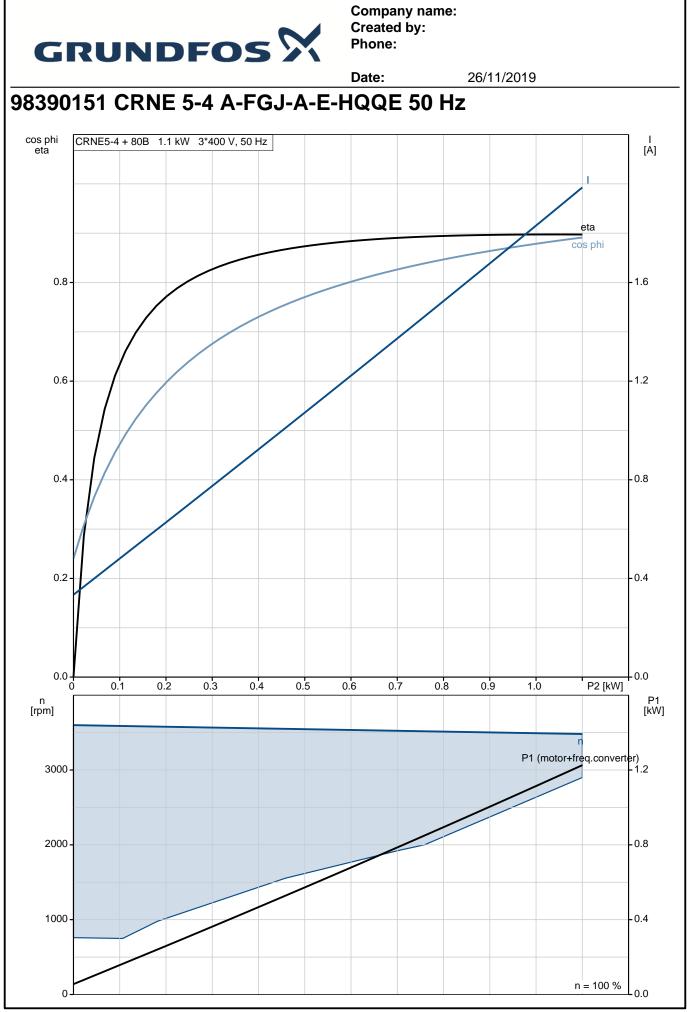


		Date:	26/11/2	019	
Description	Value	H [m]		CRNE 5-4, 3*400	v eta [%]
General information:					
Product name:	CRNE 5-4 A-FGJ-A-E-HQQE	40 - 100 %			
Product No:	98390151				
EAN number:	5711494191512	35 -			_
	5711494191512	90 %			
Price:	1.929,00 GBP	30 -			_
Technical:					
Pump speed on which pump data are based:	3463 rpm	25 - 80 %			- 100
Rated flow:	6.9 m³/h	20 - 70 %			- 80
Rated head:	28.4 m	_		$\langle \rangle \langle \rangle$	
Head max:	41.3 m	15 - 60 %	V TON	' later	- 60
Stages:	4	—		1ATA	
Impellers:	4	10 <b>-</b> 50 %		1/1 11 1	- 40
Number of reduced-diameter impellers:	0	49/1/			
Low NPSH:	No	5-			- 20
Pump orientation:	Vertical	/0			
Shaft seal arrangement:	Single		2 4	6 8 Q [m³/ł	
Code for shaft seal:	HQQE	P [W]			NP:
Approvals on nameplate:	CE, EAC,ACS			P1 (motor+freq.c	
Curve tolerance:	ISO9906:2012 3B	1000 -		1 (motor+neq.c	- 10
Pump version:	A			P2	
Model:	A	800 -			- 8
Materials:		600 -			-6
Base:	Stainless steel	_ /			
	EN 1.4408	400 -			- 4
	AISI 316	200-			-2
Impeller:	Stainless steel				
	EN 1.4401				
	AISI 316		158		
Material code:	A	—	122		
Code for rubber:	E	P	4		
Bearing:	SIC	55			
Installation:	010	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			
Maximum ambient temperature:	50 °C				
Maximum operating pressure:	25 bar		1/2 G 1/2		
Max pressure at stated temp:	25 bar / 120 °C	—		7	
max procede at stated temp.	25 bar / -20 °C		G 1/2		
Type of connection:	DIN / ANSI / JIS				
Size of inlet connection:	DN 25/32				
Size of outlet connection:	DN 25/32	·+		32 85 4 × 13	
Pressure rating for pipe connection:	PN 25		150 250		
Flange rating inlet:	300 lb				
Flange size for motor:	FT100				
Connect code:	FGJ				
Liquid:	1 00		<u>-</u>		
Pumped liquid:	Water				
Liquid temperature range:	-20 120 °C		Ø⊕ ≊		
Selected liquid temperature:	-20 °C				
Density at selected liquid temperature:		<u></u>			
Electrical data:	998.2 kg/m³		11 DiscOC2 18 Pristorization 17 Pristorization 11 Aco		
		······································			
Motor standard:	IEC		21 Lufes 38 440 727 Lufes		
Motor type:	80B				
IE Efficiency class:	IE5				
Rated power - P2:	1.1 kW		Y GDNbus V B GDNbus B 3 GND		
Power (P2) required by pump:	1.1 kW		15 +44V 1 +44V 24 +44V 44 +44V		
Mains frequency:	50 Hz		22 GND 23 GND 24 GND 24 GND 25 GND		
Rated voltage:	3 x 380-500 V				

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Date: 26/11/2019 Description Value 2.20-1.90 A Rated current: Cos phi - power factor: 0.89-0.79 Rated speed: 360-4000 rpm Efficiency: 89.1% Motor efficiency at full load: 89.1 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor protec: YES Motor No: 98190219 Controls: Control panel: Standard Function Module: FM300 - Advanced Frequency converter: Built-in Pressure sensor: No Others: Minimum efficiency index, MEI : 0.57 Net weight: 28.3 kg Gross weight: 31.2 kg Shipping volume: 0.143 m<sup>3</sup> Country of origin: GB Custom tariff no .: 84137075



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