



Date:

26/11/2019

An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

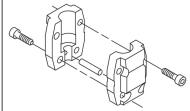
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

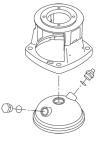
Qty.

Description

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

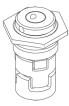
Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



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The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- · two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

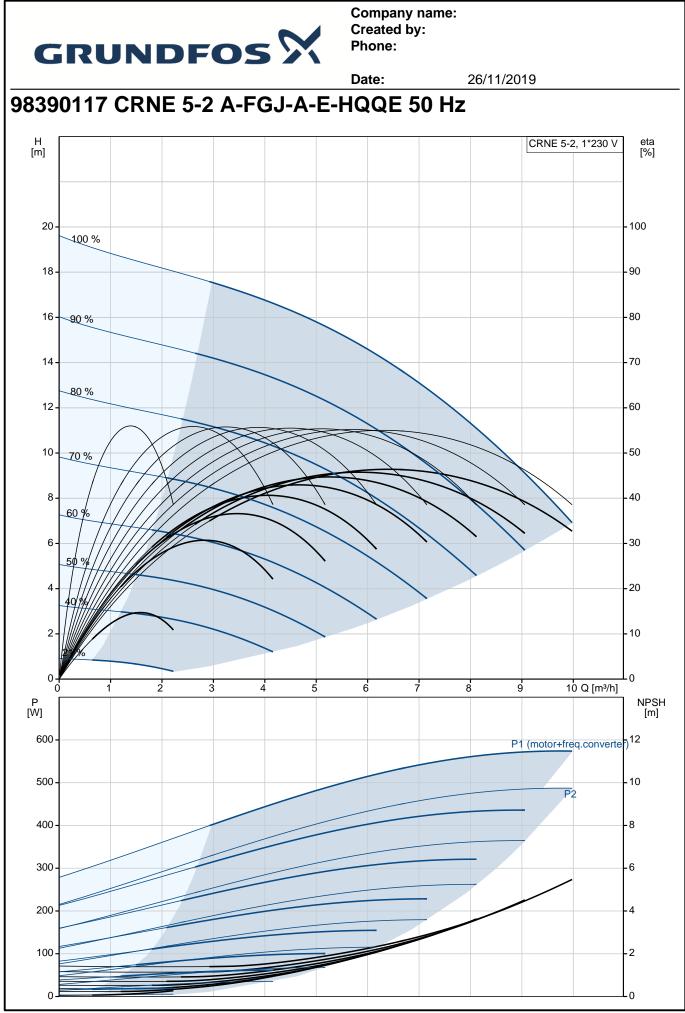
Technical data

Controls: Frequency converter: Pressure sensor:	Built-in No
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density at selected liquid temp	Water -20 120 °C 20 °C perature: 998.2 kg/m ³
Technical:	

Pump speed on which pump data are based: 3380 rpm Rated flow: 6.9 m³/h



			Date:	26/11/2019	
Description					
Rated head:		12.2 m			
Pump orientat	ion:	Vertical			
Shaft seal arra		Single			
Code for shaft		HQQE			
Approvals on		CE, EAC,ACS			
Curve tolerand		ISO9906:2012 3B			
Curve tolerand	e.	1203300:2012 3B			
Materials:					
Base:		Stainless steel			
		EN 1.4408			
		AISI 316			
Impeller:		Stainless steel			
		EN 1.4401			
Deside		AISI 316			
Bearing:		SIC			
Installation:					
Maximum amb	pient temperature	: 50 °C			
	rating pressure:	25 bar			
	at stated temp:	25 bar / 120 °C			
		25 bar / -20 °C			
Type of conne	ction:	DIN / ANSI / JIS			
Size of inlet co					
		DN 25/32			
Size of outlet of		DN 25/32			
	g for pipe connec				
Flange rating i	nlet:	300 lb			
Flange size fo	r motor:	FT85			
Electrical dat	a.				
Motor standar		IEC			
	u.	71A			
Motor type:	L				
IE Efficiency c		IE5			
Rated power -		0.55 kW			
	quired by pump:	0.55 kW			
Mains frequen	cy:	50 Hz			
Rated voltage		1 x 200-240 V			
Rated current:		3.45-2.90 A			
Cos phi - pow		0.98			
Rated speed:		360-4000 rpm			
		85.3%			
Efficiency:	المعالية المعال				
Motor efficience		85.3 %			
Enclosure clas		IP55			
Insulation clas	s (IEC 85):	F			
Motor No:		98248246			
Others:					
	iency index, MEI	: 0.57			
	ency muex, wel				
Net weight:		23.4 kg			
Gross weight:		26.3 kg			
Shipping volur		0.143 m³			
Country of orig	gin:	GB			
Custom tariff r		84137075			



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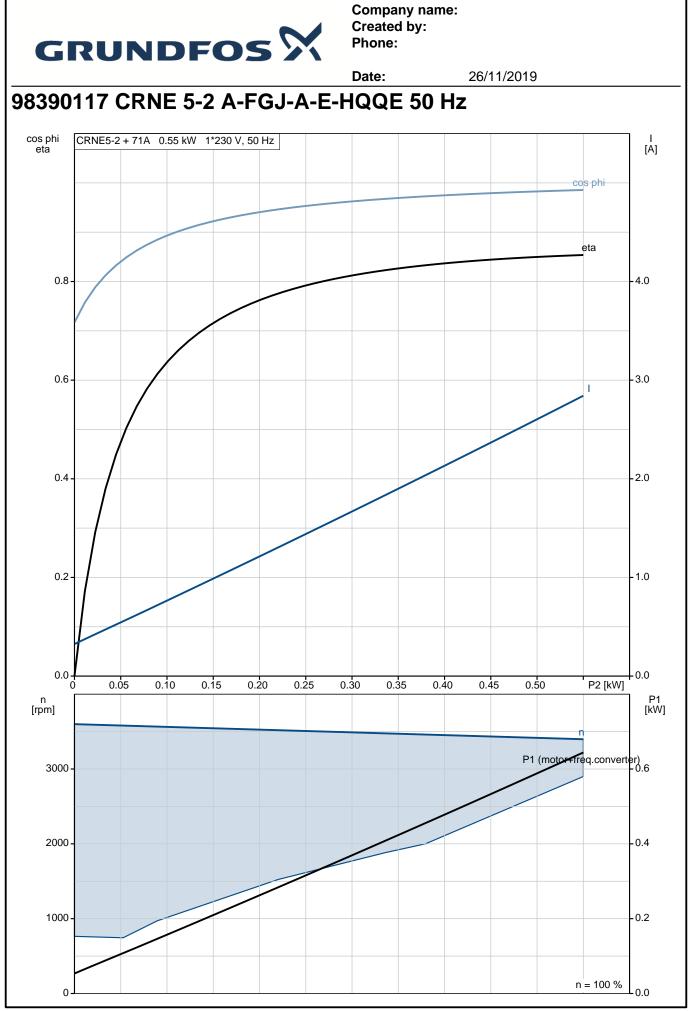


		Date:	26/11/2019	
Description	Value	H [m]	CRNE 5-2, 1*230 V	eta [%]
General information:				
	CRNE 5-2	20 - 100 %		00
Product name:	A-FGJ-A-E-HQQE	20 100 %		00
Product No:	98390117	18 -	9	0
EAN number:	5711494190942			
	5711494190942	16 - 90 %		0
Price:	1.487,00 GBP	14 -	7	0
Technical:		80 %		0
Pump speed on which pump data are		12 -	6	0
based:	3380 rpm			
Rated flow:	6.9 m³/h	10 - 70 %	-5	0
Rated head:	12.2 m	8-	4	0
Head max:	19.8 m	60 %		0
	2	6-		0
Stages:				
Impellers:	2	4 -	2	0
Number of reduced-diameter impellers:	0	2		0
Low NPSH:	No	/%		-
Pump orientation:	Vertical	0		(
Shaft seal arrangement:	Single	0 1	2 3 4 5 6 7 8 9 Q [m³/h]	NPS
Code for shaft seal:	HQQE	P [W]		[m
Approvals on nameplate:	CE, EAC,ACS		P1 (motor+freq.corve	rter)
Curve tolerance:	ISO9906:2012 3B	500 -	1	0
Pump version:	Α		P2	
Model:	А	400 -	8	
Materials:		300 -	-6	i
Base:	Stainless steel	000		
20001	EN 1.4408	200 -	4	
	AISI 316	100 -	2	:
Impeller:	Stainless steel	0		
Impener.	EN 1.4401			
			158	
	AISI 316		122	
Material code:	A	0		
Code for rubber:	E			
Bearing:	SIC	214		
Installation:		D		
Maximum ambient temperature:	50 °C	105		
Maximum operating pressure:	25 bar	<u>G 1</u>		
Max pressure at stated temp:	25 bar / 120 °C	~	4 x 19 x 27	
	25 bar / -20 °C	1XG	<u>31/2</u>	
Type of connection:	DIN / ANSI / JIS	— I —		
Size of inlet connection:	DN 25/32	75		
Size of outlet connection:	DN 25/32		100 150 4 x 13	
Pressure rating for pipe connection:	PN 25			
Flange rating inlet:	300 lb		<u> </u>	
Flange size for motor:	FT85			
Connect code:	FGJ			
	1 00	22	т	
Liquid:	Matar			
Pumped liquid:	Water	×		
Liquid temperature range:	-20 120 °C			
Selected liquid temperature:	20 °C			
Density at selected liquid temperature:	998.2 kg/m³			
Electrical data:				
Motor standard:	IEC	**************************************		
Motor type:	71A	. oc		
IE Efficiency class:	IE5			
Rated power - P2:	0.55 kW			
Power (P2) required by pump:	0.55 kW			
Mains frequency:	50 Hz			
Rated voltage:	1 x 200-240 V		L 41/ 7 A2	

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Date: 26/11/2019 Description Value 3.45-2.90 A Rated current: Cos phi - power factor: 0.98 Rated speed: 360-4000 rpm Efficiency: 85.3% Motor efficiency at full load: 85.3 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor protec: YES Motor No: 98248246 Controls: Control panel: Standard Function Module: FM300 - Advanced Frequency converter: Built-in Pressure sensor: No Others: Minimum efficiency index, MEI : 0.57 Net weight: 23.4 kg Gross weight: 26.3 kg Shipping volume: 0.143 m³ Country of origin: GB Custom tariff no .: 84137075



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