		Company				
	$\sim$	Created b	y:			
	GRUNDFOS 🕅	Phone:				
		Date:	26/11/2019			
Qty.	Description					
$\frac{-1}{1}$	CRNE 3-11 A-FGJ-A-E-HQQE					
'						
	Product No.: 98389893					
	Vertical, multistage centrifugal pump with inlet and ou	Itlet ports on s	ame the level (inline). Pump materials in			
	contact with the liquid are in high-grade stainless stee handling, and easy access and service. Power transr	nission is via a	a rigid split coupling. Pipe connection is via			
	combined DIN-ANSI-JIS flanges.					
	The numeric fitted with a 2 phase for eacled perma					
	The pump is fitted with a 3-phase, fan-cooled, perma The motor efficiency is classified as IE5 in accordance					
	The motor includes a frequency converter and PI con variable control of the motor speed, which again enab					
	An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos	s setting of rec Eve indicator	juired setpoint as well as setting of pump to on the operating panel provides visual			
	indication of pump status:					
	<ul> <li>"Power on": Motor is running (rotating green in lights)</li> </ul>	dicator lights)	or not running (permanently green indicator			
	<ul> <li>"Warning": Motor is still running (rotating yellow</li> </ul>	w indicator ligh	nts) or has stopped (permanently yellow			
	indicator lights)	-	, II ( ),			
	"Alarm": Motor has stopped (flashing red indication	ator lights).				
	Communication with the pump is possible by means	of Grundfos G	O Remote (accessory). The remote control			
	enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Powe input" and total "Power consumption".					
	The terminal box has a number of inputs and outputs	enabling the i	notor to be used in advanced applications			
	where many inputs and outputs are required:					
	<ul> <li>two dedicated digital inputs</li> <li>three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V</li> </ul>	05-35V				
	<ul> <li>5 V voltage supply to potentiometer and sense</li> </ul>					
	• one analog output, 0-10 V, 0(4)-20 mA					
	<ul> <li>two configurable digital inputs or open-collecto</li> <li>two Pt100/Pt1000 inputs</li> </ul>	or outputs				
	<ul> <li>LiqTec, dry-running protection sensor input</li> </ul>					
	Grundfos Digital Sensor input and output					
	<ul> <li>24 V voltage supply for sensors</li> <li>two signal-relay outputs (potential-free contact</li> </ul>	e)				
	GENIbus connection	.5)				
	• interface for Grundfos CIM fieldbus module.					
	Further product details					
	Further product details An external sensor can be connected if controlled put	mp operation I	pased on for example flow, differential pressure			
	or temperature is required.					
	An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The Grundfos	s setting of rec	uired setpoint as well as setting of pump to			
	indication of pump status:		on the operating parter provides visual			
	"Power on": Motor is running (rotating green in	dicator lights)	or not running (permanently green indicator			
	<ul> <li>lights)</li> <li>"Warning": Motor is still running (rotating yellow indicator lights)</li> </ul>	w indicator ligh	nts) or has stopped (permanently yellow			



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#### Qty. | Description

• "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Date:

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

2) Zinc phosphating.

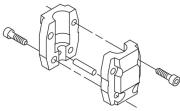
3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

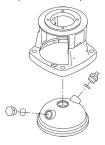
The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





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## Qty. Description

The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

Date:

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

# Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

## **Technical data**

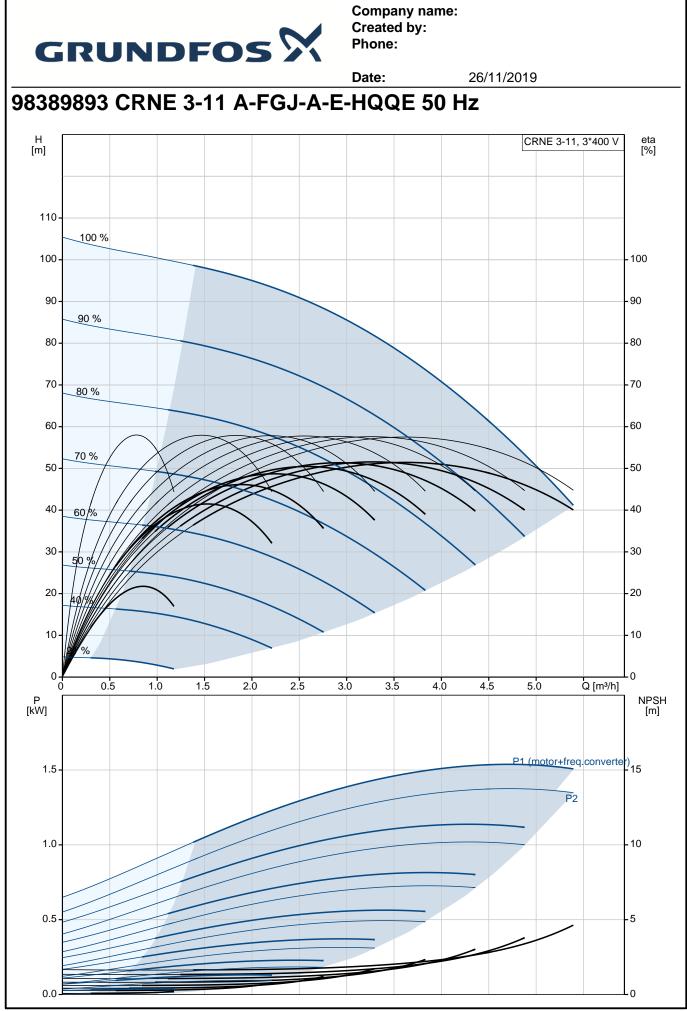
#### Controls:

Frequency converter: Pressure sensor:	Built-in No
	NO
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Selected liquid temperature:	20 °C
Density at selected liquid tempe	rature: 998.2 kg/m <sup>3</sup>
Technical:	
	to are based: 2501 rpm
Pump speed on which pump da	
Rated flow:	3.5 m³/h

Rated head:	79.2 m
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B



			Date:	26/11/2019	
<i>ı</i> .  I	Description				
T	Materials:				
	Base:	Stainless steel			
		EN 1.4408			
		AISI 316			
1	Impeller:	Stainless steel			
		EN 1.4401			
		AISI 316			
1	Bearing:	SIC			
Ι.	la stallation -				
	Installation: Maximum ambient temperature:	50 °C			
	Maximum operating pressure:	25 bar			
	Max pressure at stated temp:	25 bar / 120 °C			
<b>'</b>	max pressure at stated temp.	25 bar / -20 °C			
-					
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
	Size of outlet connection:	DN 25/32			
	Pressure rating for pipe connect				
	Flange rating inlet:	300 lb			
1	Flange size for motor:	FT115			
	Electrical data:				
	Motor standard:	IEC			
	Motor type:	90SC			
	IE Efficiency class:	IE5			
	Rated power - P2:	1.5 kW			
	Power (P2) required by pump:	1.5 kW			
	Mains frequency:	50 Hz			
	Rated voltage:	3 x 380-500 V			
	Rated current:	2.90-2.40 A			
	Cos phi - power factor:	0.92-0.85			
	Rated speed:	360-4000 rpm			
	Efficiency:	88.9%			
	Motor efficiency at full load:	88.9 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	г 98190189			
<b>'</b>		90190109			
	Others:				
	Minimum efficiency index, MEI				
	Net weight:	32.9 kg			
	Gross weight:	35.8 kg			
	Shipping volume:	0.143 m³			
0	Country of origin:	GB			
0	Custom tariff no.:	84137075			
ľ	Custom tanii no.:	84137075			



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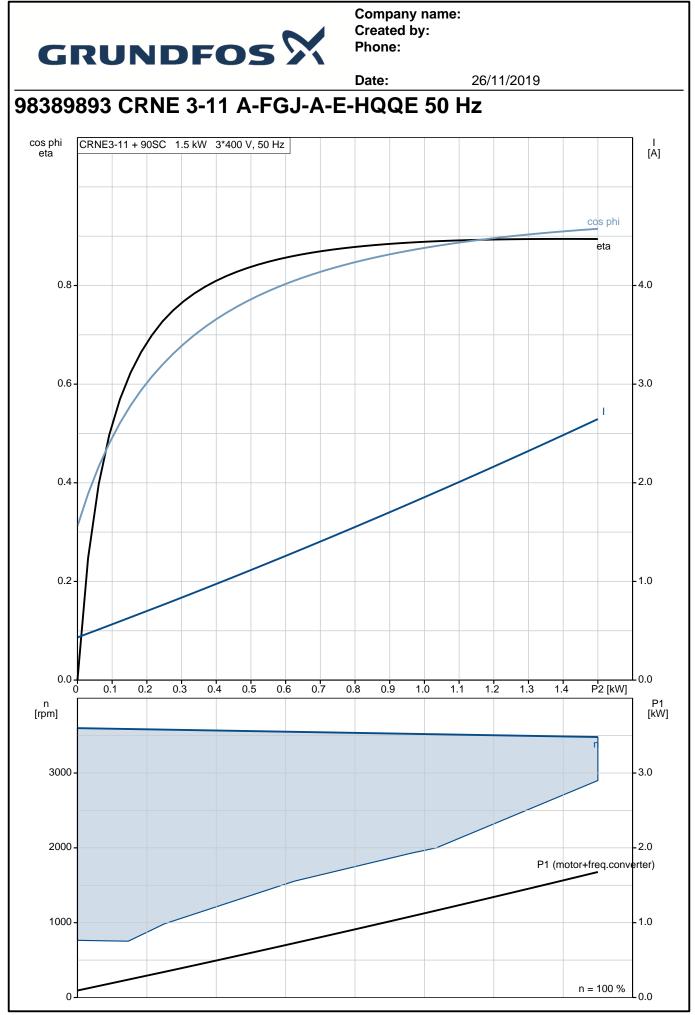


		н		CRNE 3-11, 3	*400 \/
Description General information:	Value	[m]		CRINE 3-11, 3	400 V
Product name:	CRNE 3-11	110 - 100 %			
	A-FGJ-A-E-HQQE	100 -			1
Product No:	98389893				
EAN number:	5711494186242	90 - 90 %			-9
<b>D</b> :	5711494186242	80 -			-8
Price:	2.426,00 GBP				
Technical: Pump speed on which pump data are based:	3501 rpm	70 <b>-</b> 80 %			-7
Rated flow:	3.5 m³/h	50 - 70 %	$\times$		- 5
Rated head:	79.2 m	— " //		INVI -	N ľ
Head max:	105.3 m	40 - 60 %/			4
Stages:	11	30 - 40 0			3
Impellers:	11				
Number of reduced-diameter impellers:		20-40	$\overline{)}$		-2
	0	10 - 1 %			
Low NPSH:	No	0			0
Pump orientation:	Vertical		1.0 1.5 2.0 2.5	3.0 3.5 4.0 4.5 Q	[m³/h]
Shaft seal arrangement:	Single	P [kW]			
Code for shaft seal:	HQQE			P1 (motor+	freq.conve
Approvals on nameplate:	CE, EAC,ACS	1.5 -			
Curve tolerance:	ISO9906:2012 3B				<b>P</b> 2
Pump version:	Α	1.0 -			- 1
Model:	Α				
Materials:					
Base:	Stainless steel	0.5 -			- 5
	EN 1.4408				
	AISI 316	0.0			o
Impeller:	Stainless steel	۹			
	EN 1.4401	r	158		
	AISI 316				
Material code:	A				
Code for rubber:	E	274	3		
Bearing:	SIC				
Installation:		138			
Maximum ambient temperature:	50 °C	<u>e</u>	G 1/2		
Maximum operating pressure:	25 bar			x 27	
Max pressure at stated temp:	25 bar / 120 °C	<sup>84</sup> 12	(G 1/2		
	25 bar / -20 °C				
Type of connection:	DIN / ANSI / JIS	75	₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽₽		
Size of inlet connection:	DN 25/32		100	32 85 4 x 13	
Size of outlet connection:	DN 25/32		250	180	
Pressure rating for pipe connection:	PN 25			. –	
Flange rating inlet:	300 lb				
Flange size for motor:	FT115				
Connect code:	FGJ		F ====================================		
Liquid:		и — — — — — — — — — — — — — — — — — — —	<u>ti</u>		
Pumped liquid:	Water				
Liquid temperature range:	-20 120 °C				
Selected liquid temperature:	20 °C	-2017 D			
Density at selected liquid temperature:	998.2 kg/m <sup>3</sup>	· · · · · · · · · ·			
Electrical data:					
Motor standard:	IEC				
Motor type:	90SC	-312 \$ 317 \$ \$ -312			
IE Efficiency class:	IE5		6 GND A GPNbus A Y GPNbus Y		
Rated power - P2:	1.5 kW		8 GPNbus 8 3 GNbus 8 18 +24 V		
Power (P2) required by pump:	1.5 kW				
Mains frequency:	50 Hz				

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		Da	ate:
Description	Value		
Rated voltage:	3 x 380-500 V		
Rated current:	2.90-2.40 A		
Cos phi - power factor:	0.92-0.85		
Rated speed:	360-4000 rpm		
Efficiency:	88.9%		
Motor efficiency at full load:	88.9 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	98190189		
Controls:			
Control panel:	Standard		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Minimum efficiency index, MEI :	0.70		
Net weight:	32.9 kg		
Gross weight:	35.8 kg		
Shipping volume:	0.143 m <sup>3</sup>		
Country of origin:	GB		
Custom tariff no.:	84137075		



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