

**Date:** 12/09/2018

Position | Qty. | Description

1 CRI 1-9 A-CA-I-V-HQQV



Product No.: 96516345

Vertical, multistage centrifugal pump with suction and discharge ports on same the level (in-line) enabling installation in a horizontal one-pipe system. Pump materials in contact with the liquid are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling and easy service and access. Power transmission is via a rigid split coupling. Pipework connection is via FlexiClamps.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 90 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Rated flow:
Rated head:
Pump orientation:
Shaft seal arrangement:
Code for shaft seal:
Approvals on nameplate:

1.8 m³/h
42.9 m
Vertical
Single
HQQV
CE, EAC

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408

AISI 316

Impeller: Stainless steel

EN 1.4301 AISI 304

AISI 304

Bearing: SIC

Installation:

Maximum ambient temperature: 40 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 90 °C

25 bar / -20 °C

Type of connection: FlexiClamp
Size of inlet connection: DN 32
1 1/4 inch

DN 32

1 1/4 inch Pressure rating for pipe connection: PN 25

Flange size for motor: FT85

**Electrical data:** 

Size of outlet connection:

Motor standard: IEC



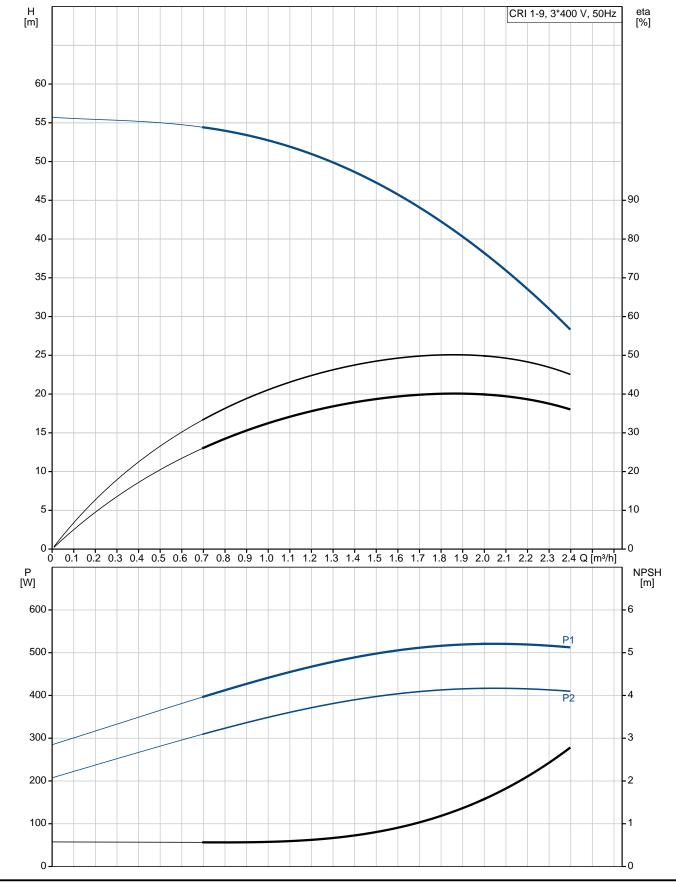
**Date:** 12/09/2018

|          |      |  | 12,00,20.0              |
|----------|------|--|-------------------------|
| Position | Qty. | Description                              |                         |
|          |      | Motor type:                              | 71B                     |
|          |      | IE Efficiency class:                     | IE3                     |
|          |      | Rated power - P2:                        | 0.55 kW                 |
|          |      | Power (P2) required by pump:             | 0.55 kW                 |
|          |      | Mains frequency:                         | 50 Hz                   |
|          |      | Rated voltage:                           | 3 x 220-240D/380-415Y V |
|          |      | Rated current:                           | 2.50/1.44 A             |
|          |      |  |                         |
|          |      | Starting current:                        | 580-620 %               |
|          |      | Cos phi - power factor:                  | 0.80-0.70               |
|          |      | Rated speed:                             | 2830-2850 rpm           |
|          |      | Efficiency:                              | IE3 77,8%               |
|          |      | Motor efficiency at full load:           | 77.8 %                  |
|          |      | Motor efficiency at 3/4 load:            | 81.5 %                  |
|          |      | Motor efficiency at 1/2 load:            | 79.5 %                  |
|          |      | Number of poles:                         | 2                       |
|          |      | Enclosure class (IEC 34-5):              | 55 Dust/Jetting         |
|          |      | Insulation class (IEC 85):               | F                       |
|          |      | Controls:                                |                         |
|          |      | Frequency converter:                     | NONE                    |
|          |      | Others:<br>Minimum efficiency index, MEI | . 0.7                   |
|          |      | Net weight:                              | 18.7 kg                 |
|          |      | Gross weight:                            | 21.4 kg                 |
|          |      | Shipping volume:                         | 0.063 m <sup>3</sup>    |
|          |      | Country of origin:                       | GB                      |
|          |      | Custom tariff no.:                       | 84137075                |
|          |      | Custom tann no                           | 04107073                |
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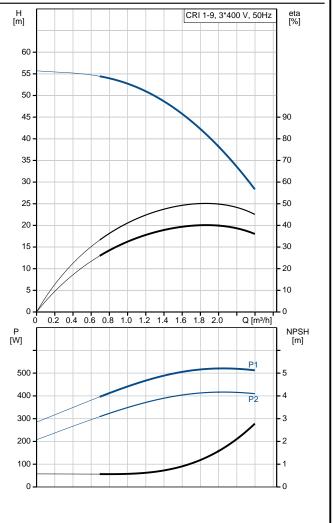
## 96516345 CRI 1-9 A-CA-I-V-HQQV 50 Hz





**Date:** 12/09/2018

| Description                          | Value                   |
|--------------------------------------|-------------------------|
| General information:                 |                         |
| Product name:                        | CRI 1-9 A-CA-I-V-HQQV   |
| Product No:                          | 96516345                |
| EAN number:                          | 5700396741352           |
| Price:                               | 807,00 GBP              |
| Technical:                           |                         |
| Rated flow:                          | 1.8 m³/h                |
| Rated head:                          | 42.9 m                  |
| Stages:                              | 9                       |
| Impellers:                           | 9                       |
| Low NPSH:                            | N                       |
| Pump orientation:                    | Vertical                |
| Shaft seal arrangement:              | Single                  |
| Code for shaft seal:                 | HQQV                    |
| Approvals on nameplate:              | CE, EAC                 |
| Curve tolerance:                     | ISO9906:2012 3B         |
| Pump version:                        | Α                       |
| Model:                               | Α                       |
| Materials:                           |                         |
| Base:                                | Stainless steel         |
|                                      | EN 1.4408               |
|                                      | AISI 316                |
| Impeller:                            | Stainless steel         |
| ппрепет.                             | EN 1.4301               |
|                                      | AISI 304                |
| Material code:                       | I                       |
| Code for rubber:                     | V                       |
|                                      | SIC                     |
| Bearing:<br>Installation:            | SIC                     |
|                                      | 40 °C                   |
| Maximum ambient temperature:         |                         |
| Maximum operating pressure:          | 25 bar                  |
| Max pressure at stated temp:         | 25 bar / 90 °C          |
| <del>-</del>                         | 25 bar / -20 °C         |
| Type of connection:                  | FlexiClamp              |
| Size of inlet connection:            | DN 32                   |
|                                      | 1 1/4 inch              |
| Size of outlet connection:           | DN 32                   |
|                                      | 1 1/4 inch              |
| Pressure rating for pipe connection: | PN 25                   |
| Flange size for motor:               | FT85                    |
| Connect code:                        | CA                      |
| Liquid:                              |                         |
| Pumped liquid:                       | Water                   |
| Liquid temperature range:            | -20 90 °C               |
| Liquid temperature during operation: | 20 °C                   |
| Density:                             | 998.2 kg/m³             |
| Electrical data:                     |                         |
| Motor standard:                      | IEC                     |
| Motor type:                          | 71B                     |
| IE Efficiency class:                 | IE3                     |
| Rated power - P2:                    | 0.55 kW                 |
| Power (P2) required by pump:         | 0.55 kW                 |
| Mains frequency:                     | 50 Hz                   |
| Rated voltage:                       | 3 x 220-240D/380-415Y V |
| Rated current:                       | 2.50/1.44 A             |
| Starting current:                    | 580-620 %               |
| Cos phi - power factor:              | 0.80-0.70               |
| Rated speed:                         | 2830-2850 rpm           |
| F                                    | <b>,</b>                |





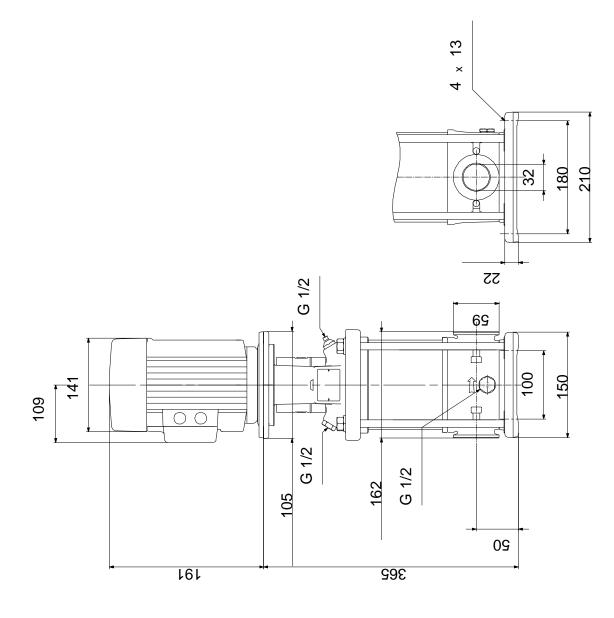
**Date:** 12/09/2018

| Description                     | Value           |
|---------------------------------|-----------------|
| Efficiency:                     | IE3 77,8%       |
| Motor efficiency at full load:  | 77.8 %          |
| Motor efficiency at 3/4 load:   | 81.5 %          |
| Motor efficiency at 1/2 load:   | 79.5 %          |
| Number of poles:                | 2               |
| Enclosure class (IEC 34-5):     | 55 Dust/Jetting |
| Insulation class (IEC 85):      | F               |
| Motor protec:                   | NONE            |
| Motor No:                       | 85805103        |
| Controls:                       |                 |
| Frequency converter:            | NONE            |
| Others:                         |                 |
| Minimum efficiency index, MEI : | 0.7             |
| Net weight:                     | 18.7 kg         |
| Gross weight:                   | 21.4 kg         |
| Shipping volume:                | 0.063 m³        |
| Country of origin:              | GB              |
| Custom tariff no.:              | 84137075        |



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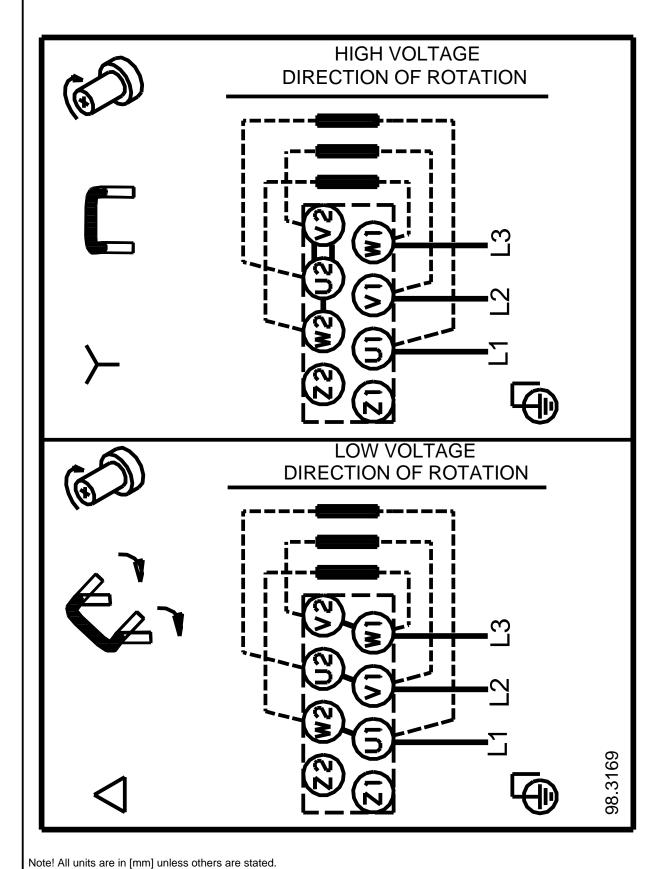
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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## 96516345 CRI 1-9 A-CA-I-V-HQQV 50 Hz



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