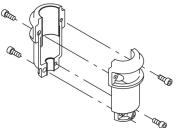
	GRUNDFOS 🕅	Company name: Created by: Phone:	
		Date:	26/11/2019
Qty.	Description		
1	CRNE 20-8 A-FGJ-A-E-HQQE		
	Product No.: 96514671 Vertical, multistage centrifugal pump with inlet and out contact with the liquid are in high-grade stainless stee handling, and easy access and service. Power transm combined DIN-ANSI-JIS flanges.	<ol> <li>A cartridge shaft sea</li> </ol>	al ensures high reliability, safe
	The pump is fitted with a 3-phase, fan-cooled asynchr The motor includes a frequency converter and PI cont variable control of the motor speed, which again enab An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The operating Communication with the pump is possible by means of enables further settings as well as reading out of a nu- input" and total "Power consumption". The terminal box holds terminals for these connection • pump start/stop input (potential-free contact) • remote setpoint setting via analog signal, 0-10 • 10 V voltage supply for setpoint potentiometer, • three analog sensor inputs, 0-10 V, 0(4)-20 mA • 24 V voltage supply for sensor, Imax = 40 mA • one analog output	roller in the motor terr les adaptation of the p setting of required se panel has indicator lig f Grundfos GO Remo mber of parameters so s: V, 0(4)-20 mA Imax = 5 mA	berformance to a given requirement. tpoint as well as setting of pump to hts for "Operation" and "Fault". te (accessory). The remote control
	<ul> <li>three digital inputs</li> <li>two Pt100 inputs</li> <li>two potential-free fault signal relays with chang</li> <li>RS-485 GENIbus connection</li> <li>interface for Grundfos CIM fieldbus module.</li> </ul>	eover contact, reporti	ng "Fault", "Operation" or "Ready"
	Further product details An external sensor can be connected if controlled pur or temperature is required. An operating panel on the motor terminal box enables "Min." or "Max." operation or to "Stop". The operating Communication with the pump is possible by means o enables further settings as well as reading out of a nur input" and total "Power consumption".	setting of required se panel has indicator lig f Grundfos GO Remo	tpoint as well as setting of pump to hts for "Operation" and "Fault". te (accessory). The remote control
	Steel, cast iron and aluminium components have an e (CED) process. CED is a high-quality dip-painting pro- deposition of paint particles as a thin, well-controlled la pretreatment. The entire process consists of these ele	cess where an electric ayer on the surface. A	al field around the products ensures
	<ol> <li>Alkaline-based cleaning.</li> <li>Zinc phosphating.</li> <li>Cathodic electro-deposition.</li> <li>Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/</li> </ol>	RAL 9005.	
	Pump		



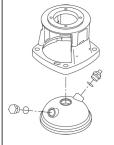
26/11/2019

Description

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.



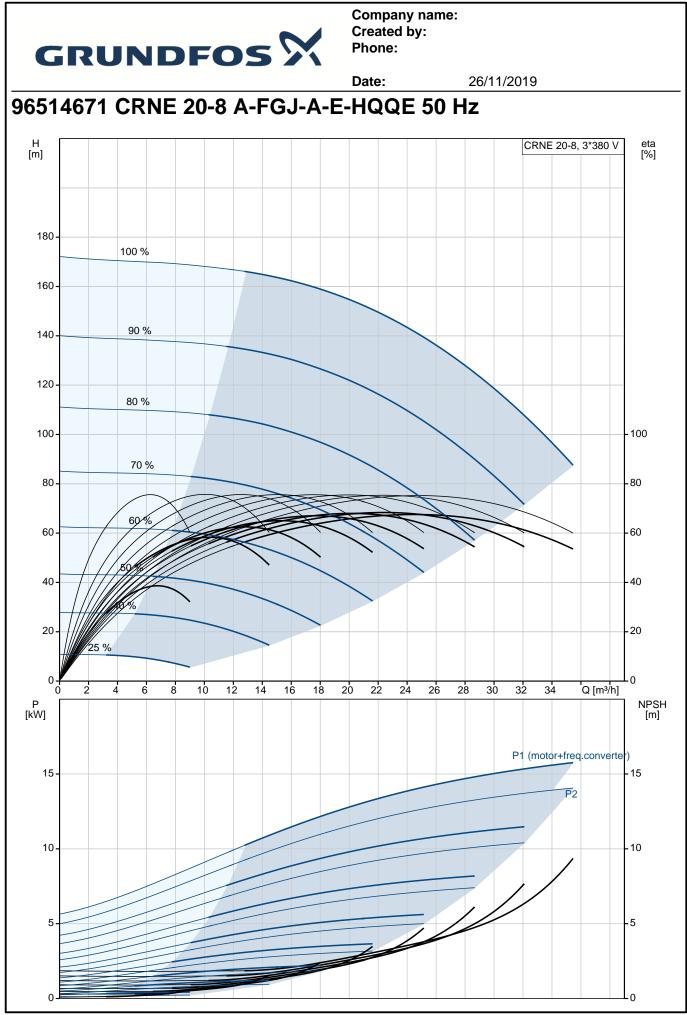
Qty. Description

Date:

The motor is a totally enclosed, is flange-mounted with free-hole	fan-cooled motor with principal dimensions to IEC and DIN standards. The motor flange (FF).					
	ccordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).					
Electrical tolerances comply with						
•	as IE3 in accordance with IEC 60034-30-1.					
quick-rising temperatures, e.g. c	notor protection. The motor control unit incorporates protection against slow- and constant overload and stalled conditions.					
The terminal box holds terminals						
<ul> <li>pump start/stop input (po</li> <li>remote setpoint setting vi</li> </ul>						
	a analog signal, 0-10 V, 0(4)-20 mA etpoint potentiometer, Imax = 5 mA					
<ul> <li>three analog sensor input</li> </ul>						
<ul> <li>24 V voltage supply for set</li> </ul>						
one analog output						
<ul> <li>three digital inputs</li> </ul>						
two Pt100 inputs						
<ul> <li>two potential-free fault sig</li> <li>RS-485 GENIbus connect</li> </ul>	gnal relays with changeover contact, reporting "Fault", "Operation" or "Ready"					
<ul> <li>interface for Grundfos CII</li> </ul>						
Technical data						
Controls:						
Frequency converter:	Built-in					
Pressure sensor:	No					
Liquid:						
Pumped liquid:	Water					
Liquid temperature range:	-20 120 °C					
Selected liquid temperature: Density at selected liquid tempe	20 °C					
Density at selected liquid tempe	Tature. 330.2 kg/m²					
Technical:						
Pump speed on which pump dat						
Rated flow: Rated head:	25.3 m³/h 136.6 m					
Pump orientation:	Vertical					
Shaft seal arrangement:	Single					
Code for shaft seal:	HQQE					
Approvals on nameplate:	CE, EAC,ACS					
Curve tolerance:	ISO9906:2012 3B					
Materials:						
Base:	Stainless steel					
	EN 1.4408					
Impeller:	AISI 316 Stainless steel					
	EN 1.4401					
	AISI 316					
Bearing:	SIC					
Installation:						
Maximum ambient temperature:	40 °C					
Maximum operating pressure:	25 bar					
Max pressure at stated temp:	25 bar / 120 °C					
Type of consection:	25 bar / -20 °C					
Type of connection: Size of inlet connection:	DIN / ANSI / JIS DN 50					



S P Fl	escription ize of outlet connection:			
P Fl Fl				
FI		DN 50		
F	ressure rating for pipe connect			
	lange rating inlet:	300 lb		
	lange size for motor:	FF300		
E	lectrical data:			
M	lotor standard:	IEC		
M	lotor type:	160MD		
IE	E Efficiency class:	IE3		
	ated power - P2:	15 kW		
	ower (P2) required by pump:	15 kW		
	lains frequency:	50 Hz		
	ated voltage:	3 x 380-480 V		
	ated current:	30.0-26.0 A		
	os phi - power factor:	0.91-0.86		
	ated speed:	480-3540 rpm		
	fficiency:	IE3 91,9%		
	lotor efficiency at full load:	91.9 %		
	lumber of poles:	2		
	nclosure class (IEC 34-5):	IP55		
	nsulation class (IEC 85):	F		
	lotor No:	85901025		
о	thers:			
M	linimum efficiency index, MEI	: 0.70		
	let weight:	204 kg		
	Bross weight:	255 kg		
	hipping volume:	0.82 m <sup>3</sup>		
	country of origin:	GB		
	sustom tariff no.:	84137075		



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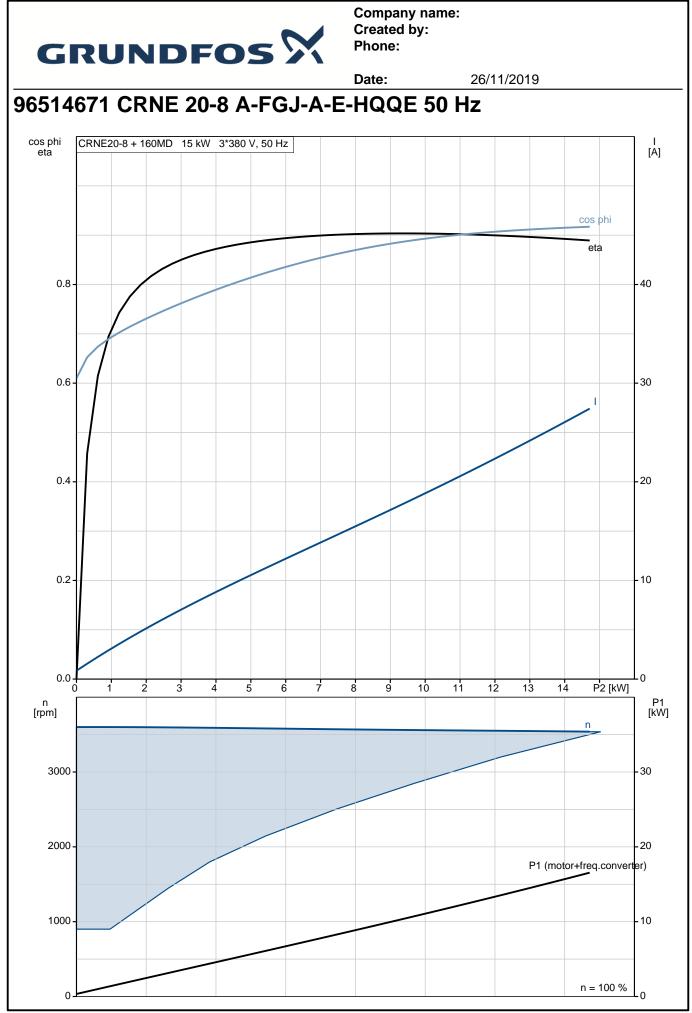
		Date:	26/11/		
Description	Value	H [m]		CRNE 20-8, 3*380 V	/ e
General information:					_
Product name:	CRNE 20-8 A-FGJ-A-E-HQQE	180 - 1	00 %		_
Product No:	96514671	160 -			
EAN number:	5700396710846				
	5700396710846	140 -	90 %		_
Price:	8.883,00 GBP				
Technical:		120 -	80 %		-
Pump speed on which pump data are based:	3528 rpm	100 -			100
Rated flow:	25.3 m³/h	80 -	70 %		- 80
Rated head:	136.6 m	00-	$\sim$	1 dos	T 80
Head max:	170 m	60 -	60 %	MM	- 60
Stages:	8	//5			
Impellers:	8	40 -			- 40
Number of reduced-diameter impellers:	0	20 -	8%		- 20
Low NPSH:	No	25 %			
Pump orientation:	Vertical	0	5 10 15	20 25 30 Q [m³/h]	- <b>-</b> -0 I
Shaft seal arrangement:	Single	- P			N N
Code for shaft seal:	HQQE	[kW]		P1 (motor+freq.co	
Approvals on nameplate:	CE, EAC,ACS	15 -		PT (motor+treq.co	- 15
Curve tolerance:	ISO9906:2012 3B			P2	
Pump version:	A				
Model:	A	10 -			- 10
Materials:					
Base:	Stainless steel	5-			- 5
	EN 1.4408	_			
	AISI 316				
Impeller:	Stainless steel	0			<b>L</b> 0
	EN 1.4401		308		
	AISI 316		314		
Material code:	A				
Code for rubber:	E		l Šint		
Bearing:	SIC		3		
Installation:	510				
Maximum ambient temperature:	40 °C		50 G 1/2 G 1/2		
Maximum operating pressure:	25 bar				
Maximum operating pressure. Max pressure at stated temp:	25 bar / 120 °C	812	x a 10	<u>× 21.8</u>	
ινιαλ μισοραίο αι διαίου ισπρ.	25 bar / 120 °C	<u>1</u>	<u>× G 1/2</u>		
Type of connection:	DIN / ANSI / JIS	00			
Size of inlet connection:	DIN / AINSI / JIS DN 50	0			
Size of outlet connection:			200	120.5 215 4 x 13.5	
Size of outlet connection: Pressure rating for pipe connection:	DN 50			248	
• • • •	PN 25				
Flange rating inlet:	300 lb				
Flange size for motor:	FF300				
Connect code:	FGJ				
Liquid: Pumped liquid:	Water		岸		
Liquid temperature range:	-20 120 °C	6.0.00			
Selected liquid temperature:	20 °C		<b>•</b>		
Density at selected liquid temperature:	998.2 kg/m <sup>3</sup>		12: Pt00 B 18: Pt100 A 17: Pt100 A 16: GND (tarms)		
Electrical data:	150		15: 24V 14: Sanaor input2 13: GND 12: Analog output		
Motor standard:	IEC		11: Digital input 4 10: Digital input 3 1: Digital input 9: GND (insum)		
Motor type:	160MD		8: +24/ 7: Sensor input B: R5-460B		
IE Efficiency class:	IE3		7:5emar input G B:R5-4058 G Y:Screan G A:R5-405A G A		
Rated power - P2:	15 kW		C (QND (hame)		
Power (P2) required by pump:	15 kW		4: Setpoint input 3: CaND (frame) 2: Startistop		
Mains frequency:	50 Hz				

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NPSH [m]



		Date	<b>e</b> :
Description	Value		
Rated voltage:	3 x 380-480 V		
Rated current:	30.0-26.0 A		
Cos phi - power factor:	0.91-0.86		
Rated speed:	480-3540 rpm		
Efficiency:	IE3 91,9%		
Motor efficiency at full load:	91.9 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protec:	YES		
Motor No:	85901025		
Controls:			
Function Module:	ADVANCED I/O		
Frequency converter:	Built-in		
Pressure sensor:	No		
Others:			
Minimum efficiency index, MEI :	0.70		
Net weight:	204 kg		
Gross weight:	255 kg		
Shipping volume:	0.82 m <sup>3</sup>		
Country of origin:	GB		
Custom tariff no.:	84137075		



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