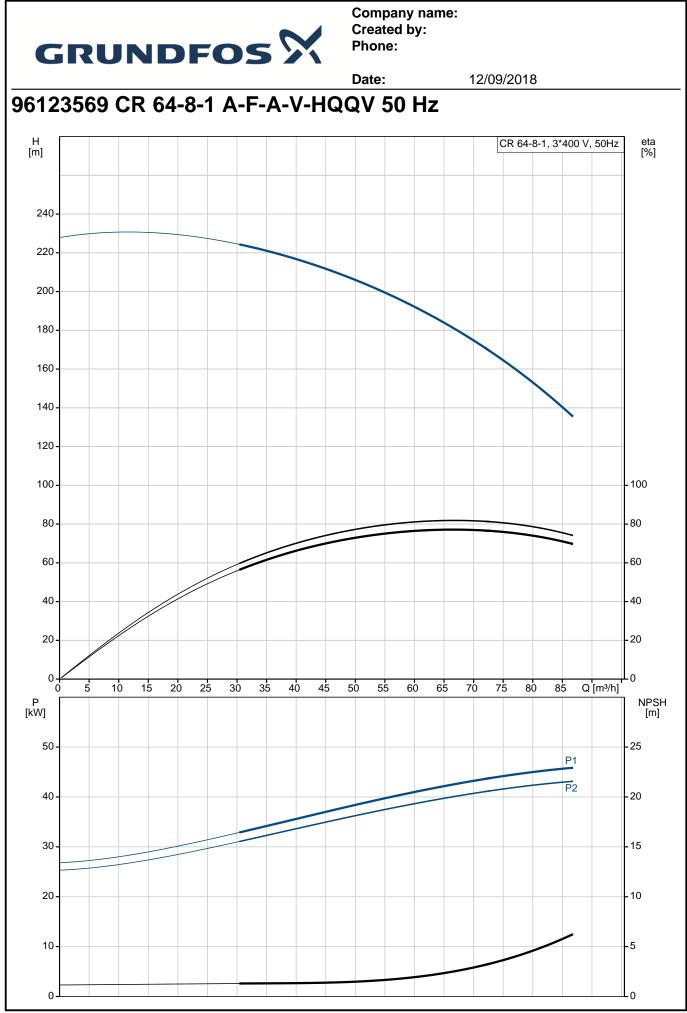
G		UNDFOS		Company na Created by: Phone:	ame:	
				Date:	12/09/2018	
Position	Qty.	Description				
	1	CR 64-8-1 A-F-A-V-HQQV				
		Product No.: 96123569				
		Vertical, multistage centrifugal per enabling installation in a horizon other wetted parts are in stainles and easy service and access. Po via DIN flanges.	tal one-pipe is steel. A c	e system. The p cartridge shaft s	ump head and base are in c eal ensures high reliability, s	ast iron – all safe handling
		The pump is fitted with a 3-phase	e, fan-coole	ed asynchronou	s motor.	
		Liquid: Pumped liquid: Liquid temperature range: Liquid temperature during operat Density:	Water -20 90 ⁰ tion: 20 °C 998.2 kg/r			
		<b>Technical:</b> Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals on nameplate: Curve tolerance:	64 m <sup>3</sup> /h 181.3 m Vertical Single HQQV CE, EAC ISO9906:2	2012 3B		
		<b>Materials:</b> Base:	ASTM A5	EN-GJS-500-7 36 80-55-06		
		Impeller:	Stainless EN 1.430 <sup>°</sup> AISI 304			
		Bearing: Support bearing:	SIC Graflon			
		Installation: Maximum ambient temperature: Maximum operating pressure: Max pressure at stated temp: Type of connection: Size of inlet connection: Size of outlet connection: Pressure rating for pipe connection Flange size for motor:	30 bar 30 bar / 9 30 bar / -2 DIN DN 100 DN 100	20 °C		
		Electrical data: Motor standard:	IEC			



Company name: Created by: Phone:

			Date:	12/09/2018
osition	Qty.	Description		
		Motor type:	SIEMENS	
		IE Efficiency class:	IE3	
		Rated power - P2:	45 kW	
		Power (P2) required by pump:		
		Mains frequency:	50 Hz	
		Rated voltage:	3 x 380-420D/660-725Y V	
		Rated current:	81,0-74,0/47,0-43,0 A	
		Starting current:	690-690 %	
		Cos phi - power factor:	0.89	
		Rated speed:	2960 rpm	
		Efficiency:	IE3 94,0%	
		Motor efficiency at full load:	94.0-94.0 %	
		Motor efficiency at 3/4 load:	94.5-94.5 %	
		Motor efficiency at 1/2 load:	94.4-94.4 %	
		Number of poles:	2	
		Enclosure class (IEC 34-5):	55 Dust/Jetting	
		Insulation class (IEC 85):	F	
		Controls:		
		Frequency converter:	NONE	
		Others:		
		Minimum efficiency index, MEI		
		Net weight:	448 kg	
		Gross weight:	498 kg	
		Shipping volume:	1.13 m <sup>3</sup>	
		Country of origin: Custom tariff no.:	GB 84137075	
			64137075	
	1			



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## Company name: Created by: Phone:

		Date:		12/09/2	010		
Description	Value	H [m]			CR 64-8-1, 3*400 V, 50Hz		
General information:							-
Product name:	CR 64-8-1 A-F-A-V-HQQV	240 -					_
Product No:	96123569	-					
EAN number:	5700396697796	220 -					-
Technical:	5700390097790	200 -					
	04 2/1-	200 -					
Rated flow:	64 m³/h	180 -					-
Rated head:	181.3 m	160 -					
Stages:	8	160 -					
Impellers:	8	140 -					-
Number of reduced-diameter impellers:	1	120 -					_
Low NPSH:	Ν	100 -					10
Pump orientation:	Vertical	-					
Shaft seal arrangement:	Single	80 -					- 80
Code for shaft seal:	HQQV	60 -					60
Approvals on nameplate:	CE, EAC	-					
Curve tolerance:	ISO9906:2012 3B	40 -					- 40
Pump version:	A	20 -					20
Model:	В						
Materials:			) 20 3	0 40 5	60 60 70	Q [m³/h]	
	Coatiron	Р	. 20 3			ر (۱۱۰۶/۱۱] ا	יר
Base:	Cast iron	[kW]					
	EN 1563 EN-GJS-500-7	50 -				P1	- 25
	ASTM A536 80-55-06					P2	
Impeller:	Stainless steel	40 -				P2	20
	EN 1.4301	20					4-
	AISI 304	30 -					- 15
Material code:	A	20					10
Code for rubber:	V	20 -					10
Bearing:	SIC	10 -				/	-5
Support bearing:	Graflon	- 10-					<b>T</b> <sup>3</sup>
Installation:	Granon	- <u>_</u>					
	55 °C	Ū.					-0
Maximum ambient temperature:							
Maximum operating pressure:	30 bar						
Max pressure at stated temp:	30 bar / 90 °C						
	30 bar / -20 °C						
Type of connection:	DIN						
Size of inlet connection:	DN 100						
Size of outlet connection:	DN 100						
Pressure rating for pipe connection:	PN 40						
Flange size for motor:	FF400						
Connect code:	F						
Liquid:							
Pumped liquid:	Water						
Liquid temperature range:							
	-20 90 °C						
Liquid temperature during operation:	20 °C						
Density:	998.2 kg/m³						
Electrical data:							
Motor standard:	IEC						
Motor type:	SIEMENS						
IE Efficiency class:	IE3						
Rated power - P2:	45 kW						
Power (P2) required by pump:	45 kW						
Mains frequency:	50 Hz						
Rated voltage:	3 x 380-420D/660-725Y V						
Rated current:							
	81,0-74,0/47,0-43,0 A						
Starting current:	690-690 %						
Cos phi - power factor:	0.89						
Rated speed:	2960 rpm						



Company name: Created by: Phone:

		Date:	12/09/2018	
Description	Value			
Efficiency:	IE3 94,0%			
Motor efficiency at full load:	94.0-94.0 %			
Motor efficiency at 3/4 load:	94.5-94.5 %			
Motor efficiency at 1/2 load:	94.4-94.4 %			
Number of poles:	2			
Enclosure class (IEC 34-5):	55 Dust/Jetting			
Insulation class (IEC 85):	F			
Motor protec:	PTC			
Motor No:	81U15336			
Controls:				
Frequency converter:	NONE			
Others:				
Minimum efficiency index, MEI :	0.7			
Net weight:	448 kg			
Gross weight:	498 kg			
Shipping volume:	1.13 m³			
Country of origin:	GB			
Custom tariff no.:	84137075			

