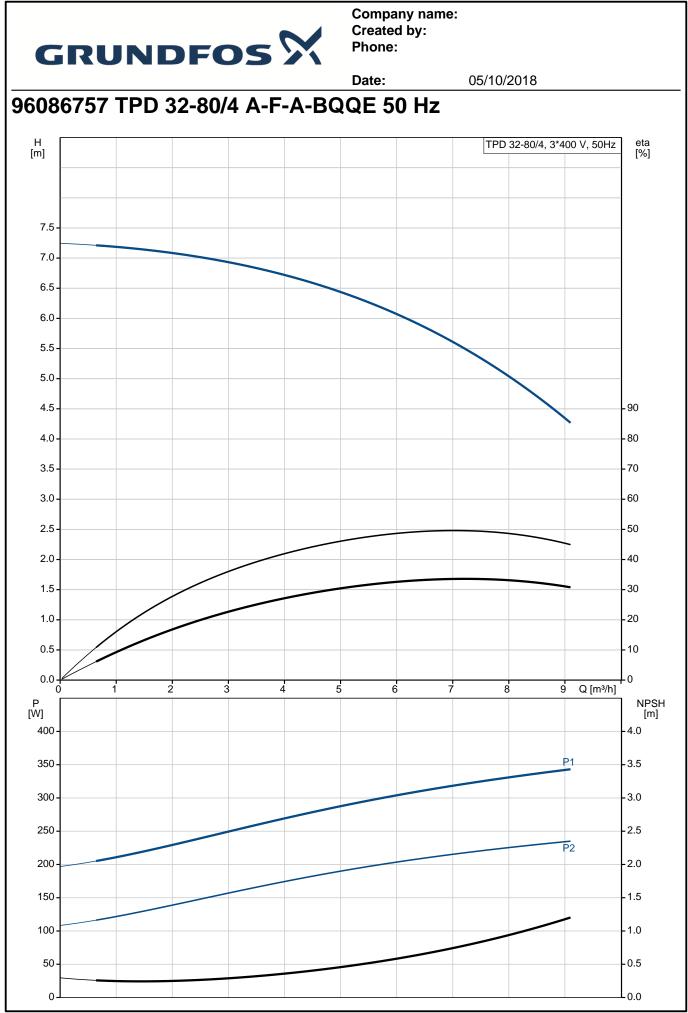
G	R	UNDFOS	Company name Created by: Phone:	:			
			Date:	05/10/2018			
Position	Qty.	Description					
	1	TPD 32-80/4 A-F-A-BQQE					
		Product No.: 96086757 Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for					
		maintenance or service while the pump housing remains in the pipework. Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2). Each power head is fitted with a fan-cooled asynchronous motor of indentical size.					
		<b>Liquid:</b> Pumped liquid: Liquid temperature range: Liquid temperature during opera Density:	Water -25 120 °C tion: 20 °C 998.2 kg/m³				
		<b>Technical:</b> Rated flow: Rated head: Actual impeller diameter: Primary shaft seal: Curve tolerance:	7.1 m³/h 5.6 m 152 mm BQQE ISO9906:2012 3B				
		Materials: Pump housing: Impeller:	Cast iron EN-JL1040 ASTM A48-40 B Cast iron EN-JL1030 ASTM A48-30 B				
		Installation: Range of ambient temperature: Maximum operating pressure: Flange standard: Pipe connection: Pump inlet: Pump outlet: Pressure rating: (@): Flange size for motor:					
		Electrical data: Motor type: Rated power - P2: Power (P2) required by pump: Mains frequency: Rated voltage:	71A 2 x 0.25 kW 0.25 kW 50 Hz 3 x 220-240D/380-415Y V				



Company name: Created by: Phone:

			Date:	05/10/2018
osition	Qty.			
		Rated current: Starting current:	1.48/0.85 A 400-440 %	
		Cos phi - power factor:	0.75-0.65	
		Rated speed:	1400-1420 rpm	
		Efficiency:	61,5% - 68,5%	
		Motor efficiency at full load:	61.5-68.5 %	
		Motor efficiency at 3/4 load:	70 %	
		Motor efficiency at 1/2 load: Number of poles:	63.9 % 4	
		Enclosure class (IEC 34-5):	55 Dust/Jetting	
		Insulation class (IEC 85):	F	
		<b>Others:</b> Minimum efficiency index, MEI	· 0.70	
		ErP status:	EuP Standalone/Prod.	
		Net weight:	71 kg	
		Gross weight:	85 kg	
		Shipping volume:	0.39 m³	





## Company name: Created by: Phone:

		- u [			
Description	Value	H [m]		TPD 32-80/4	⊦, 3*400 V, 5
General information:		-			
Product name:	TPD 32-80/4 A-F-A-BQQE	7.5			
Product No:	96086757	7.5 -			
EAN number:	5700395307139	7.0 -			
Technical:		6.5 -			
Rated flow:	7.1 m³/h	6.0 -			
Rated head:	5.6 m	5.5 -			
Head max:	80 dm	5.0 -			$\mathbf{i}$
Actual impeller diameter:	152 mm	4.5 -			
Primary shaft seal:	BQQE	4.0 -			
Curve tolerance:	ISO9906:2012 3B				
Pump version:	A	3.5 -			
Model:	A	3.0 -			
Materials:		2.5 -			
Pump housing:	Cast iron	2.0 -			
r unp nousing.	EN-JL1040	1.5 -			
	ASTM A48-40 B	1.0			
Impeller:	Cast iron	0.5			
	EN-JL1030				
	ASTM A48-30 B	0.0	2 3 4	5 6 7	8 Q[r
Material code:		- P			
Installation:	A	[W] _			
	20 10 %	350 -			Р
Range of ambient temperature:	-30 40 °C	300 -			
Maximum operating pressure:	16 bar	250 -			
Flange standard:	DIN	_			P
Pipe connection:	DN 32	200 -			
Pump inlet:	DN 32	150 -			
Pump outlet:	DN 32	100 -			
Pressure rating:	PN 16	50 -			-
(@)	340 mm	0			
Flange size for motor:	FF130	0-			
Connect code:	F				
Liquid:					
Pumped liquid:	Water				
Liquid temperature range:	-25 120 °C				
Liquid temperature during operation:	20 °C				
Density:	998.2 kg/m³				
Electrical data:					
Motor type:	71A				
Rated power - P2:	2 x 0.25 kW				
Power (P2) required by pump:	0.25 kW				
Mains frequency:	50 Hz				
Rated voltage:	3 x 220-240D/380-415Y V				
Rated current:	1.48/0.85 A				
Starting current:	400-440 %				
Cos phi - power factor:	0.75-0.65				
Rated speed:	1400-1420 rpm				
Efficiency:	61,5% - 68,5%				
Motor efficiency at full load:	61.5-68.5 %				
Motor efficiency at 3/4 load:	70 %				
Motor efficiency at 1/2 load:	63.9 %				
-	4				
Number of poles:					
Enclosure class (IEC 34-5):	55 Dust/Jetting				
Insulation class (IEC 85):	F				
Motor protec:	NONE				
Motor No:	87100304				
Others:					

eta [%]

- 90 - 80 - 70 - 60 **-** 50 - 40 - 30 - 20 - 10 **+**0

NPSH [m]

- 3.5 - 3.0 -2.5

- 2.0 - 1.5 - 1.0 - 0.5  $L_{0.0}$ 



## Company name: Created by: Phone:

		Date:	05/10/2018	
Description	Value			
ErP status:	EuP Standalone/Prod.			
Net weight:	71 kg			
Gross weight:	85 kg			
Shipping volume:	0.39 m <sup>3</sup>			

