

Clarke®



ENGINE DRIVEN SEMI TRASH 3" PUMP MODEL NO: PS75

PART NO: 7230160

OPERATION & MAINTENANCE INSTRUCTIONS



LS0817 - ISS 1

INTRODUCTION

Thank you for choosing this Clarke Pump.

The function of this pump is to move clean /dirty water (maximum solid width of 15mm).

DO NOT use it to pump:

- Sewage
- Dangerous liquids.
- Salt water.

Before you use this pump, read the manual fully.

GUARANTEE

This pump is guaranteed against faulty manufacture for a period of 12 months from the date of purchase.

Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the pump has been abused, tampered with, or not used for its primary function.

Faulty goods must be returned to their place of purchase, no pump can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

INVENTORY

You should find the items in the list below in the carton..

1 x Petrol Powered 3" Water Pump	1 x Tommy Bar
1 x Spark Plug Box Wrench	2 x Rubber Sealing Rings
2 x 3" BSP Hose adaptors	2 x 3" BSP Locking Rings
1 Plastic x Inlet Strainer (in two pieces) with 3" Hose adaptor	3 x Hose Clips

Speak to your Clarke dealer If items are missing or damaged.

GENERAL SAFETY RULES



WARNING: WHEN USING PUMPS, ALWAYS FOLLOW BASIC SAFETY PRECAUTIONS TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK AND PERSONAL INJURY. READ ALL INSTRUCTIONS BEFORE YOU OPERATE THIS PUMP AND SAVE THEM FOR FUTURE REFERENCE.

1. ALWAYS obey all safety precautions for the handling of fuel.
2. ALWAYS make sure that you are familiar with this pump, and follow all instructions in this manual.
3. ALWAYS make sure that the pump is positioned correctly to prevent it from moving during operation.
4. Keep the area adjacent to the pump clear.
5. ALWAYS connect the strainer to the suction hose to stop stones and other solids from being pulled into the pump. These can cause damage to the pump.
6. ALWAYS keep the pump dry and clear of discharge hose.
7. Only use parts supplied by the manufacturer. Using non-standard parts can be dangerous.
8. ALWAYS use at least 300mm of flexible hose to make plumbing connections to the pump. Rigid piping can put stress on the pump, causing damage. If you use rigid piping, it must be supported to eliminate stress on the connections.
9. DO NOT refuel the engine while it is operating and let the engine cool sufficiently before refuelling.
10. DO NOT use to pump petrol (or other flammable liquids), or corrosive chemicals. The function of this pump is to pump WATER ONLY.
11. DO NOT operate this pump in an explosive atmosphere, near combustible materials, or where there is insufficient ventilation.
12. DO NOT let children use this pump.
13. DO NOT run the pump dry. Always fill the pump with water before starting.
14. DO NOT direct the discharge flow towards another person.
15. DO NOT over-tighten drain or filler plugs. Excessive force can damage the threads or the pump body.
16. DO NOT direct the water discharge towards electrical wiring or equipment.

GENERAL SAFETY IN THE WORKPLACE

1. Always keep work area clean & tidy. Cluttered work areas invite accidents.
2. Never over-reach. Keep proper footing and balance at all times.
3. Always make sure that the workplace is well lit. Make sure that that lighting is placed so that you will not be working in your own shadow.
4. Dress correctly. Loose clothing or jewellery can get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
5. Always wear safety glasses. (Everyday glasses are not safety glasses).

CARE OF PUMPS

1. The Clarke service department must replace damaged components.
2. Always examine the pump for damage that can effect the operation of the pump. Repair any damaged parts.
3. Have your pump repaired by a qualified person. Repairs must only be carried out by qualified persons using original spare parts.

Keep the instructions for future reference.

SAFETY SYMBOLS

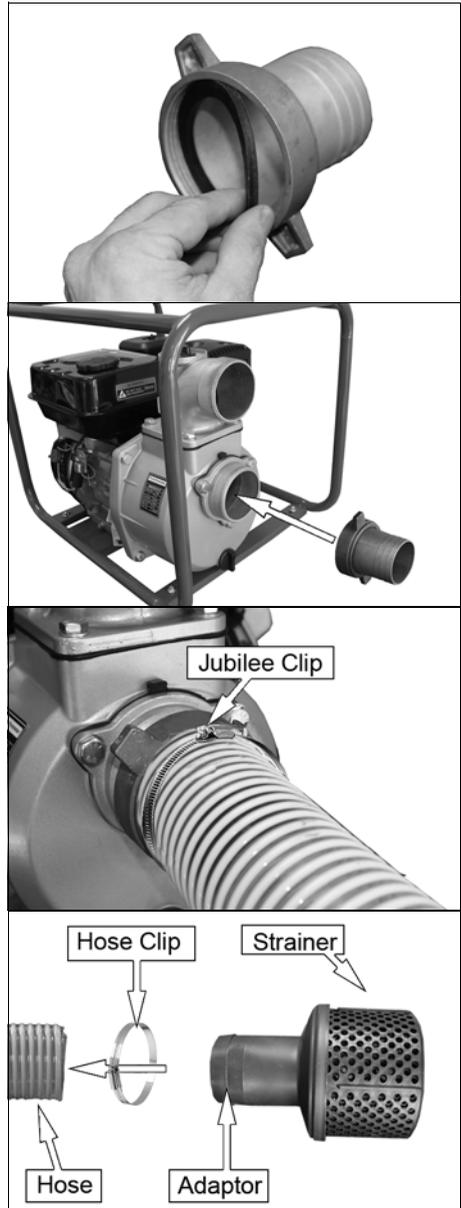
The meanings of the markings and symbols on the pump are shown below

	Read this manual before use and keep it for future reference		Falls within Waste Electrical and Electric Equipment (WEEE) Directive
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ASSEMBLY

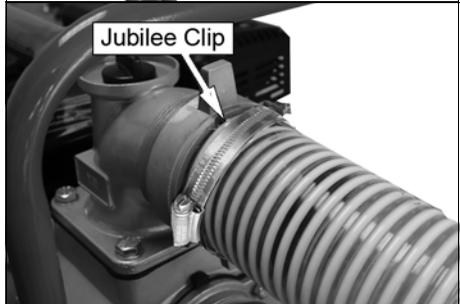
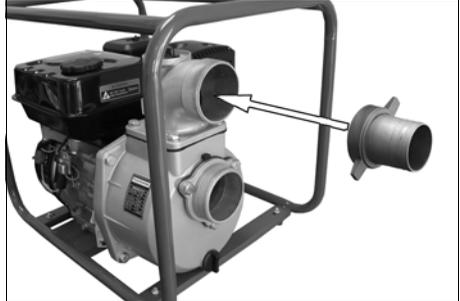
INSTALL THE SUCTION HOSE

1. Put the rubber washer into the adaptor.
 - Make sure that it is seated correctly.
2. Screw the adaptor onto the pump securely.
3. Slide the hose on to the adaptor and lock in position with the jubilee clip supplied.
4. Install the strainer on to the other end of the hose following the picture on the right.



INSTALL THE DISCHARGE HOSE

1. Put the rubber washer into the adaptor.
 - Make sure that it is seated correctly.
2. Screw the adaptor onto the pump securely.
3. Slide the hose on to the adaptor and lock in position with the jubilee clip.



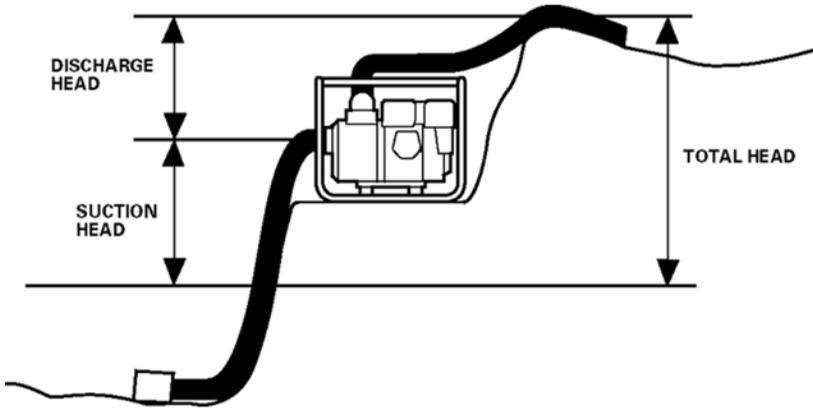
BEFORE USE

PUMP PLACEMENT

For best pump performance, place the pump near the water level, and use hoses that are no longer than necessary. That will enable the pump to produce the greatest output with the least self-priming time.

As head (pumping height) increases, pump output decreases. The length, type, and size of the suction and discharge hoses can also significantly affect pump output.

Discharge head capability is always greater than suction head capability, so it is important for suction head to be the shorter part of total head



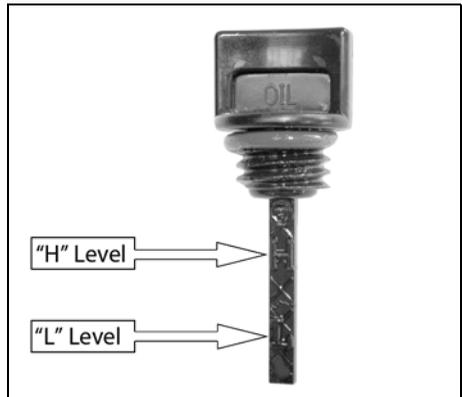
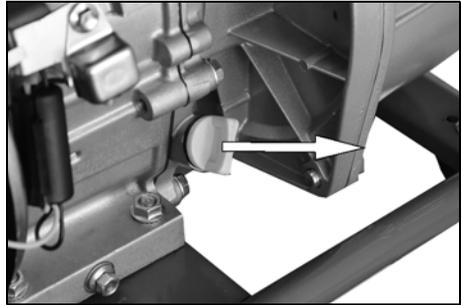
CHECK THE ENGINE OIL LEVEL



WARNING: TO DO THIS CHECK, PUT THE PUMP ON LEVEL GROUND WITH THE ENGINE SWITCHED OFF.

WARNING: TAKE CARE NOT TO TOUCH ANY HOT PARTS OF THE PUMP WHEN CHECKING THE OIL LEVEL.

1. Turn the oil filler cap anti-clockwise and remove from the oil fill tube.
2. Clean the dipstick with a clean cloth.
3. Put the dipstick into the oil fill tube and then remove it again. Do not screw in the oil filler cap/dipstick when doing this.
4. If the oil level is at or below the 'L' mark on the dipstick, add oil to the crankcase.
 - Fill until the oil touches the threads in the oil fill tube.
 - Oil capacity (See page 20).
 - We recommend you use SAE15W40 oil in this pump. available from your Clarke dealer.
5. Replace the oil filler cap.



ADD FUEL



WARNING: REFUEL IN A VENTILATED AREA, AWAY FROM SOURCES OF IGNITION.

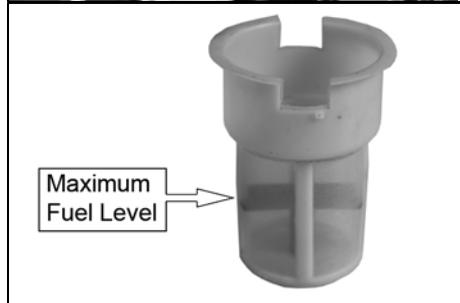
WARNING: IF THE ENGINE IS HOT, LET IT COOL BEFORE REFUELING.

WARNING: KEEP FUEL OUT OF THE REACH OF CHILDREN.

RECOMMENDED FUEL

Only use unleaded petrol.

1. Remove the fuel tank cap.
 - In the fuel tank is a fuel filter which collects contaminants as you refuel.
2. Slowly add fuel to the fuel tank.
 - Make sure that the fuel level is not above the maximum fuel level mark in the fuel filter.
3. Replace the fuel tank cap.



OPERATION

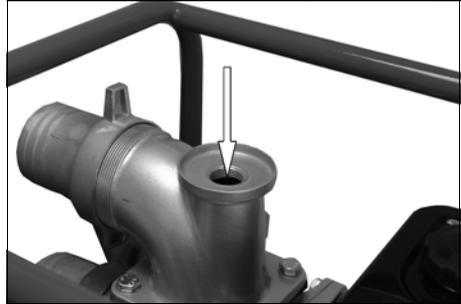
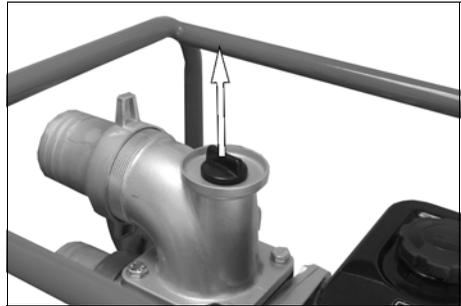


WARNING: WHEN YOU OPERATE THE PUMP, THE EXHAUST MUFFLER WILL BE VERY HOT.

WARNING: DO NOT OPERATE THE ENGINE IN A CLOSED SPACE, MAKE SURE THAT THERE IS SUFFICIENT AIRFLOW AROUND THE PUMP.

PRIME THE PUMP

1. The pump **MUST** be primed before use
2. Before starting the engine, remove the filler cap from the pump chamber.
3. Completely fill the pump chamber with water.
4. Reinstall the filler cap, and tighten it securely



WARNING: OPERATING THE PUMP DRY WILL DESTROY THE PUMP SEAL. IF THE PUMP HAS BEEN OPERATED DRY, STOP THE ENGINE IMMEDIATELY, AND ALLOW THE PUMP TO COOL BEFORE PRIMING

START THE ENGINE

1. Set the fuel valve to the ON position.

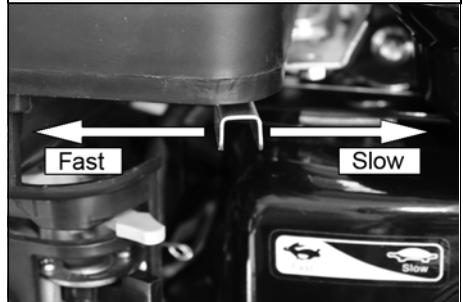


2. To start a cold engine, move the choke lever to the 'OFF' position.

- To restart a warm engine, leave the choke lever in the 'ON' position.



3. Move the throttle lever away from Slow about 1/3 of the way.

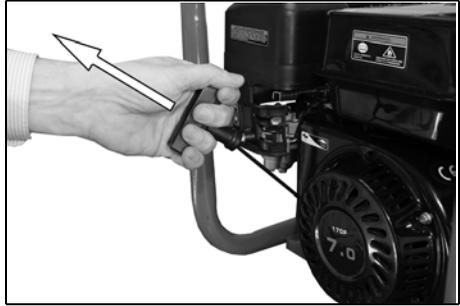


4. Set the engine switch to 'ON'.



5. Pull the starting handle lightly until you start to feel resistance. Then pull up and away suddenly to start the engine.

NOTE: You might need to do this more than once.



WARNING: WHEN THE PUMP HAS STARTED, RELEASE THE STARTING HANDLE SLOWLY TO PREVENT INJURY/DAMAGE AS IT RETURNS.

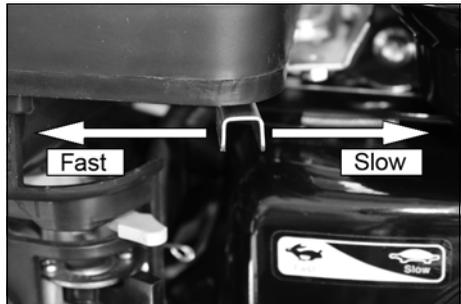
6. Once the engine has warmed up from a cold start, move the choke lever to the 'ON' position.

SETTING THE ENGINE SPEED

After starting the engine, move the throttle lever to the FAST position for self-priming and check pump output.

Pump output is controlled by adjusting engine speed.

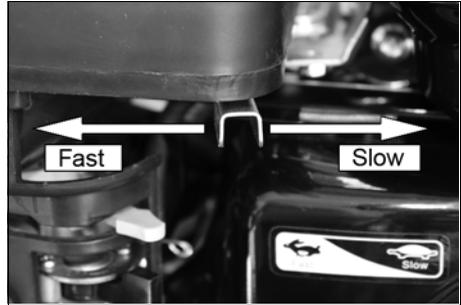
- Moving the throttle lever in the FAST direction will increase pump output.
- Moving the throttle lever in the SLOW direction will decrease pump output.



SHUT DOWN THE PUMP

To stop the pump in an emergency, set the engine switch to 'OFF'.

1. Use the throttle lever to decrease engine speed to minimum.



2. Set the engine switch to "OFF".

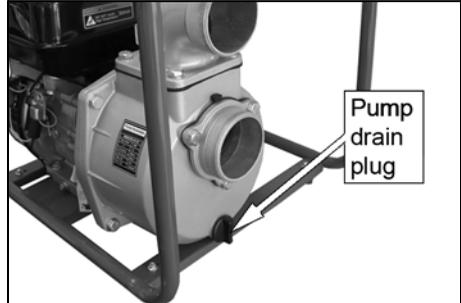


3. Turn the fuel valve to "OFF".



AFTER USE

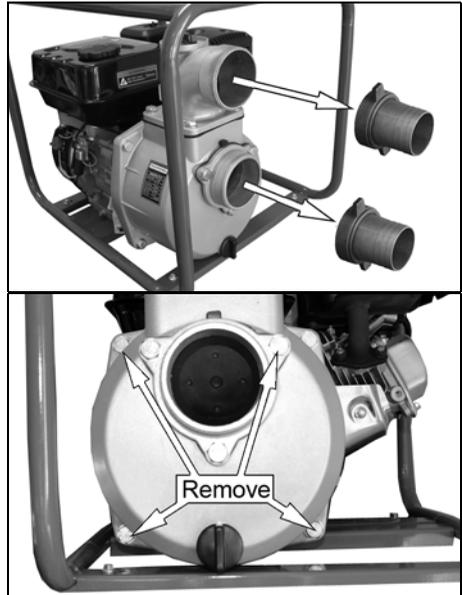
1. Remove the pump drain plug and drain the pump chamber.
2. Remove the filler cap and flush the pump chamber with clean, fresh water.
 - Allow the water to drain from the pump chamber.
3. Reinstall the filler cap and drain plug.



MAINTENANCE

CLEARING BLOCKAGES

1. Remove the hoses and adaptors from the pump.
2. Remove the four bolts shown in the picture.
3. Remove the front cover.
4. Clear debris and clean the inner parts using clean water.
5. Replace the front cover and secure using the four bolts removed in step 2.



CHANGING THE ENGINE OIL

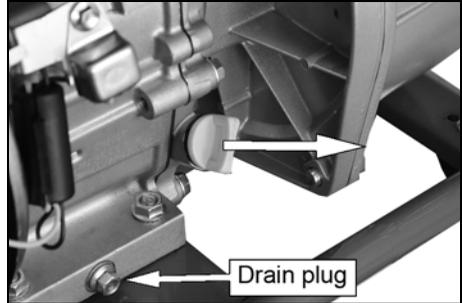


CAUTION: PROLONGED EXPOSURE TO USED ENGINE OIL IS DANGEROUS, ALWAYS WASH YOUR HANDS THOROUGHLY AFTER HANDLING USED ENGINE OIL.

Change the oil in the engine after the first 20 hours use and thereafter every 6 months or 100 running hours.

1. Unscrew and remove the oil filler cap/dipstick.
2. Put a oil collection tray below the drain plug.
3. Unscrew the drain plug and let the used engine oil drain from the crankcase into the oil collection tray.

NOTE: Drain the engine oil when the engine is warm, this will make sure that the oil flows out faster.



4. Replace the drain plug.
5. Fill the crankcase with engine oil.
 - Fill until the oil touches the threads in the oil fill tube.
 - Oil capacity (0.6l).
 - We recommend that you use SAE15W40 oil in this pump available from your Clarke dealer.
6. Replace the oil filler cap/dipstick.

ENVIRONMENTAL PROTECTION

One of the most damaging sources of pollution is oil, do not throw away or pour it down drains. Put it in a leak proof container and take it to your local waste disposal site.

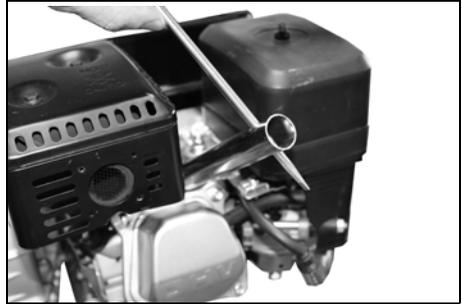
CHANGING THE SPARK PLUG

Replace the spark plug after the first month or every 50 hours of use.

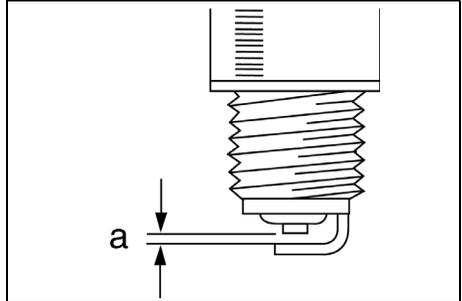
1. Remove the spark plug cap from the spark plug.



2. Use the spark plug spanner supplied to remove the spark plug.
3. Remove any carbon that has collected around the electrode.



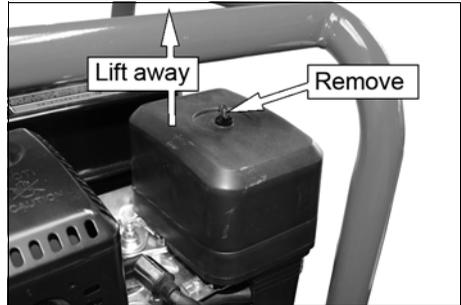
4. Check the spark plug gap (a), it should be between 0.7 and 0.8 mm, adjust if necessary.
5. Check the overall condition of the spark plug for erosion or pitting and replace if necessary.
6. Reinstall the spark plug and replace the spark plug cap.



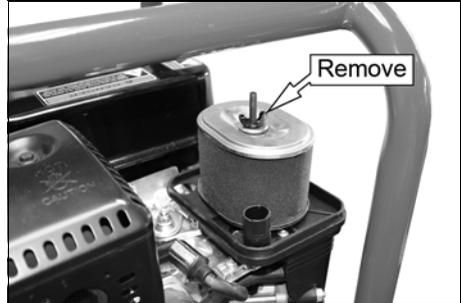
CHANGING THE AIR FILTER

Clean the air filter after 50 hours of operation (or more often in unusually dusty conditions) as follows.

1. Unscrew the wingnut and lift off the air filter cover.



2. Remove the wingnut that holds the air filter in position.



3. Remove the air filter element.

4. Clean the air filter or replace if necessary.

- If the filter is dirty, wash the filter in a solution of warm water and mild detergent and rinse thoroughly. Leave the filter to dry completely.

5. Once it is dry, Dip in clean engine oil and squeeze out excess oil.



- Do not operate the pump without the air cleaner installed as this will cause premature wear to the engine.

STORAGE

1. Always keep the pump in a clean condition, checking regularly for loose bolts etc.

TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION
The engine does not start.	No fuel in tank.	Add fuel.
	Fuel valve is set to OFF	Set the fuel valve to ON
	Engine switch is in the OFF position.	Set engine switch to the ON position.
	Lack of spark at the spark plug.	<p>Make sure that the spark plug cover is fitted on to the plug.</p> <p>With the engine switch in the ON position, hold the spark plug electrode against the engine and pull the starter cord. If a spark is present but engine will not start, consult your Clarke dealer.</p>
The engine stops and will not restart.	No fuel in tank.	Add fuel to the tank.
The pump fails to prime.	Priming chamber not filled correctly.	Fill priming chamber leaving no air gap.
	Air leaking due to damaged hose, broken hose clamps, split/ill-fitting gasket.	Repair as necessary.
	Blocked inlet hose.	Clean strainer and make sure that it is not submerged in mud or sediment. Make sure that there are no kinks in the delivery hose.
	Engine speed too low.	Increase engine speed.
	Damaged impeller.	Disassemble the pump and replace the impeller.
	Air leaking through damaged seal.	Replace seal.

PROBLEM	CAUSE	SOLUTION
Low output from pump.	The engine speed is too low.	Increase the engine speed.
	The Impellor is clogged.	Clean strainer and make sure that it is not submerged in mud or sediment.
	Pickup or delivery hose obstructed.	Clear obstruction and make sure that there are no kinks in hose.
	Suction lift too high.	Set the pump nearer to the water level.
	Congested material inside pump.	Disassemble the pump and clean out.
	Damaged impeller.	Disassemble the pump and replace the impeller.

If you cannot correct the fault, speak to your local dealer or the Clarke International service department.

ENVIRONMENTAL PROTECTION

At the end of its working life, do not discard this pump or its components with general household waste. Packaging must be taken to a recycling centre and discarded appropriately.

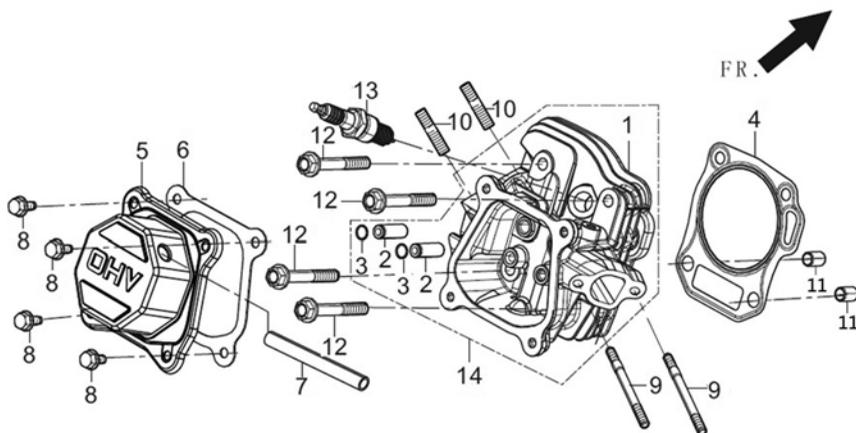
One of the most dangerous sources of pollution is oil. Do not discard used oil with domestic refuse or flush down a sink or drain. Collect the oil in a leak-proof container and take it to your local waste disposal site.

SPECIFICATION

Item	Spec
pump dimensions (L x W x H)	530 x 450 x 485 mm
pump Weight (kgs)	24.3 kg
Water classification	Dirty / Clean (NOT SEWAGE)
Max solids in suspension	15 mm
Inlet/Outlet Size	3" BSP
Maximum Flow	750l/min (45m ³ /h) max
Max Head	23 m
Suction Head	7-8 m
Max Pressure	2.3 bar
Run time @75% rated load	3 hrs
Engine type/speed	7HP (4 stroke) 3600 rpm
Fuel tank capacity (petrol)	3.6 L
Lubrication oil capacity/grade	0.6 L (SAE 15W40)
Sound Pressure Level	89.5 dB LpA
Sound Power Level	103 dB LWA
Guaranteed sound power level	106 dB LWA
Uncertainty Factor (K)	2.5 dB

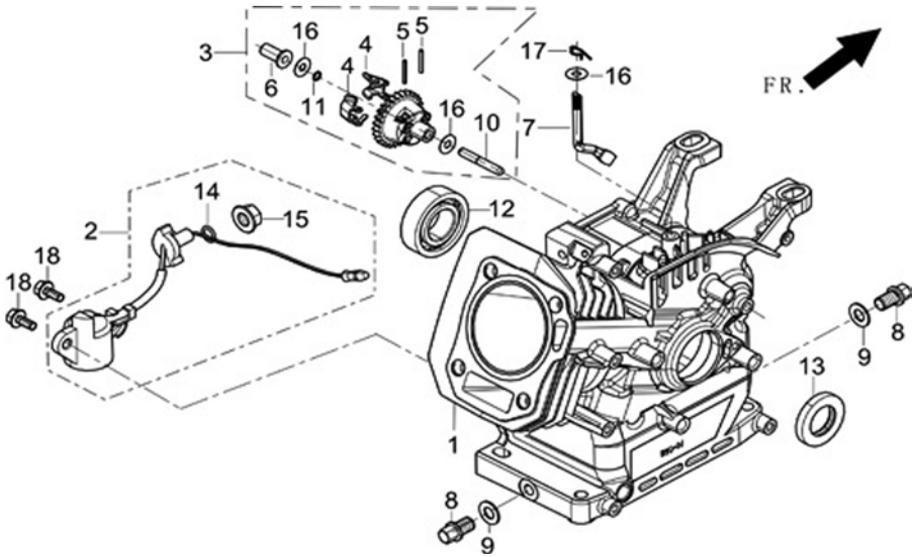
EXPLODED DIAGRAMS AND PARTS LIST

FIG 1 - HEAD SUBASSEMBLY, CYLINDER / PLUG, SPARK



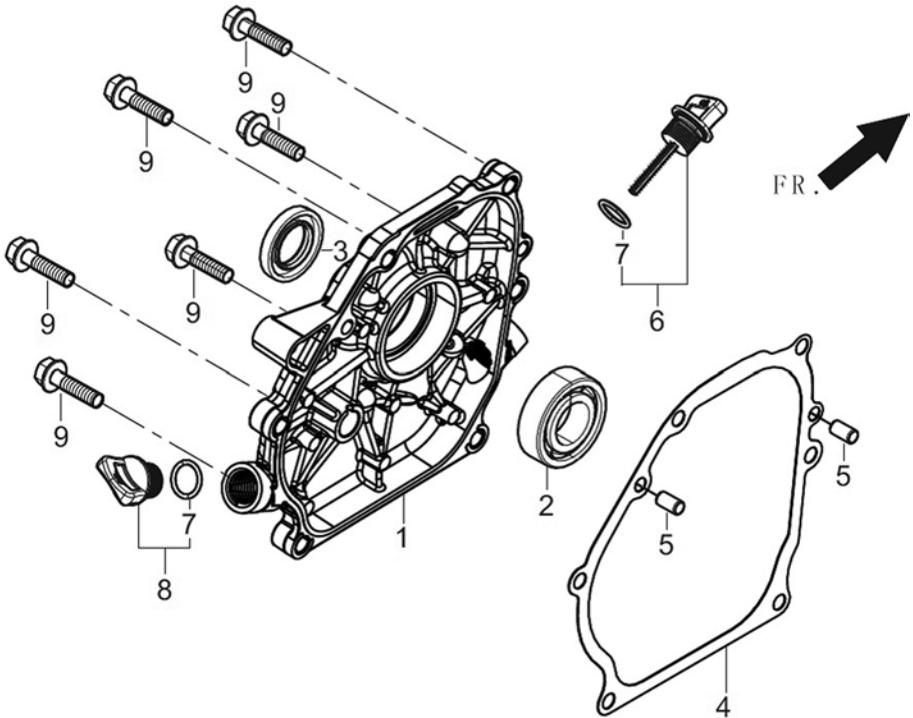
NUMBER	DESCRIPTION	PART NUMBER
4	GASKET, CYLINDER HEAD	ZG12131Z530320
5	CYLINDER HEAD COVER SUBASSEMBLY,	ZG12410Z440210
6	CYLINDER HEAD COVER GASKET,	ZG12004Z440210
7	BREATHER TUBE,	ZG17004Z440110
8	BOLT	ZG90001061201
9	STUD	ZG90204Z010310
10	STUD	ZG90203Z010110
11	PIN	ZG90502111400
12	CYLINDER HEAD BOLT,	ZG12003Z010110
13	SPARK PLUG,	ZG30010Z010210
14	CYLINDER HEAD SUBASSEMBLY	ZG12140Z440420

FIG 2 - CRANKCASE. / GEAR ASSEMBLY, GOVERNOR



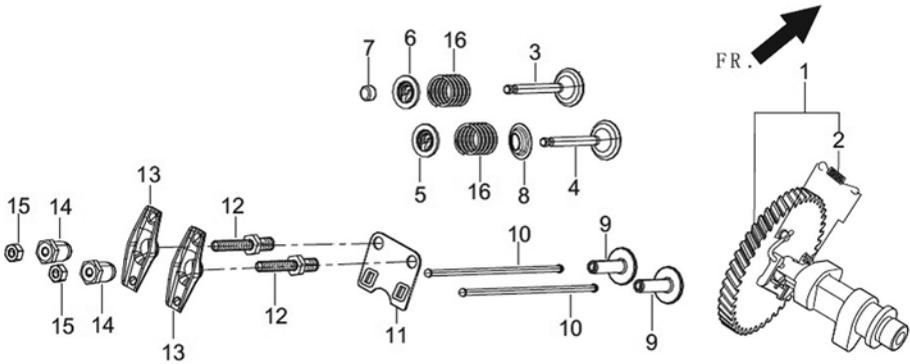
NUMBER	DESCRIPTION	PART NUMBER
1	CRANKCASE SUBASSEMBLY.	ZG11310Z530410
2	ENGINE OIL SENSOR,	ZG37060Z010110
3	GOVERNOR GEAR ASSEMBLY,	ZG16400Z010110
7	GOVERNOR ARM,	ZG16061Z010110
8	DRAIN PLUG BOLT,	ZG11007Z010110
9	WASHER	ZG90408Z010110
12	BEARING	ZG905470205CL
13	OIL SEAL,	ZG90682Z300110
16	WASHER	ZG90408Z010210
17	PIN	ZG90501Z010110
18	BOLT	ZG90001061401

FIG 3 - COVER SUBASSEMBLY, CRANKCASE



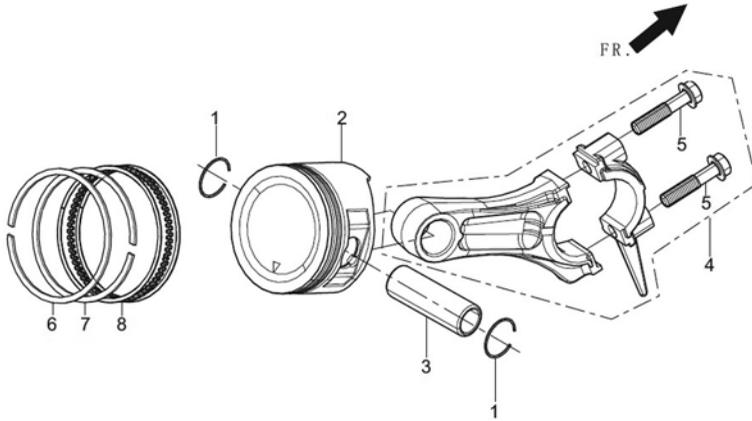
NUMBER	DESCRIPTION	PART NUMBER
1	CRANKCASE COVER,	ZG11411Z440210
2	BEARING	ZG905470205CL
3	OIL SEAL,	ZG90682Z300110
4	CRANKCASE GASKET,	ZG11001Z440110
5	PIN	ZG90502081200
6	OIL DIPSTICK SUBASSEMBLY,	ZG15010Z010120
8	ENGINE OIL PLUG SUBASSEMBLY,	ZG15030Z010120
9	BOLT	ZG90001083201

FIG 4 - VALVE TRAIN / CAMSHAFT SUBASSEMBLY



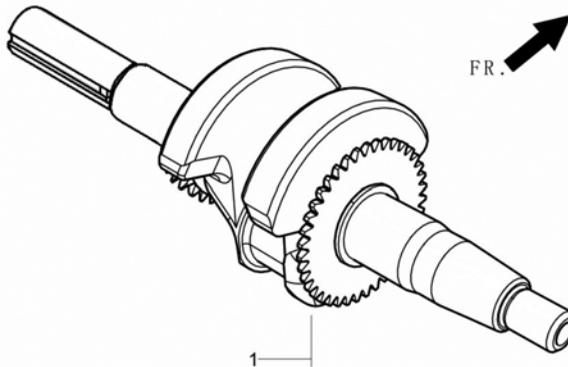
NUMBER	DESCRIPTION	PART NUMBER
1	CAMSHAFT ASSEMBLY,	ZG14200Z530110
3	EXHAUST VALVE,	ZG12121Z010120
4	INTAKE VALVE,	ZG12111Z010110
5	VALVE SPRING SEAT,	ZG12112Z010110
6	EXHAUST VALVE RETAINER	ZG12107Z010110
7	VALVE ROTATOR,	ZG12104Z010110
8	SEAL GUIDE,	ZG12101Z020110
9	VALVE TAPPET,	ZG14081Z040110
10	VALVE LIFTER,	ZG14071Z440110
11	LIFTER STOPPER PLATE SUBASSEMBLY,	ZG14090Z010110
12	VALVE ADJUSTING BOLT,	ZG14313Z010110
13	VALVE ROCKER,	ZG14311Z010110
14	VALVE ADJUSTING NUT?	ZG14314Z010110
15	VALVE LOCK NUT,	ZG14312Z010110
16	SPRING, VALVE	ZG12103Z010110

FIG 5 - OIL RING SET / CRANKSHAFT CONNETING ROD



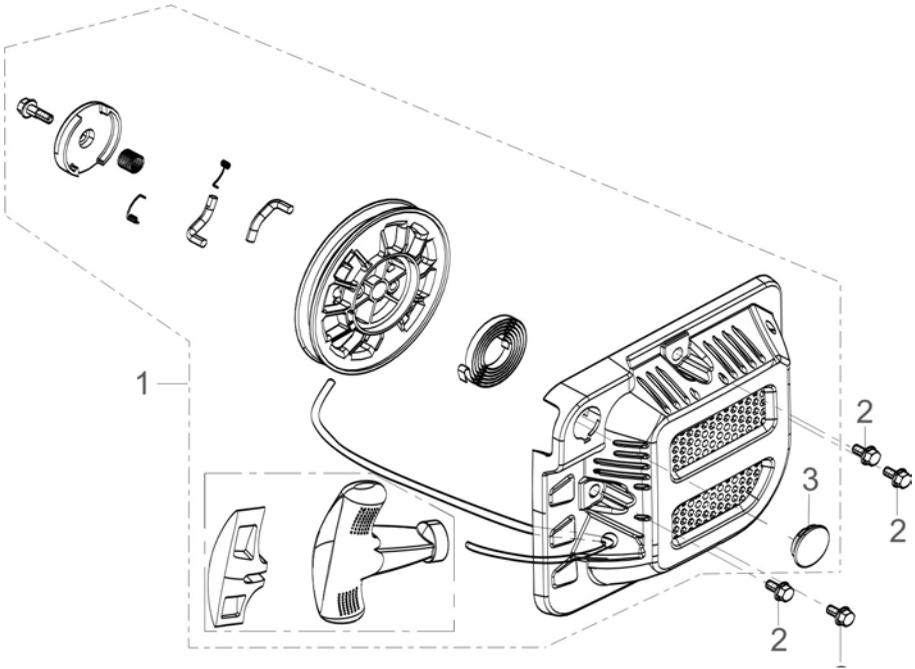
NUMBER	DESCRIPTION	PART NUMBER
1	PISTON PIN CLIP,	ZG13122Z010110
2	PISTON	ZG13111Z140220
3	PISTON PIN,	ZG13121Z010110
4	CONNECTING ROD,	ZG13010Z440210
6	THE FIRST RING,	ZG13201Z140210
7	THE SECOND RING,	ZG13202Z140210
8	OIL RING SET,	ZG13210Z140220

FIG 6 - CRANKSHAFT CONNETING ROD



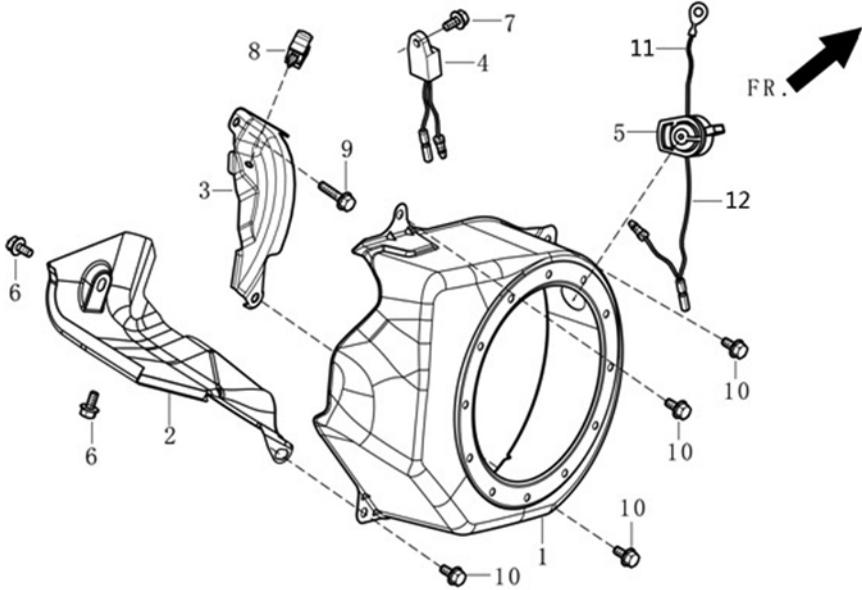
NUMBER	DESCRIPTION	PART NUMBER
1	CRANKSHAFT ASSEMBLY	ZG13300Z530210

FIG 7 - RECOIL STARTER



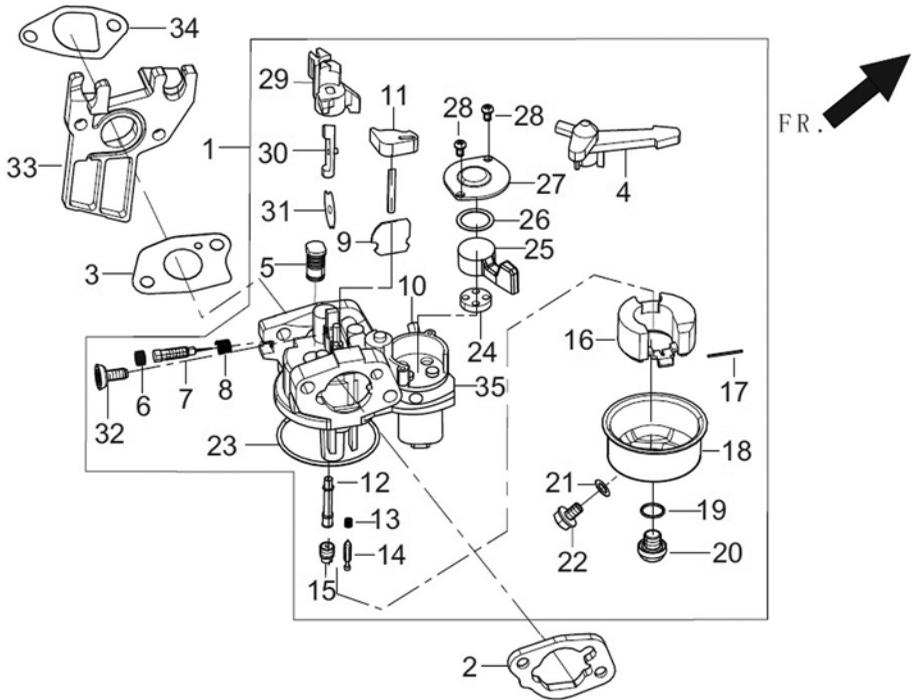
NUMBER	DESCRIPTION	PART NUMBER
1	RECOIL STARTER ASSEMBLY,	ZG28200Z440110
2	BOLT	ZG90001060803
3	RECOIL STARTER REEL END CAP	ZG90722Z300110

FIG 8 - SHROUD / LOWER SHIELD



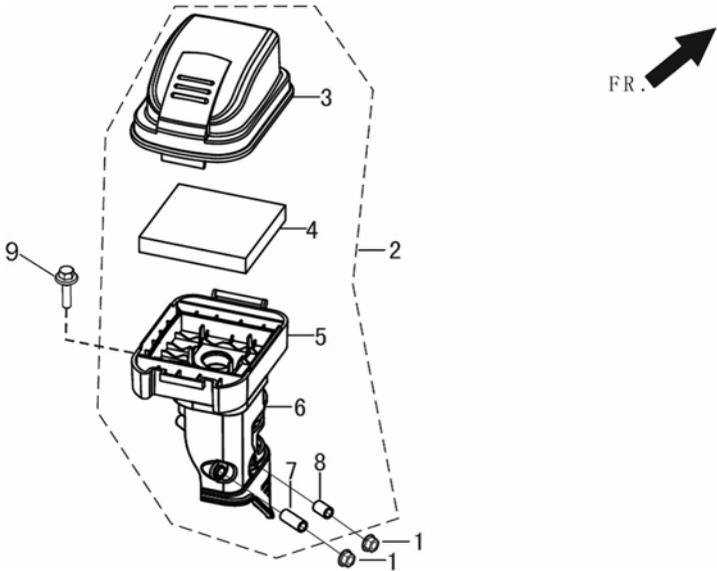
NUMBER	DESCRIPTION	PART NUMBER
1	SHROUD	ZG28110Z010410
2	CYLINDER BODY SHROUD,	ZG19304Z010110
3	LOWER SHIELD,	ZG19340Z010120
4	OIL PROTECTOR,	ZG37050Z010210
5	SWITCH SUBASSEMBLY, STOP ENGINE	ZG35540Z060120
6	BOLT	ZG90001061001
7	BOLT	ZG90001061001
8	COLLAR	ZG90740Z010110
9	BOLT	ZG90001061601
10	BOLT	ZG90001061201

FIG 9 - CARBURETOR ASSEMBLY



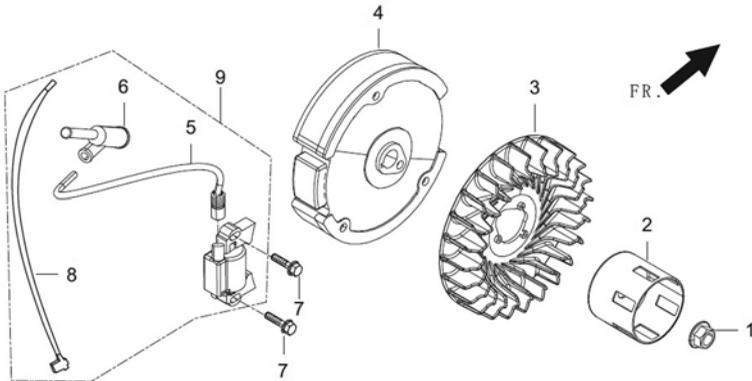
NUMBER	DESCRIPTION	PART NUMBER
1	CARBURETOR ASSEMBLY.	ZG16100Z530410
2	AIR CLEANER GASKET,	ZG17001Z010210
3	CARBURETOR GASKET,	ZG16001Z010110
4	CARBURETOR INSULATOR PLATE,	ZG16003Z010110
5	CARBURETOR INSULATOR GASKET,	ZG16002Z050110

FIG 10 - AIR CLEANER



NUMBER	DESCRIPTION	PART NUMBER
1	NUT	ZG903050600
2	AIR CLEANER,	ZG17100Z440220

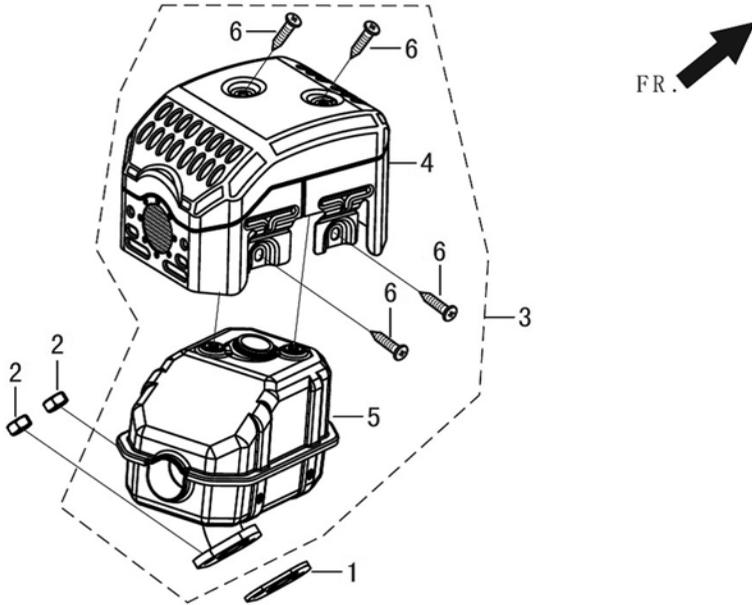
FIG 11 - FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL



NUMBER	DESCRIPTION	PART NUMBER
1	FLYWHEEL NUT,	ZG13501Z010110

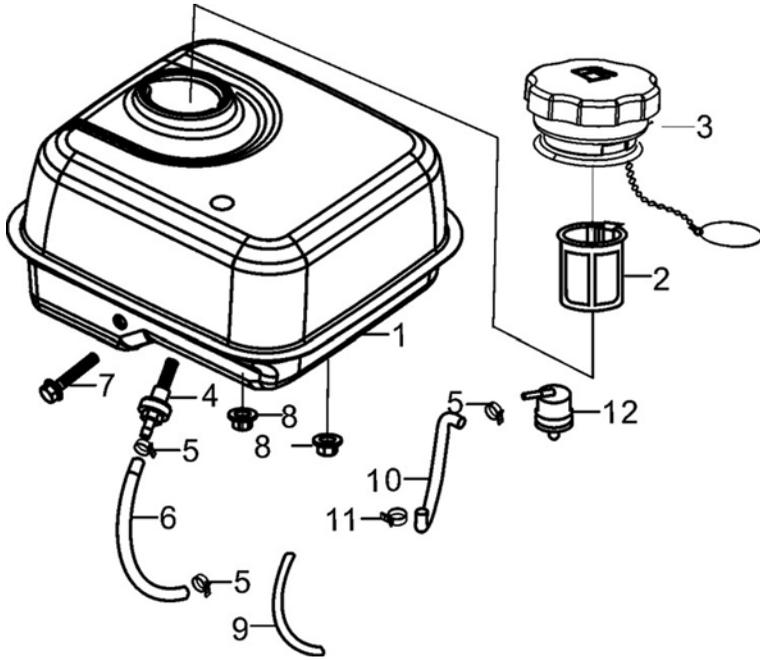
2	STARTER PULLEY,	ZG28002Z260210
3	IMPELLER	ZG19352Z440110
4	FLYWHEEL SUBASSEMBLY	ZG13510Z440110
7	BOLT	ZG90001062501
9	IGNITION COIL	ZG30400Z300110

FIG 12 - MUFFLER ASSEMBLY



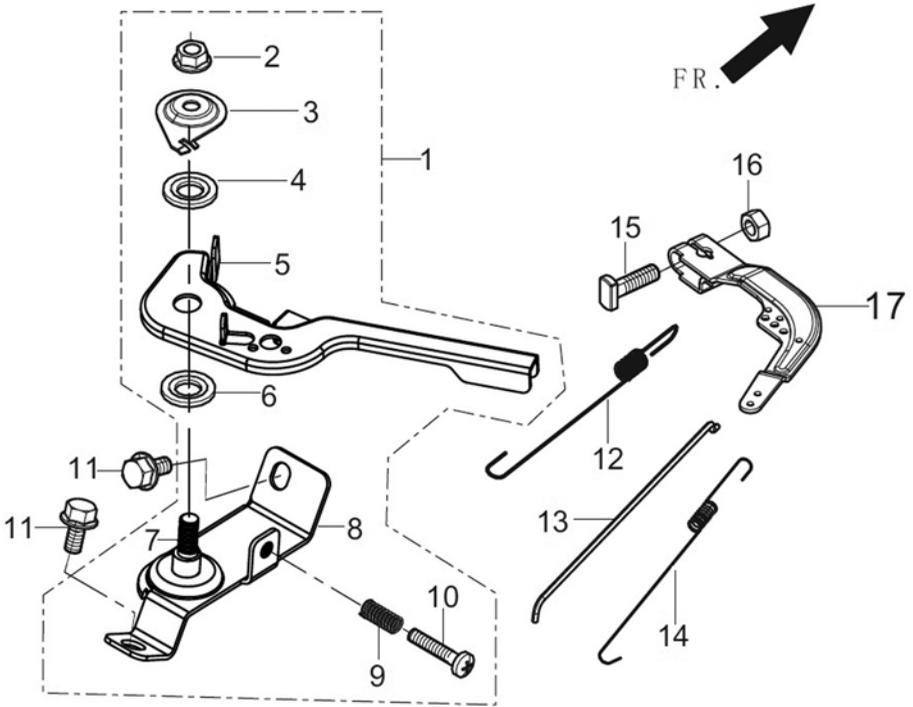
NUMBER	DESCRIPTION	PART NUMBER
1	EXHAUST OUTLET GASKET,	ZG18001Z440110
2	NUT	ZG90303080031
3	MUFFLER ASSEMBLY	ZG18100Z442310H699

FIG 13 - FUEL TANK ASSEMBLY



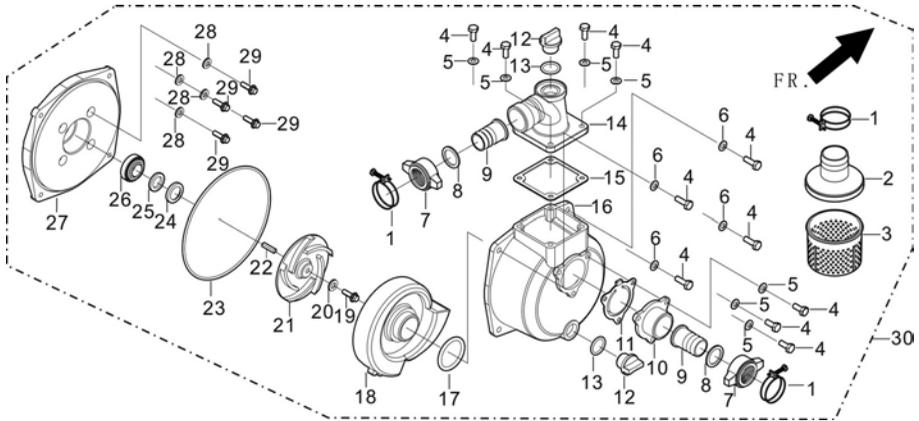
NUMBER	DESCRIPTION	PART NUMBER
1	FUEL TANK,	ZG16620Z440510
2	FUEL STRAINER?	ZG16652Z010710
3	FUEL TANK COVER,	ZG16730Z440320
4	FUEL TANK OIL OUTLET SUBASSEMBLY,	ZG16680Z010110
5	CLAMP	ZG90685Z030220
6	TUBE, FUEL	ZG90686Z010710
7	BOLT	ZG90001063001
8	NUT	ZG90305060031
9	RUBBER JACKET,	ZG30431Z010110
10		ZG16804Z440210
11	CLAMP	ZG90685Z030410
12		ZG15150Z010510

FIG 14 - THROTTLE CONTROL ASSEMBLY



NUMBER	DESCRIPTION	PART NUMBER
1	THROTTLE CONTROL ASSEMBLY,	ZG16520Z010420
11	BOLT	ZG90001061001
12	GOVERNOR SPRING,	ZG16063Z050120
13	GOVERNEOR ROD,	ZG16062Z010110
14	THROTTLE VALVE RETURNING SPRING,	ZG16012Z010110
15	GOVERNOR SUPPORT BOLT,	ZG16072Z010110
16	NUT	ZG90305060031
17	GOVERNOR SUPPORT SUBASSEMBLY,	16070-Z010110-GMQGZ80-45-30

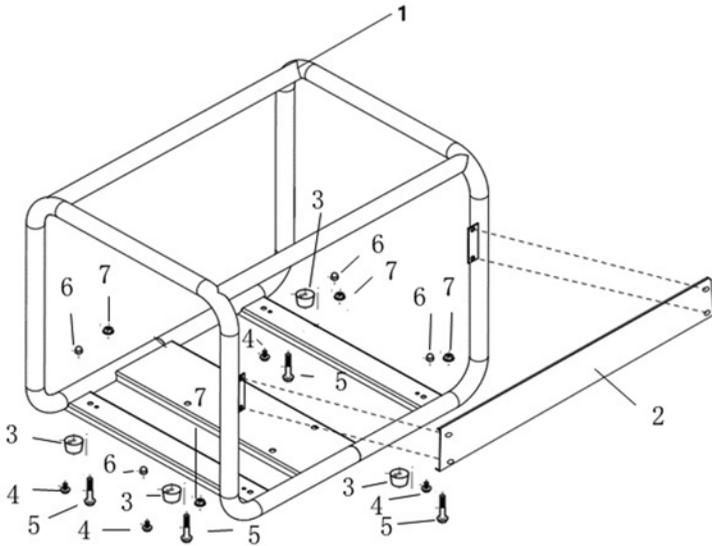
FIG 15 - WATER PUMP ASSEMBLY



NUMBER	DESCRIPTION	PART NUMBER
1	HOSE HOOP ASSEMBLY,	ZGGMQGZ804525F6801
2	FILTER COVER,	ZGGMQGZ804525F6802
3	FILTER	ZGGMQGZ804525F6803
4	BOLT	ZG90001082501F6804
5	WASHER	ZGGMQGZ804525F6805
6	WASHER	ZG90408080001F6806
10	WATER INLET,	ZGGMQGZ804525F6810
11	INLET WATER GASKET?	ZGGMQGZ804525F6811
12	THREAD PLUG,	ZGGMQGZ804525F6812
13	SCREW PLUG WASHER,	ZGGMQGZ804525F6813
14	WATER OUTLET	ZGGMQGZ804525F6814
15	OUTLET GASKET	ZGGMQGZ804525F6815
16	PUMP BODY	ZGGMQGZ804525F6816
17	WHORL CASE SEALING RING	ZGGMQGZ804525F6817
18	WHORL CASE,	ZGGMQGZ804525F6818
19	BOLT	ZGGMQGZ804525F6819
20	WASHER	ZGGMQGZ804525F6820
21	WATER PUMP IMPELLER,	ZGGMQGZ804525F6821
22	KEY	ZGGMQGZ804525F6822
23	WATER PUMP JOINT CUSHION,	ZGGMQGZ804525F6823

24		ZGGMQGZ804525F6824
25	PORCELAIN SEAL,	ZGGMQGZ804525F6825
26	MECHANISM SEAL ASSEMBLY,	ZGGMQGZ804525F6826
27	WATER PUMP JOINT,	ZGGMQGZ804525F6827
28	WASHER	ZGGMQGZ804525F6828
29	BOLT	ZGGMQGZ804525F6829
30	WATER PUMP ASSEMBLY,	ZGGMQGZ804525F6830

FIG 16 - ENGINE FRAME ASSEMBLY



NUMBER	DESCRIPTION	PART NUMBER
1	ENGINE FRAME ASSEMBLY,	ZG51100V010110H700
2	DECORATIVE FRAME	ZG210GM720423-0002
3	ENGINE FRAME SHOCK ABSORPTION SEAT,	ZG51014HY450110GMQGZ804525
4	BOLT	ZG90001061201
5	BOLT	ZG90001085001
6	NUT	ZG90305060031
7	NUT	ZG90327080031

DECLARATION OF CONFORMITY



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DECLARATION OF CONFORMITY

This is an important document and should be retained.

Product Description: 3" Semi Trash Water Pump (Pistol Powered)
Model number(s): PS75
Serial / batch Number: N/A
Date of issue: 28/07/2017
(Noise Conformity)
Notified Body: N/A

Technical Documentation Holder:

Alan Poyd
Clarke International
2a Shrubland Road
London E10 7RB
UK

Conformity Assessment Procedure:

to 200014EEC Annex V
Manufacturer: Clarke International
Noise Related Value: 4.2KW
Measured Sound Power Level: 103dB
Guaranteed Sound Power Level: 106dB

DOC_PS13 Water Pump_15_0800_alsc-RV0

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DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following directive(s):
2014/52/EU *Electromagnetic Compatibility Directive*
2006/42/EC *Machinery Directive*
2000/14/EC *Noise Emissions Directive (amended by 2005/88/EC)*
97/68/EC *Emission of Gaseous Particulates (amended by 2012/46/EU)*

The following standards have been applied to the product(s):

EN ISO 14952:2009, EN 809:1998-A1:2009-AC:2010, EN ISO 12100:2010

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned directive(s) has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2017

Signed:

J.A. Clarke
Director

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